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COMBUSTOR DESIGN CRITERIA VALIDATION Volume III - User's Manual

H. C. Mongia, R. S. Reynolds

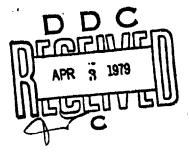
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Final Report for Period 2 JULY 1975 - 31 October 1978

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APPLIED TECHNOLOGY LABORATORY

U. S. ARMY RESEARCH AND TECHNOLOGY LABORATORIES (AVRADCOM)
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APPLIED TECHNOLOGY LABORATORY POSITION STATEMENT

This report describes an effort undertaken to improve small gas turbine combustor design techniques. This analytical procedure is viewed as a significant step toward reducing the design and development time and the cost associated with future Army gas turbine combustors while simultaneously achieving a more durable and fuel-efficient design. The reader is referred to the report documentation page for a description of each of the three volumes of this report. It is considered worthy of widespread application with the turbine industry. Any critique or other response regarding its use should be addressed to this Laboratory.

Mr. Kent Smith of the Propulsion Technical Area, Aeronautical Technology Division, served as Project Engineer for this effort.

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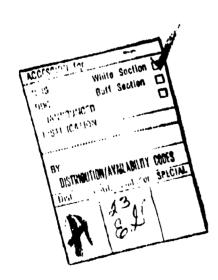
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I. INTRODUCTION

GENERAL INFORMATION

The present program represents an extension and refinement of the previous effort with specific application to the design requirements of advanced, small, high-temperature-rise combustors for aircraft engines in the 2- to 5-pound-per-second (0.91-to 2.27-kilogram-per-second) flow range. This program was performed for the Applied Technology Laboratory, U.S. Army Research and Technology Laboratories (AVRADCOM), Ft. Eustis, Virginia by the AiResearch Manufacturing Company of Arizona during the period July, 1975, to October, 1978. The program is documented in this three-volume final report.

OBJECTIVE

The primary objective of this program was to further develop and validate existing analytical combustor design procedures that can be used to significantly shorten the design and development cycle of small advanced gas turbine engine combustors. Descriptions of the combustor analytical models, element tests and model validations are presented in Volume I.

The basic approach of the program consisted of a concentrated analytical treatment of key combustion phenomena affecting combustor performance complemented by rig tests. The rig test culminated in a complete series of performance mapping to validate the empirical/analytical combustor design procedure in an environment matching an actual operating engine.

The program was initially comprised of four technical tasks:

Task I - Analytical-Model Refinement

<u>Task II</u> - Full-Scale Combustor Design, Fabrication, and Preliminary Tests

Task III - Combustor-Performance Mapping

Task IV - Limited Modification and Retest

The Task I technical effort is described in Volume I. A complete description of the Task II and Task III activities is presented in Volume II. The computer codes for combustor design that evolved from that effort are fully documented in Volume III of this report. The combustor performance goals were achieved in Tasks II and III; thus Task IV was cancelled.

The computer models are based upon the numerical solution of the governing aero/thermo equations applicable to turbopropulsion combustor environment, and are, therefore, applicable for analyzing internal flow field of can, can-annular and annulus combustor geometries. Both the inline and reverse-flow combustor configurations can be analyzed.

The cost-effectiveness of the empirical/analytical design procedure was to be demonstrated by undertaking the design and development testing of two full-scale annular combustors based on the following engine/combustor configurations, parameters and goals:

1. Engine/Component Configurations.

- Annular-combustor configurations
- Centrifugal compressor (last stage)
- First-stage axial turbine
- Nonregenerative cycle

Parameters and Goals.

- Engine airflow, W_{a3} = 2.87 pounds per second (1.30 kg/s)
- Combustor inlet pressure (P₃) = 10 atmospheres
- Compressor efficiency = 78.4 percent (total-to-static)
- Combustor inlet temperature = 660°F (622°K)
- Combustion efficiency = 99.5 percent (100 percent power) = 98.0 percent (5 percent power)
- Combustor pressure loss $\frac{P_{T3}-P_{T4}}{P_{T3}}$ = 3 percent
- Combustor discharge temperature (T_{4avg}) = 2300°F (1533°K)
- Maximum pattern factor (PF) ≤ 0.23

where
$$PF = \frac{T_4 max - T_4 avg}{T_4 avg} - T_3$$

- Average radial temperature profile compatible with typical turbine blade requirements
- Maximum radial pattern factor (RPF) ≤0.075

where
$$PF = \frac{T_4 \text{ avg rad max} - T_4 \text{ avg}}{T_4 \text{ avg} - T_3}$$

T₄ avg rad max = peak value of the circumferentially averaged radial temperature profile

- Good light-off/relight capability to 20,000 feet (6091 meters) altitude and ambient-temperature conditions per MIL-E-5007D Paragraph 3.2.5.1 (dated 15 October 1973)
- No visible carbon formation with hot fuel or at highaltitude conditions
- Multifuel capability, including JP-4 and JP-5
- Fuel contamination tolerance per MIL-E-8593A, Table X
 with filtration to 10 microns
- The combined CO and HC exhaust emissions will be sufficiently low to meet the previously noted combustion efficiency goals at 100- and 5-percent rated power. The NO_XLTO emissions level will be at or below the 1979 EPA NO_X standards. The maximum smoke number will be below the threshold of the exhaust plume visibility
- Acceptable component temperature levels and gradients to ensure long combustion system life and reliability
- Reasonable cost and weight

SUMMARY

A complete description of the following six combustor analytical models, associated computer codes, and users manuals are given in this report.

- Annulus-flow model
- Combustor-performance model

- Liner-cooling model
- Transition-liner mixing model
- Emissions model
- Fuel-insertion model

The annulus-flow model is used to compute airflow distribution around the combustor liner and pressure drop. The information provided by this model on jet velocities and efflux angles is used for specifying the boundary conditions of the internal-flow computer models.

A 3-D reacting recirculating-flow model is used for computing internal profiles of velocity components, chemical species, and temperature of a given combustor design. Effects of detail-design changes can be analytically predicted in regard to combustion efficiency, exhaust temperature quality, and lean blowout.

Two-dimensional parabolic programs are used for predicting liner-wall-temperature levels, mixing rate in the combustor transition liner of reverse-flow annular combustors, and gaseous emissions. A fuel-insertion model is used to compute mean droplet size and size distribution of pressure atomizers, including simplex, duplex, and air-assist pressure atomizers, and airblast nozzles. The model is also used to compute spray trajectory and evaporation rate of a given nozzle design in a specified flow field.

The use of these models is illustrated in Section IV by a worked-out illustration of a simple combustor.

II. DESCRIPTION OF ANALYTICAL MODELS

The six combustor analytical models are described in this section. The relevent computer codes are described in Section III. The use of these models is illustrated by an example in Section IV.

ANNULUS-FLOW MODEL

An annulus-flow model is used to compute pressure losses, annulus Mach number and associated air velocity, and airflow distribution around the combustor liner.

A one-dimensional analysis of the plenum annulus is conducted based upon the generalized one-dimensional continuous flow-analysis approach of Shapiro¹. The analysis considers the effect of area change, wall friction, drag introduced by inserted obstacles such as fuel nozzles and service struts, heat transfer from the liner wall, and injection or extraction of air from the annulus. The analysis is valid for constant specific heat and molecular weight.

Following the approach of Shapiro for a small control volume around a point P located at a distance "X" from the compressor discharge, as shown in Figure 1, the following three working relations are obtained for Mach number M, stagnation pressure $P_{_{\rm O}}$, and static temperature T.

Shapiro, Ascher II., "The Dynamics and Thermodynamics of Compressible Fluid Flow, Vol. I", Chapter 8, The Ronald Press Company, New York (1953).

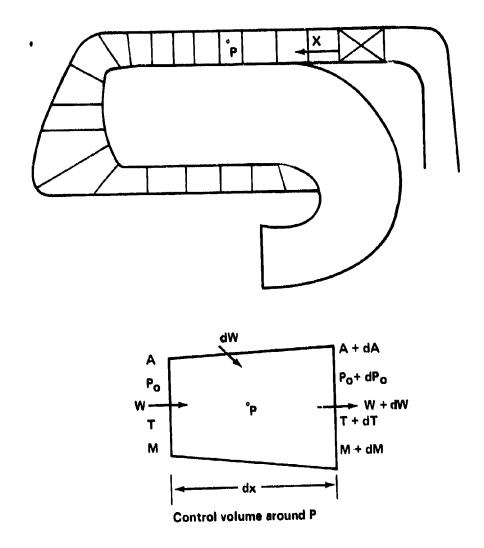


Figure 1. Control Volumes for Annulus-Flow Model.

$$\frac{dM^{2}}{M^{2}} = -2\left(\frac{1+\gamma-1}{2} \frac{M^{2}}{M^{2}}\right) \left[\frac{dA}{A} + \left(\frac{1+\gamma M^{2}}{2}\right) \frac{dT_{O}}{T_{O}} + \frac{\gamma M^{2}}{2} \left(4f \frac{dx}{D_{H}} + \frac{dF}{\frac{1}{2}\gamma pAM^{2}} - 2y \frac{dW}{W}\right) + \left(1+\gamma M^{2}\right) \frac{dW}{W}\right]$$
(1)

$$\frac{dp_{o}}{p_{o}} = -\frac{\gamma M^{2}}{2} \left[\frac{dT_{o}}{T_{o}} + 4f \frac{dx}{D_{H}} + \frac{dF}{\frac{1}{2}\gamma pAM^{2}} + 2(1-\gamma) \frac{dW}{W} \right]$$
(2)

$$\frac{dT}{T} = \frac{M^2}{1-M^2} \left[(\gamma - 1) \frac{dA}{A} + \left(\frac{1-\gamma M^2}{M^2} \right) \left(1 + \frac{\gamma - 1}{2} M^2 \right) \frac{dT_0}{T_0} \right]$$

$$- \frac{\gamma}{2} (\gamma - 1) M^2 \left(4f \frac{dx}{D_H} + \frac{dF}{\frac{1}{2}\gamma pAM^2} - 2y \frac{dW}{W} \right)$$

$$- (\gamma - 1) \left(1 + \gamma M^2 \right) \frac{dW}{W}$$
(3)

Where:

A = Flow area

D_u = Mean hydraulic diameter

f = Coefficient of skin friction

F = Drag force by inserted obstacles

T = Static gas temperature

- W = Mass flow rate
- y = Injected mass axial velocity/mainstream velocity
- γ = Ratio of specific heats

The above set of equations is written for each of the control volumes, shown schematically in Figure 1, applicable to a reverse-flow combustor geometry. Appropriate expressions are used for skin friction coefficient and drag introduced by fuel nozzles and other obstacles in the flow path. The remaining unknown variable dW, which will be negative for the flow through various orifices, is calculated by using the following approach.

The orifice configurations used in a combustor liner can be broadly divided into two basic categories.

- Configurations such as swirlers, primary pipes, and venturi sections which are either difficult to handle analytically or their flow rates are less affected by approach conditions.
- Liner orifices, including flush port, plunged holes, and scooped ports are affected by approach conditions and are amenable to analytical approach for predicting flow rates, jet velocities, and efflux angles.

The first type of ports are handled by specifying discharge coefficients, whereas the liner orifices are handled by using a modified analytical approach described by Gurevice². The Gurevice approach is based upon a 2-D potential flow solution of a problem shown schematically in Figure 2.

For an infinitely long slot of width b, the following three relations are obtained for the three unknowns, namely n, β and $C_{\rm D}$.

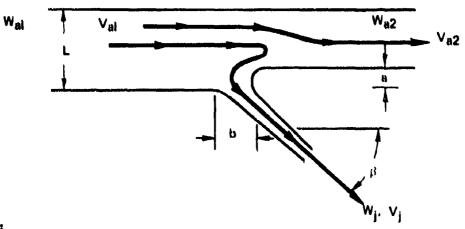
²Gurevich, M.1., "Theory of Jets in an Ideal Fluid", Pergamon Press, pp 52-59.

$$c = \cos \theta / (1 - \frac{1}{2n}) \tag{4}$$

$$\frac{b}{b} = \frac{1}{\pi} \left[\frac{\pi \sin \theta}{n} - \frac{\cos \theta}{n} - \ln \left(\frac{1 + \cos \theta}{1 - \cos \theta} \right) + \frac{\left(1 - \frac{1}{2n}\right)^2 + \cos^2 \theta}{\left(1 - \frac{1}{2n}\right) - \cos \theta} - \ln \left[\frac{\left(1 - \frac{1}{2n}\right) + \cos \theta}{\left(1 - \frac{1}{2n}\right) - \cos \theta} \right]$$
(5)

$$\frac{\left(1 - \frac{1}{2n}\right)^2 + \left(1 - \frac{1}{n}\right)^2 \cos^2 \theta}{\left(1 - \frac{1}{2n}\right) \cos \theta} - \ln \left\{ \frac{\left(1 - \frac{1}{2n}\right) + \left(1 - \frac{1}{n}\right) \cos \theta}{\left(1 - \frac{1}{2n}\right) - \left(1 - \frac{1}{n}\right) \cos \theta} \right\} \right] \frac{\cos \theta}{\left(1 - \frac{1}{2n}\right)}$$

$$C_{D} = \frac{L}{b} \left(\frac{2 \cos \beta}{2n - 1} \right) \tag{6}$$



Where:

a/L = annulus width change/upstream width

b/L = slot width/upstream annulus width

n = annulus upstream flow rate/slot flow rate, W_{a1}/W_{i}

c = upstream annulus velocity/slot velocity, V_{a1}/V_{\dagger}

 β = jet efflux angle

CD = discharge coefficient

Figure 2. Liner Port Model Schematic.

These equations are applied to combustor liner orifices by maintaining area similarity through the following relationships:

$$b/L = A_H/A_{ea}$$

where $h_{\rm H}$ = orifice area (= $\frac{\pi}{4}$ p² for circular hole)

A_{ea} = effective annulus area with boundary-layer blockage effects

For a given application, the annulus upstream conditions and the static pressure inside the combustor must be specified. With the above equations, an orifice can be sized to pass a specified flow rate, or the flow through a specified orifice can be calculated. The procedure for each is outlined as follows.

For given values of annulus and orifice flow rates and velocities, c can be calculated and then the efflux angle can be found from Equation 4. For the special case where all annulus flow passes through the orifice, n = 1 and

$$\cos \beta = c/2$$

If the orifice flow is a negligible portion of the annulus flow, n approaches infinity,

$$\cos \beta = c$$

After the value of β is obtained, Equation 5 can be used to calculate b/L and $\rm A_H/\rm A_{ea}$ from Equation 7; then from Equation 6, $\rm C_D$ can be calculated.

For the alternate problem, with the orifice specified, the above procedure is used in an iterative solution starting with an estimated flow rate (value of n). The iteration is continued until n converges to a small difference between iterations.

Such an approach has given good correlation with measure $C_{\rm D}^{-3}$ data of the circular orifices, as shown typically in Figure 3. For plunged orifices and the metering orifices of film-cooling geometries, the approach gave only qualitative agreement. However, by multiplying the computed $C_{\rm D}$ values by 1.48 and 1.4, and by assuming β equal to 80- and 0-degrees, respectively, for the plunged orifices and the cooling slot, the approach gave good agreement with the data, as shown in Figure 3.

With the above procedure for computing dW appearing in Equations 1, 2, and 3, it is now possible to write a set of equations for each of the control volumes around the combustor liner, as shown schematically in Figure 1. These equations are solved iteratively to compute isothermal combustor-pressure drop. To this can be added pressure drop due to heat addition which gives combustor total pressure drop.

3-D COMBUSTOR PERFORMANCE MODEL

A 3-D elliptic, reacting-flow model is used for calculating internal flow field of gas turbine combustors. The model solves governing equations for the following variables, as described in Paragraph 6 below:

- Axial, radial, and swirl velocity components
- Specific enthalpy and temperature
- Turbulence kinetic energy and dissipation rate

Hunter, S. C., K. M. Johansen, H. C. Mongia, and M. P. Wood, "Advanced, Small, High-Temperature-Rise Combustor Program, Volume II: Analytical Mode Derivation and Combustor-Element Rig Tests (Phases I and II)", AD778766 (1974).

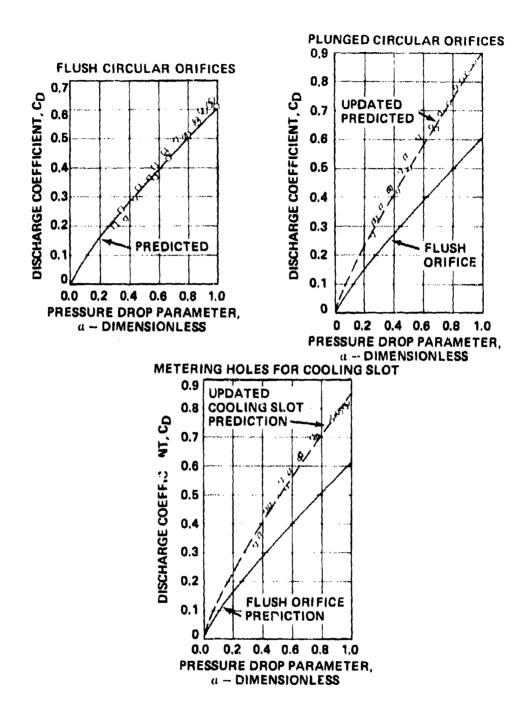


Figure 3. A Typical Comparison Between Prediction and Measured $\mathbf{C}_{\mathbf{D}}$

- Unburned fuel, CO, and composite fuel fraction
- Radiation-flux vectors
- Spray combustion

Paragraphs 7 and 8 below give a brief description of the boundary conditions and the numerical scheme used for solving the set of nonlinear coupled partial differential equations.

- 1. Equations of Continuity, Momentum, and Enthalpy.
- a. Continuity.

$$div (\rho \vec{v}) = m_{spray}$$
 (8)

b. x-Momentum.

$$\operatorname{div}\left(\rho \ddot{\mathbf{v}}\mathbf{u} - \mu_{\text{eff}} \operatorname{grad} \mathbf{u}\right) = -\frac{\partial \mathbf{p}}{\partial \mathbf{x}} - \frac{2}{3} \frac{\partial}{\partial \mathbf{x}} \left(\mu_{\text{eff}} \operatorname{div} \ddot{\mathbf{v}}\right) + \frac{\partial}{\partial \mathbf{x}} \left(\mu_{\text{eff}} \frac{\partial \mathbf{u}}{\partial \mathbf{x}}\right) + \frac{1}{r} \frac{\partial}{\partial \mathbf{r}} \left(\mu_{\text{eff}} \mathbf{r} \frac{\partial \mathbf{v}}{\partial \mathbf{x}}\right) + \frac{1}{r} \frac{\partial}{\partial 0} \left(\mu_{\text{eff}} \frac{\partial \mathbf{w}}{\partial \mathbf{x}}\right) + \mathbf{s}_{\text{spray}}^{\mathbf{u}}$$

$$(9)$$

c. y-Momentum.

$$\operatorname{div} \left(\rho \vec{\mathbf{V}} \mathbf{V} - \mu_{\text{eff}} \operatorname{grad} \mathbf{V} \right) = -\frac{\partial p}{\partial r} - \frac{2}{3} \frac{\partial}{\partial r} \left(\mu_{\text{eff}} \operatorname{div} \vec{\mathbf{V}} \right)$$

$$+ \frac{\partial}{\partial x} \left(\mu_{\text{eff}} \frac{\partial u}{\partial r} \right) + \frac{1}{r} \frac{\partial}{\partial r} \left(\mu_{\text{eff}} r \frac{\partial v}{\partial r} \right) + \frac{1}{r} \frac{\partial}{\partial \theta} \left(\mu_{\text{eff}} \left(\frac{\partial w}{\partial r} - \frac{w}{r} \right) \right)$$

$$- 2 \frac{\mu_{\text{e}}}{r} \left(\frac{1}{r} \frac{\partial w}{\partial \theta} + \frac{v}{r} \right) + \frac{\rho_{\text{w}}^2}{r} + S_{\text{spray}}^{\text{v}}$$

d. θ-Momentum.

$$\begin{aligned} \text{div } (\mu \vec{V} \vec{W} - \mu_{\text{eff}} \text{ grad } \vec{W}) &= -\frac{1}{r} \frac{\partial p}{\partial \theta} - \frac{2}{3} \frac{\partial}{r \partial \theta} (\mu_{\text{eff}} \text{ div } \vec{V}) \\ &+ \frac{\partial}{\partial x} (\frac{\mu_{\text{eff}}}{r} \frac{\partial u}{\partial \theta}) + \frac{1}{r} \frac{\partial}{\partial r} [\mu_{\text{eff}} r (\frac{1}{r} \frac{\partial v}{\partial \theta} - \frac{w}{r})] \\ &+ \frac{1}{r} \frac{\partial}{\partial \theta} [\frac{\mu_{\text{eff}}}{r} (\frac{\partial w}{\partial \theta} + 2v)] - \frac{pvw}{r} + \frac{\mu_{\text{eff}}}{r} (\frac{\partial w}{\partial r} + \frac{\partial v}{r \partial \theta} - \frac{w}{r}) \\ &+ s_{\text{spray}}^{w} \end{aligned}$$
(11)

e. Specific enthalpy.

$$\operatorname{div} \left(\rho \vec{V} h - \frac{\mu_{eff}}{P_{r_{eff}}} \operatorname{grad} h \right) = S_{h}$$
 (12)

where

 $\mathbf{S}_{\mathbf{h}}$ represents the sum of all the enthalpy source terms for radiation and spray evaporation

Definition of variables are:

 \overrightarrow{V} = Net gas velocity vector

u,v,w = Velocity components along x, radial and circumferential directions

 $x,y,\theta = Axial$, radial and circumferential coordinates

p = Static pressure

h = Static specific enthalpy

su spray' spray' spray = Momentum transfer from spray to the gas phase u, v and w - momentum equations

mitti = spray evaporation/combustion rate per unit volume

$$\operatorname{div} (\rho \vec{v} \phi) = \frac{1}{r} \left[\frac{\partial}{\partial x} (r \rho u \phi) + \frac{\partial}{\partial r} (r \rho v \phi) + \frac{\partial}{\partial \theta} (\rho w \phi) \right]$$

$$\operatorname{div} \ (\mu \ \operatorname{grad} \ \phi) \ = \ \frac{1}{r} \ \left[\frac{\partial}{\partial \mathbf{x}} \ (\mathbf{r} \mu \frac{\partial \phi}{\partial \mathbf{x}}) \ + \ \frac{\partial}{\partial \mathbf{r}} \ (\mathbf{r} \mu \frac{\partial \phi}{\partial \mathbf{r}}) \ + \ \frac{\partial}{\partial \theta} \ (\frac{\mu}{\mathbf{r}} \ \frac{\partial \phi}{\partial \theta}) \right]$$

The effective viscosity $\mu_{\mbox{eff}}$ is given by $\mu_{\mbox{eff}}$ = $\mu_{\mbox{$l$}}$ + $\mu_{\mbox{$t$}}$

where μ_{ℓ} and μ_{t} are the molecular and turbulent viscosities of the fluid, respectively.

2. Turbulence Model,

The turbulent viscosity $\mu_{\mathbf{t}}$ is calculated by using a two-equation turbulence model that solves governing equations for the turbulence kinetic energy (k) and the dissipation rate (ϵ). The governing equations for k and ϵ are:

$$\operatorname{div} \left(\rho \overset{\circ}{\mathsf{V}} \mathsf{k} - \Gamma_{\mathsf{k}, \operatorname{eff}} \operatorname{grad} \mathsf{k}\right) = \mathsf{G}_{\mathsf{k}} - \rho \varepsilon \tag{13}$$

$$\operatorname{div} \left(\rho \vec{V} \varepsilon - \Gamma_{\varepsilon, \text{eff}} \operatorname{grad} \varepsilon \right) = \left(C_1 G_k - C_2 \rho \varepsilon \right) \frac{\varepsilon}{k} \tag{14}$$

where

$$G_{k} = \mu_{t} \left[2 \left\{ \left(\frac{\partial u}{\partial x} \right)^{2} + \left(\frac{\partial v}{\partial r} \right)^{2} + \left(\frac{\partial w}{r \partial \theta} + \frac{v}{r} \right)^{2} \right\}$$

$$+ \left(\frac{\partial w}{\partial x} + \frac{\partial u}{r \partial \theta} \right)^{2} + \left(\frac{\partial u}{\partial r} + \frac{\partial v}{\partial x} \right)^{2} + \left(\frac{\partial w}{\partial r} + \frac{\partial v}{r \partial \theta} - \frac{w}{r} \right)^{2} \right]$$

$$(15)$$

$$\Gamma_{k,eff} = \mu_{eff}/\sigma_{k,eff}$$

$$\Gamma_{\varepsilon,\text{eff}} = \mu_{\text{eff}}/\sigma_{\varepsilon,\text{eff}}$$
 (16)

$$\mu_{\rm t} = c_{\rm D} / \epsilon k^2/\epsilon$$

 $c_{\rm D}$, $c_{\rm I}$, and $c_{\rm 2}$ are constants. $I_{\rm k,eff}$, $I_{\rm c,eff}$, $\sigma_{\rm k,eff}$ and $\sigma_{\rm c,eff}$ are the effective exchange coefficients and Schmidt numbers for k and , respectively.

The k-€ turbulence model is moderate in complexity and is considered to be superior to other models having a similar degree of complexity. This model has been extensively used by many investigators and has proved to be adequate in a wide range of flow conditions. More advanced turbulence models, such as those based upon the Reynolds-stress modeling approach, are not vet fully developed to warrant their use in recirculating flow-field problems as encountered in gas-turbine combustors. In addition, such an approach will appreciably increase the computation effort.

Recommended values for the constants appearing in the above equations are

$$c_{D} = 0.09$$
 $c_{1} = 1.44$
 $c_{2} = 1.92$
 $c_{k,eff} = 0.9$

occept is calculated from

$$c_{c,eff} = \frac{k^2}{(c_2 - c_1)c_D^{-1/2}}$$

where k is the vonKarman constant taken to be equal to 0.42.

3. Chemical Species Equations.

A two-step kinetic scheme is used as represented by Equations 18 and 19.

$$c_{x}^{H}_{y} + (\frac{x}{2} + \frac{y}{4})(o_{2} + n N_{2}) + x co + \frac{y}{2}H_{2}o + n(\frac{x}{2} + \frac{y}{4})N_{2}$$
 (18)

$$x + co + \frac{x}{2} + (o_2 + n + n_2) \rightarrow x + co_2 + n + \frac{x}{2} + n_2$$
 (19)

Stoichiometric oxygen-to-fuel and oxygen-to-CO ratios for the first and the second reactions are given by

$$i_1 = \frac{32 \cdot (2 + \frac{y}{4})}{(12 \cdot x + y)}$$

$$i_2 = 0.571$$

Combining Equations 18 and 19, one obtains overall stoichiometry equation as

$$C_{x}H_{y} + (x + \frac{y}{4}) (O_{2} + n N_{2}) + x CO_{2} + \frac{y}{2} H_{2}O + n (x + \frac{y}{4})N_{2}$$
 (20)

The corresponding stoichiometric oxygen-to-fuel ratio is

$$i = \frac{32(x + \frac{y}{4})}{(12 + y)}$$

Governing equations for fuel and CO mass fractions are:

$$\operatorname{div} \left(\rho \tilde{V} m_{fu} - \Gamma_{fu,eff} \operatorname{grad} m_{fu} \right) = m_{evap} - R_{fu}$$
 (21)

$$div \left(\rho^{\vec{V}}m_{CO} - \Gamma_{CO,eff} \text{ grad } m_{CO}\right) = -R_{CO}$$
 (22)

where $R_{\rm fu}$ and $R_{\rm CO}$ are rate of oxidation of fuel and CO in accordance with the combustion model explained in paragraph a. $m_{\rm evap}^{\rm til}$ is the rate of spray evaporation per unit volume computed in accordance with the spray combustion model description in Paragraph 5.

Equations similar to the above are required for O_2 , CO_2 , and H_2O . However, by using Shvap-Zeldovich approximation 4 , one needs to solve only one more equation for composite fuel fraction. Φ_{fuox}

Williams, F. A., "Combustion Theory", Addison-Wesley Publishing Company, Inc. (1965).

$$\operatorname{div} (\rho \overset{\circ}{\mathsf{V}} \phi_{\text{fuox}} - \Gamma_{\text{fuox}} \phi_{\text{fuox}}) = \overset{\bullet}{\mathsf{m}}_{\text{evap}}$$

$$\text{where } \phi_{\text{fuox}} = \frac{\phi - \phi_{\text{A}}}{\phi_{\text{F}} - \phi_{\text{A}}}$$

$$\text{where } \phi = m_{\text{fu}} - \frac{m_{\text{ox}}}{i}$$

 $\phi_{
m A}$ and $\phi_{
m F}$ are the values of ϕ for air and fuel streams, respectively.

Knowing the amount of fuel burned (FB = $\phi_{\rm fuox}$ - $\rm m_{fu}$), the concentrations of CO₂, O₂, and H₂O are given by

$$m_{CO_2} = 44 \frac{x FB}{(12 + y)} - \frac{44}{28} m_{CO}$$

$$m_{Ox} = i m_{fu} + i_2 m_{CO} + 0.232 - (0.232 + i) \phi_{fuox}$$

$$m_{H_2O} = \frac{18 y FB}{2(12 + y)}$$

Mass fraction of N_2 is given by

$$m_{N_2} = 1 - (m_{ox} + m_{fu} + m_{CO} + m_{CO_2} + m_{H_2O})$$

a. Calculation of Reaction Rates.

Equations are needed for oxidation rates of fuel and CO, i.e., R_{fu} and R_{CO} . The turbulent reactive flow is an area of intensive research, and a number of models have been proposed to predict burning rate of fuel in turbulent environments. A simple model is used in the present study as explained in the following paragraphs.

The rate of oxidation of fuel is determined by the minimum of the following three equations:

$$R_{fu, ch} = k_{, \rho} 1.5 m_{ox} m_{fu} \frac{1}{2} e^{\left(-\frac{E_1}{R_T}\right)}$$
 (2.1a)

R_{fu}, turb
$$C_{R_1} = m_{fu} \in /k$$
 (24b)

Refund turb
$$C_{R_1} = \frac{m_{ox}}{i_1} \epsilon/k$$
 (24c)

Here, Equation 24a is the rate of fuel oxidation as controlled by chemical kinetics. Generally, a bimolecular Arrhenous expression is assumed for this reaction. However, the Task I reacting-flow mapping data was best correlated by using Equation 24a in conjunction with Equations 24b and 24c.

Equation 24b is based upon the eddy-breakup model of Spalding and expresses the rate of fuel oxidation as influenced by turbulence intensity and scale, and concentration of unburned fuel. This model is applicable to premixed flames. Since combustion in gas-turbine combustors is neither fully premixed nor entirely diffusion controlled, Equation 24c is postulated, similar to Equation 24, which determines the rate of fuel oxidation as controlled by the availability of the oxygen. The constant i_1 appears from stoichiometry of the chemical Equation 18. One could use i instead of i_1 without any loss of generality, because the empirical constant C_{R_1} will simply be different.

The rate of oxidation of CO is similarly the minimum of the following three equations:

$$R_{CO,ch} = k_2 \rho^2 m_{CO} m_{OX} e^{-(\frac{E_2}{R_T})}$$
 (25a)

$$R_{CO, turb} = C_{R_2} \rho m_{CO} \epsilon / k$$
 (25b)

$$R_{CO}_{OX, turb} = C_{R_2} \rho \frac{m_{OX}}{i_2} + /k$$
 (25c)

Spalding, D. B., "Mixing and Chemcial Reaction in Steady Confined Turbulent Flames", Thirteenth Symposium (International) on Combustion, The Combustion Institute, 1971.

4. Radiation Model.

A six-flux radiation model based upon the Schuster-Hamaker approximation^{6,7} is used in the present program. It should be noted that, as pointed out by Siddall, other flux model approximations such as Milne-Eddington and Schuster-Schwarzschild can be represented by the same form of flux equations with constants being different. Therefore, the user can modify the flux equations with relative ease.

The differential equations describing the variations of the fluxes along the six directions are:

$$\frac{d}{dx} (I_{x+}) = - (a+s) I_{x+} + aE + \frac{s}{6} I$$
 (26)

$$\frac{d}{dx} (I_{x-}) = (a + s) I_{x-} - aE - \frac{s}{6} I$$
 (27)

$$\frac{1}{r}\frac{d}{dr}(r I_{r+}) = -(a+s) I_{r+} + \frac{I_{r-}}{r} + a E + \frac{s}{6} I \qquad (28)$$

$$\frac{1}{r}\frac{d}{dr}(r I_{r-}) = (a + s) I_{r-} + \frac{I_{r-}}{r} - a E - \frac{s}{6}I$$
 (29)

$$\frac{1}{r}\frac{d}{d\theta}\left(\mathbf{I}_{\theta+}\right) = -\left(\mathbf{a} + \mathbf{s}\right)\mathbf{I}_{\theta+} + \mathbf{a} \mathbf{E} + \frac{\mathbf{s}}{6}\mathbf{I} \tag{30}$$

$$\frac{1}{r}\frac{d}{d\theta} \left(\mathbf{I}_{\theta-}\right) = \left(\mathbf{a} + \mathbf{s}\right) \mathbf{I}_{\theta-} - \mathbf{a} + \mathbf{E} - \frac{\mathbf{g}}{6} \mathbf{I} \tag{31}$$

⁶Hamaker, H. C., "Radiation and Heat Conduction in Light-Scattering Material", Philips Research Report, Vol. 2, pp 55-67, 1947.

⁷Patankar, S. V., and D. B. Spalding, "A Computer Model for Three-Dimensional Flow in Furnaces", Fourteenth Symposium (International) on Combustion, The Combustion Institute, 1973.

⁸Siddall, R. G., "Flux Methods for the Analysis of Radiant Heat Transfer", Paper presented at the Fourth Symposium on Flames and Industry, 1972.

where I_{x+} , I_{r+} , and $I_{\theta+}$ are the fluxes along the positive directions of axial, radial and circumferential directions, respectively; I_{x-} , I_{r-} , and $I_{\theta-}$ are the corresponding fluxes along the negative directions.

- a = absorption coefficient defined as radiation absorbed
 per unit length
- s = scattering coefficient defined as radiation scattered
 per unit length
- $E = black body emissive power = <math>\sigma T^4$

where a is the Stefan-Boltzman constant

$$I = I_{x+} + I_{x-} + I_{r+} + I_{r-} + I_{0+} + I_{0-}$$

With the composite-fluxes $R^{\mathbf{X}}$, $R^{\mathbf{r}}$ and $R^{\mathbf{Z}}$ defined as:

$$R^{x} = \frac{1}{2} (I_{x+} + I_{x-})$$
 $R^{r} = \frac{1}{2} (I_{r+} + I_{r-})$
 $R^{z} = \frac{1}{2} (I_{0+} + I_{0-})$

one can reduce the six first-order flux equations into the following three second-order equations:

$$\frac{\mathrm{d}}{\mathrm{d}x} \left(\frac{1}{\mathrm{a} + \mathrm{g}} \frac{\mathrm{d}R^{\mathrm{X}}}{\mathrm{d}x} \right) = \mathrm{a} \left(R^{\mathrm{X}} - \mathrm{E} \right) + \frac{\mathrm{S}}{\mathrm{3}} \left(2R^{\mathrm{X}} - R^{\mathrm{r}} - R^{\mathrm{Z}} \right) \tag{32}$$

$$\frac{1}{r}\frac{d}{dr}\left(\frac{r}{a+s+\frac{1}{2}}\frac{dR^{r}}{dr}\right) = a \left(R^{r}-E\right) + \frac{s}{3}\left(2R^{r}-R^{x}-R^{z}\right)$$
(33)

$$\frac{1}{r}\frac{d}{d\theta}\left(\frac{1}{a+s}\frac{dR^{Z}}{\gamma d\theta}\right) = a\left(R^{Z} - E\right) + \frac{S}{3}\left(2R^{Z} - R^{X} - R^{Y}\right)$$
(34)

Once R^X , R^r , and R^Z are known, the net radiation fluxes in the axial, radial, and circumferential directions, Q^X , Q^r , and Q^Z respectively, are given by:

$$Q^{X} = I_{X+} - I_{X-}$$

$$= -\frac{2}{a+s} \frac{dR^{X}}{dX}$$
(35)

$$Q^{r} = I_{r+} - I_{r-}$$

$$= -\frac{2}{a + s + \frac{1}{r}} \frac{dR^{r}}{dr}$$
(36)

$$Q^{Z} = I_{\theta_{+}} - I_{\theta_{-}}$$

$$= \frac{2}{a+s} \frac{1}{r} \frac{dR^{Z}}{d\theta}$$
(37)

The contribution of R^X , R^r , and R^Z to the source terms of specific enthalpy, Equation 12, is given by:

$$(S_h)_{radiation}$$
 = 2a $[(R^X - E) + (R^r - E) + (R^Z - E)]$ (38)

Since information on the variations of a and s (with other quantities such as concentrations of CO, $\rm H_2O$, CO and soot particles) is often scarce and unprecise, they have been assumed to be uniform. However, variable values of a and s can be incorporated in the program with minor modifications.

5. Spray Combustion.

It is very important to predict aerodynamic interaction between evaporating/burning sprays and flow field insofar as combustion efficiency, pattern factor, stability, liner-wall temperature levels and gradients, smoke and gaseous emissions formation are concerned. For example, the presence of smaller droplets influence flame stabilization as they provide the main source of heat in the recirculation zone. Larger droplets, however, escape the recirculation zone and are mainly responsible for the smoke formation. Measured data by McCreath and Chiqier 9 showed that droplets with initial sizes less than 50 microns were evaporated in the recirculation zone. The smaller droplets were influenced greatly by the recirculation zone velocity field, whereas up to 70 percent of the bigger droplets in the 100-200 microns range escaped the recirculation zone. Their trajectory was not influenced by the flow-field velocity distribution. flow-field influence on evaporation and trajectory of medium-size droplets, between 50 and 100 microns, was moderate.

Combustion characteristics of liquid droplets burning individually are significantly different from those burning collectively in a spray. For example, Beer and his associates 10 showed that the burning-rate constant of monosized droplet arrays was about half that of single droplets. There was also significant reduction 10,11 in drag coefficient, $C_{\rm D}$, as compared to that of a

McCreath, C. G. and N. A. Chigier, "Liquid Spray Burning in the Wake of a Stabilizer Disc", Fourteenth Symposium (International) on Combustion, The Combustion Institute (1973).

Nuruzzaman, A. S. M., A. B. Hedley, and J. M. Beer, "Combustion of Monosized Droplet Streams in Self-Supporting Flames", Thirteenth Symposium (International) on Combustion, The Combustion Institute (1971).

¹¹Chigier, N. A., et. al, "Dynamics of Droplets in Burning and Isothermal Sprays", Combustion and Flame, V23 (1974).

nonreactive sphere. On the other hand, Natarajan 12 showed that c_p of a burning droplet should be calculated for a nonreacting sphere at the mean properties and initial diameter.

The quasi-steady droplet combustion theory with spherical symmetry predicts the burning rate constant K to be independent of the surrounding gas pressure, where $\mathbf{K}=-\frac{d}{dt}\,d_L^{-2}$, and d_L is the liquid-droplet diameter. However, it has been found experimentally 13 that K increases with an increase in pressure. Raghunandan and Mukunda 14 critically evaluated the quasi-steady approximation, variable gas phase properties and incomplete combustion as related to predictions of burning-rate constant, the flame-to-diameter ratio and the flame temperature. The liquid-phase unsteadiness lasts for about 20-25 percent of the total burning time. It was shown by the authors that a good correlation with the burning rate data could be obtained by taking thermal conductivity and \mathcal{C}_{D} as a function of concentration and temperature.

A majority of the reported work has been concerned with combustion of single component hydrocarbon fuels. Limited work has been reported, such as Reference 15, for combustion of multicomponent fuel droplets; but, these approaches became quite complicated for predicting spray combustion of complex fuels like jet aviation fuels.

Natarajan, R., "Experimental Drag Coefficients for Evaporating and Burning Drops at Elevated Pressures", Combustion and Flame, V20 (1973).

¹³Rush, J. H., and H. Krier, "Burning of Fuel Droplets at Pressures Greater than Atmospheric", Combustion and Flame V22 (1974).

¹⁴Raghunandan, B. N., and H. S. Mukunda, "The Problem of Liquid Droplet Combustion - Reexamination", Combustion and Flame V30 (1977).

¹⁵Shyu, R. R., C. S. Chen, G. O. Gondie and M. M. Elwakil, "Multi-Component Heavy Fuel Drop Histories in a High Temperature Flow Field", Fuel, V51 (1972).

Figure 4 pictorially presents the approach that has been used for spray combustion in the present program. The spray cone is divided into a number of sections or rays. Each ray has a particular x, y, and z direction associated with it, depending on the orientation of the fuel nozzle in the combustor and the spray cone angle.

The initial conditions for each droplet are that they have a velocity as specified by the program user and a direction corresponding to the particular ray in question. The total fuel-flow rate is currently divided equally among the rays, although it would be easily possible to do otherwise. For each ray and for each droplet size group, of which five are assumed, the droplet trajectories are calculated from a force balance assuming the drag on the droplet is for that of a sphere. Heat transfer to the droplet is calculated using the coefficient given in Equation 39.

$$h = 2 \frac{K}{D} (1+0.3Pr^{\frac{1}{3}}Re^{\frac{1}{2}}) (\frac{J}{m^2-K})$$
 (39)

where k is the thermal conductivity of fuel vapor, Re is Reynolds number based on relative velocity, and D is the droplet diameter. Until the droplet reaches the boiling temperature, no evaporation is assumed to occur; however, once reached, the evaporation rate is obtained from the burning rate constant k. Where:

$$k_0 = \frac{d}{dt} (D^2)$$
 $k_0 = \frac{8}{\rho_f} \frac{1}{CP_1} \ln(1+B)$

$$B = \text{mass transfer No.} = \frac{1}{L_{\text{VaD}}} \left[m_{\text{OX}} \frac{\text{Hc}}{\text{i}} + {}^{\text{C}}_{\text{P}} \frac{(\text{T}_{\text{c}} - \text{T}_{\beta})}{1} \right]$$

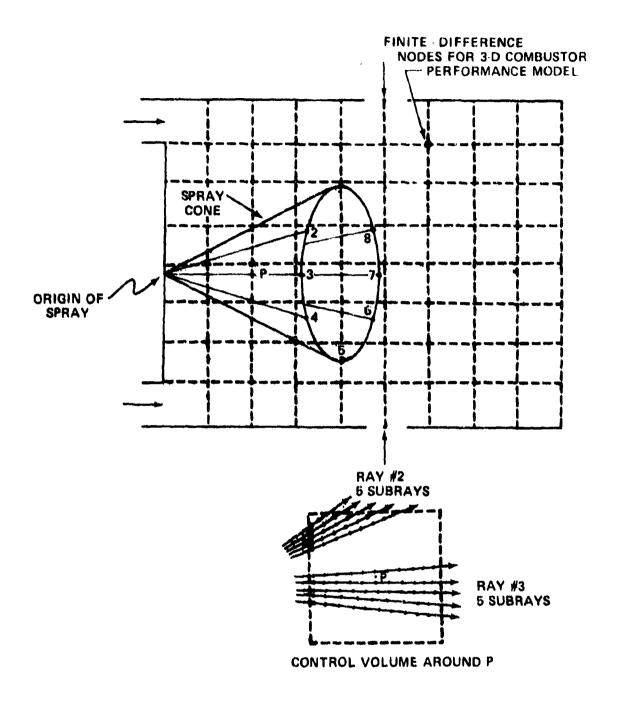


Figure 4. Schematic of Spray in Combustor Flow Field.

 H_{C} = Heat of combustion

i * Stoichiometric O2-fuel mass ratio

L_{vap} = Latent heat of vaporization

 $\rho_{_{\it f}}$ = Liquid fuel density

 ${}^{\lambda}_{1}$ and (CP $_{1}$) the thermal conductivity and specific heat inside the flame zone, are assumed to be

$$\lambda_1 = 0.4\lambda_f + 0.6 \lambda_{AIR}$$

and are evaluated at the average of the boiling and flame temperatures. These calculations are performed explicitly, with care taken that the time step is sufficiently small, until at least 99 percent of the fuel has evaporated.

The above procedure requires knowledge of the fuel and air properties. The particular values used in the current program are listed below.

a. Droplet-Size Distribution.

Group	Vol. % of Spray	Size Ratio (D/SMD)
1 2	0-20 20-40	0.6
3	40-60	1.2
4	60-80	1.5
5	80-100	2.1

b. Liquid-Fuel Density (ρ_{ρ}) .

$$\rho_{f} = 1000[PR_{60} + 0.208 - 0.00072 T_{f}] \frac{KG}{m^{3}}$$

$$PR_{60} = \frac{1.076}{1 + \frac{1.076}{0.775} - 1 (1 - 0.67F)}$$
 for JP4

PR₆₀ = Specific gravity of residue at 60°F

F = Fraction evaporated

T_f = Fuel temperature

c. Specific Heat of Liquid Fuel (CPf).

$$CP_f = 840.5 + 4.1372 T_f (J/KG - °K)$$

d. Molecular Weight of Fuel Vapor.

Interpolated from table below,

<u>F</u>	MW (JP4)	
0	93.26	
0.1	114.60	
0.3	126.61	
0.5	138.16	
0.7	150.59	
0.9	173.21	
1.0	204.76	

e. Thermal Conductivity of Fuel Vapor (λ_f) .

$$\lambda_f = 1.729 \text{ (A+BT}_f) \text{ (j/M-°K-Sec)}$$

where A and B are from the following list:

MWfuel	A	В
50	-6,362E-3	53.5E-6
100	-6.358E-3	49: 1E-6
150	-6.284E-3	46.6E-6
300	-6.010E-3	42.3E-6

f. Specific Heat of Fuel Vapor (CPf.).

$$CP_{f_{y}} = 4183.3 (0.153 + 0.00081T_{f}) (\frac{J}{KG^{-9}K})$$

g. Latent Heat of Vaporization (Lvap).

$$L_{\text{vap}} = 30676.6 \ (1092.88 - 1.8T_{\text{f}})$$
 (J/KG)

h. Boiling Temperature of Fuel (T_B) .

$$T_B = A \ln P_V + B (°K)$$

where $\mathbf{P}_{_{\boldsymbol{V}}}$ is vapor pressure in pascals, A and B are from the following list:

<pre>% Evaporated</pre>	A	В
•	43.000	
Ū	41.026	-114.000
10	30.857	41.574
30	27.348	96,534
50	23.997	146.567

The spray calculation procedure is briefly described in the following paragraph. Referring to Figure 4, the analysis is done for each of the rays selected and their subrays. Details are given for the control volume around a point P, where it is shown for two typical rays identified as Ray No. 2 and Ray No. 3. With each of these rays there might be five subrays, or less, depending upon the location of point P, initial droplet sizes, and the properties of the field through which the individual drops have traveled. Depending upon the direction of the ray and the

finite-difference nodal volume, calculations for evaporation/ burning are done for a number of subgrid points. The droplets are allowed to exchange mass, momentum, and energy with the surrounding gas phase. The net amount of mass, energy, and momentum received by the node P is the sum total of all droplets passing through the control volume of P.

6. Calculation of Gas Temperature.

With the specific enthalpy and chemical species known, the gas temperature is calculated as follows: The specific enthalpy h is the summation of the enthalpies of individual species, i.e.,

$$h = \sum_{i} m_{i} h_{i}$$

$$= \sum_{i} m_{i} \left[h_{i,o} + \int_{T_{o}} c_{pi}(T) dT\right]$$

$$= \sum_{i} m_{i} \left[h_{i,o} + \int_{T_{o}} c_{pi}(T) dT + \int_{T^{*}}^{T} c_{pi}(T) dT\right]$$

Thus, giving

$$h = \Sigma_{i} m_{i} [h_{i}(T^{*}) + C_{pi}(T^{*})]$$
 (47)

where m_i , h_i , h_{io} , C_{p_i} , T^* , and T are species mass fraction, specific enthalpy, heat of formation at a reference temperature T_o , isobaric specific heat, gas temperature of the previous iteration, and the unknown gas temperature, respectively.

Therefore, from Equation 47 one obtains the following expression for the gas temperature T:

$$\mathbf{T} = \mathbf{T}^* + \left[\frac{\mathbf{h} - \Sigma_{\mathbf{i}} \mathbf{m}_{\mathbf{i}} - \mathbf{h}_{\mathbf{i}} (\mathbf{T}^*)}{\Sigma_{\mathbf{i}} \mathbf{m}_{\mathbf{i}} - C_{\mathbf{D}, \mathbf{i}} (\mathbf{T}^*)} \right]$$
(48)

The variation of $C_{\mathbf{p}_i}$ as a function of temperature is taken as a fourth-order polynomial of temperature as given in Reference 16.

7. Finite-Difference Solution of the Equations.

The numerical solution of the nonlinear, coupled, partial differential equations can be obtained by using finite-difference methods. A numerical solution of the hydrodynamic equations can be obtained by two methods. The earlier approach employed for 2-D flows was the so-called streamline-vorticity method³. pressure is replaced from the momentum equations by differentiation. Stream function (ψ) and vorticity (ω) replace the velocity components and the pressure, thus requiring solution of only two instead of three variables: namely, u, v, and p. The equations were solved by a point-by-point successive-substitution procedure. Since ψ and ω are linked at the boundaries by way of the no-slip condition, the ω boundary specification could be done a number of ways leading to considerably different false diffusion levels as recently evaluated by de Vahl, Davis, and Mallinson 17. In addition, problems were encountered in obtaining fully converging solutions with nonuniform grid spacing. AiResearch has used a pressure-velocity (primitive variable) solution approach, which has the following three advantages over the $\psi - \omega$ method:

It permits computation of variable density flows where ρ depends upon pressure and temperature.

¹⁶ Gordon, S., and B. J. McBride, "Computer Program for Calculation of Complex Chemical Equilibrium Compositions, Rocket Performance, Incident and Reflected Shocks and Chapman-Jouquet Detonations", NASA SP-273 (1971).

¹⁷ de Vahl, Davis, and G. D. Mallison, "An Evaluation of Upwind and Central Difference Approximations by a Study of Recirculating Flow", Computers and Fluids (1976).

- It allows unsteady flows to be calculated as easily as steady ones.
- It works for 3-D flows as we'l as 2-D flows, whereas the $\psi \omega$ method cannot be easily extended.

Many primitive variable solution methods have been put forward by different researchers 18. They vary enormously in complexity, ease of use, efficiency, and applicability. The 3-D combustor performance code is based on the well-tried SIMPLE (Semi-Implicit Method for Pressure-Linked Equations) algorithm of Patankar and Spalding as described in Reference 19. The features of the computer model include:

- Solution of sufficiently general single form differential equations
- Provision for use with different physical models
- Use of pressure and velocities as the main hydrodynamic variables
- Use of the pressure correction technique
- Provision of two coordinate (plane and axisymmetric)
 systems
- Use of nonuniformly spaced grids

¹⁸Anon., "Proceedings of the Third AIAA Computational Fluid Dynamics Conference", Albuquerque, New Mexico, June 27-28, 1977.

¹⁹Patankar, S. V., "Numerical Prediction of Three-Dimensional Flows", in Studies in Convection: Theory, Measurement and Application, Volume 1, Edited by B. E. Launder, Academic Press, 1975.

- Use of staggered grid with attendant minimum truncation errors
- Derivation of finite-difference equations by integrating the differential equations over finite control volumes and thus ensuring mathematical compatibility between the finite difference and the original differential-equation formulations
- Efficient line-by-line tri-diagonal matrix solution of the difference equations
- Unconditional convergence for all Reynolds numbers
- Provision for under-relaxation

A typical grid node spacing is shown in Figure 5. Finite-difference equations for a node are obtained by integrating the differential equations over a control volume enclosing a grid node. For evaluating the convection and diffusion fluxes through a control volume face, a linear variation (in the direction normal to the face) of the flow properties is assumed. For other purposes, a step-wise variation with discontinuities at control-volume boundaries is assumed. Net rate of flow of ϕ into the control volume around a node P (Figure 5) by convection and diffusion in the x-direction is

$$[T_{X-} + (1 - f_{X-}) L_{X-}] \phi_{X-} + [T_{X+} - f_{X+} L_{X+}] \phi_{X+}$$

$$- [T_{X-} - f_{X-} L_{X-} + T_{X+} + (1 - f_{X+}) L_{X+}] \phi_{p}$$

where

$$T_{X} = \Gamma_{\text{eff}, \phi} A_{X} / \delta_{X}$$

$$L_{X} = m_{X}'' / A_{X}$$

$$A_{X} = 0.5 (r_{+} + r_{-}) \Delta Y$$
(49)

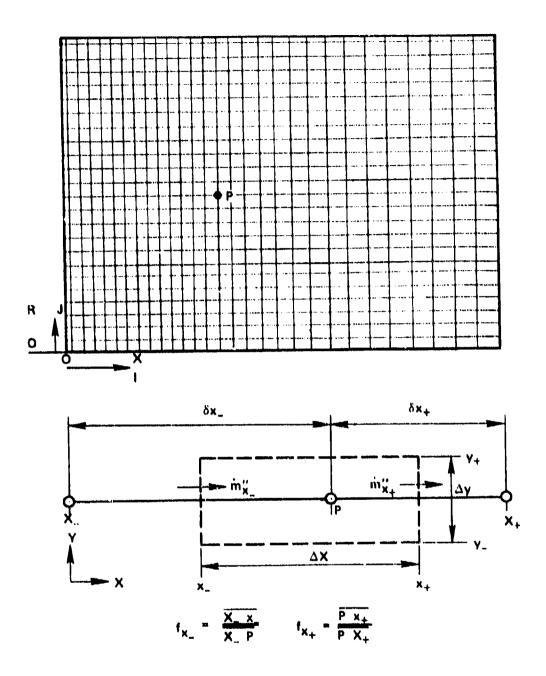


Figure 5. Typical Grid Spacing and Control Value Around a Point P.

Defining fff $s_{\phi}v=s_{u}+s_{p}\phi_{p}$, the one-dimensional transport equation for the variable ϕ becomes

$$[T_{X-} + (1 - f_{X-}) L_{X-} + T_{X+} - f_{X+} L_{X+} - s_p] \phi_p$$

$$= [T_{X-} + (1 - f_{X-}) L_{X-}] \phi_{X-} + [T_{X+} - f_{X+} L_{X+}] \phi_{X+} + s_u$$

The above equation was derived based on reasonable assumptions. However, the linear-profile assumption becomes unacceptable when $f_{X+}L_{X+}$ is large compared with T_{X+} because the weighting factor $(T_{X+}-f_{X+}L_{X+})$ then becomes negative, implying an unrealistic physical process through which raising the value of ϕ_{X+} could lower the value of ϕ_{X} . Therefore, it is assumed that if the convective flow rates (L) are large compared to the diffusion coefficients (T), the diffusion across the control-volume face is zero and the value of ϕ convection is equal to the value at the node on the upwind side of the face. With this assumption, the coefficient $T_{X+}-f_{X+}$ is replaced by $T_{X+}^{*}-f_{X+}$ where

$$T_{X+}^{*} = [T_{X+}, -(1 - f_{X+}) L_{X+}, f_{X+} L_{X+}]$$
 (50)

Here $[a_1, a_2, a_3]$ stands for the largest of the three quantities a_1, a_2 , and a_3 .

The final finite-difference equation is reduced to ${}^{\Lambda}_{p}{}^{\phi}{}_{p} = {}^{A}_{X}{}^{+}{}^{\phi}{}_{X}{}^{+} + {}^{A}_{X}{}^{-}{}^{\phi}{}_{X}{}^{-} + {}^{A}_{Y}{}^{+}{}^{\phi}{}_{Y}{}^{+} + {}^{A}_{Y}{}^{-}{}^{\phi}{}_{Y}{}^{-} + {}^{A}_{Z}{}^{+}{}^{\phi}{}_{Z}{}^{+} + {}^{A}_{Z}{}^{-}{}^{\phi}{}_{Z}{}^{-} + {}^{S}_{U}$ (51)

The solution of the above equation is obtained by line-by-line relaxation using an efficient tri-diagonal matrix algorithm. By this method, for an x-y plane, a traverse along one direction, say the X-direction, is made with old values for the y-direction nodes. Using this solution as the best estimate, the y-direction is then traversed. The same procedure is repeated for other x-y planes.

8. Boundary Conditions.

The specification of the boundary conditions is done in a number of ways depending upon the problem. For the left inlet boundaries, velocity, density, and turbulence profiles are either experimentally known or estimated. The program can handle any specified profiles. For boundaries of the second kind, where gradients and not the values of the variables are specified, the program uses one of the following two approaches. In the first approach, the boundary value is guessed and continually updated so as to satisfy the given gradient condition. The second approach breaks the link through the boundary to all adjoining external control volumes by first arranging for the finitedifference coefficient connecting the boundary node to an internal node to be zero, and then inserting the correct flux at the boundary as a false source of diffusion and/or convection tor that internal node.

At the symmetry plane, the convection and diffusion fluxes are zero. Therefore, the convection coefficient C_{Y-} and the exchange coefficient (Γ_{eff}) are made zero at the axis of symmetry. For the exit plane, information about some of the variables is not available. However, since it is the process occurring in the calculation domain that decides values of the variables which the outgoing fluid will carry, there is no need for information at such boundaries. These boundaries are simply treated by making the boundary Γ_{eff} equal to zero. The cyclic boundary conditions are used for the circumferential direction.

The near-wall region is given a special treatment in the program. Since the expression for $\Gamma_{\rm eff}$ is accurate for turbulent flows only, a means is provided for the inclusion of the correct shear stresses and other fluxes at the wall. Therefore, the nodes next to the wall are assigned the following values as per an empirical wall law:

$$y^{+} \leq 11.5$$

$$\Gamma_{\phi, \text{wall}} = \frac{\Pi}{\sigma_{\phi}}$$

$$y^{+} > 11.5$$

$$\Gamma_{\phi, \text{wall}} = \frac{\Pi}{\sigma_{\phi}} \frac{y^{+}}{\frac{1}{\kappa} \ln (9y^{+}) + P_{\phi}}$$

$$y^{+} = \rho k^{\frac{1}{2}} c_{D}^{\frac{1}{4}} \frac{\delta}{\Pi}$$

$$P_{\phi} = 9.0 \left(\frac{\sigma}{\sigma_{\text{eff}}} - 1\right) \left(\frac{\sigma}{\sigma_{\text{eff}}}\right)$$

$$(52)$$

Where δ is the normal distance of the wall from the first interior adjacent node. The kinetic energy of turbulence has small diffusion near the wall; hence, $\Gamma_{\rm wall}$ for k is set equal to zero. Instead of computing $\Gamma_{\rm wall}$ for ϵ , it is calculated for the nearwall node by assuming a linear variation of the length scale giving the following expression:

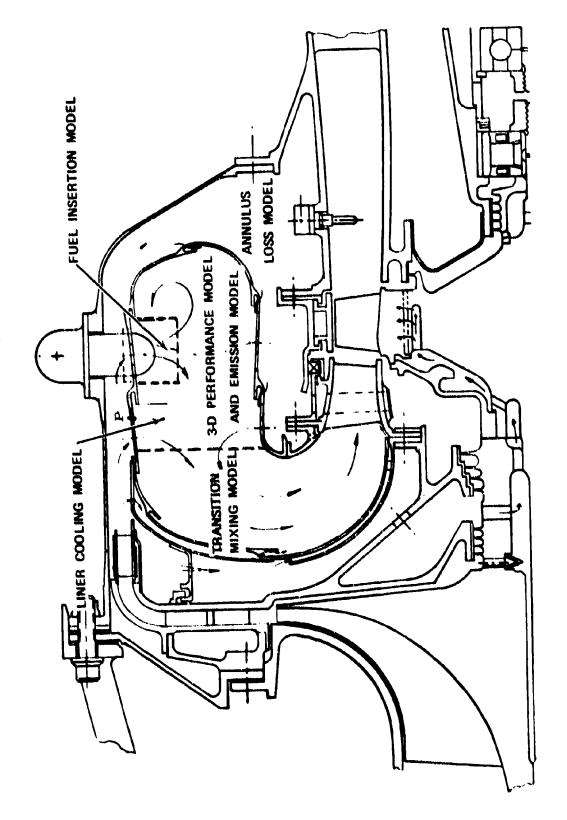
$$c = C_D = \frac{3/4}{k} \frac{3/2}{(\kappa \delta)}$$

LINER COOLING MODEL

In order to design a durable combustor with conventional materials, the liner-wall temperature levels and gradients must be controlled. Consequently, it is imperative to have a calculation procedure that can be universally used for predicting liner wall temperatures. The wall temperature at a point P in a combustor liner (shown schematically in Figure 6) is determined by energy balance on a control volume around P, i.e.,

$$C_H + R_H = C_C + R_C$$

where C and R denote the heat transfer rate by convection and radiation, respectively. The subscripts H and C correspond to the hot side and cold side of the liner, respectively.



A Schematic of Reverse-Flow Annular Combustor and Application of Analytical Models. Figure 6.

A 2-D parabolic program is used to compute the hot-side convection and radiation heat transfer, the marching direction being x. The following expressions are used for calculating the cold-side heat-transfer rate.

$$C_{C} = 0.0268 (C_{P} G)_{an} R_{ex} (T_{w} - T_{an})$$
 (54)

$$R_{c} = \sigma \left[\frac{1}{\frac{1}{\epsilon_{\omega}} + \frac{D_{L}}{D_{D}} (\frac{1}{\epsilon_{p}} - 1)} \right] (T_{w}^{4} - T_{an}^{4})$$
 (55)

where C_{pan} , G_{an} , and T_{an} are annulus air specific heat, mass velocity, and temperature, respectively. The length Reynolds number is based upon x downstream from the cooling-slot metering orifices. ϵ_w and ϵ_p are the liner-wall and the plenum-wall emissitivites; D_L and D_p are the diameters of the liner and plenum, respectively. σ and T_w are the Stefan-Boltzman constant and the liner-wall temperature, respectively.

One major advantage of using algebraic expressions for the cold-side heat-transfer rates is that the appropriate expressions can be used for advanced cooling schemes that increase the heat-transfer rate from the cold side. Consequently, the cooling schemes, such as multiple impingement, extended-surface geometries, and chemically-etched surfaces, can be predicted by using the liner cooling model developed in this program.

Since a 2-D calculation procedure is used for calculating the hot-side heat-transfer rates, the model is strictly applicable to either uncooled liners or the liner walls protected by cooling films. The user will need to make approximations in predicting wall temperatures downstream from discrete radial jets such as the primary and secondary jets.

The 2-D parabolic program solves the governing equations for the following variables:

- Streamwise velocity and swirl velocity
- Turbulence kinetic energy and dissipation model of Jones and Launder²⁰.
- Specific enthalpy
- Unburned fuel, CO, and total fuel appropriate to the two-step kinetic scheme.
- Composite-radiation flux for the two-flux radiation model.
- Five-droplet trajectories

The governing equations, as reduced from the set of equations presented in paragraph B for parabolic flows, are transformed to the following generalized form of transport equations for the von Mises coordinate system²¹.

$$\frac{\partial \phi}{\partial \mathbf{x}} \mathbf{j} + (\mathbf{a} + \mathbf{b}\omega) \frac{\mathbf{d}\phi}{\mathbf{d}\omega} \mathbf{j} = \frac{\partial}{\partial \omega} (\mathbf{c} \frac{\partial \phi}{\partial \omega} \mathbf{j}) + \mathbf{d}_{\mathbf{j}}$$
 (56)

where

$$\mathbf{a} = \mathbf{r}_{\mathbf{I}} \, \hat{\mathbf{m}}_{\mathbf{I}}^{"} / (\Psi_{\mathbf{E}} - \Psi_{\mathbf{I}}) \tag{57}$$

$$b = (r_E \hbar_E'' - r_I \hbar_I'') / (\Psi_E - \Psi_I)$$
 (58)

$$C = \frac{r_{\mu u} \mu_{eff}}{(\Psi_{E} - \Psi_{I})^{2} \sigma_{j,eff}}$$
 (59)

$$\omega = (\Psi - \Psi_{\mathrm{I}}) / (\Psi_{\mathrm{E}} - \Psi_{\mathrm{I}}) \tag{60}$$

²⁰ Jones, W. P., and B. E. Launder, "The Calculation of Low-Reynolds Number Phenomena with a Two-Equation Model of Turbulence" ASME Paper 72-HT-20, 1971.

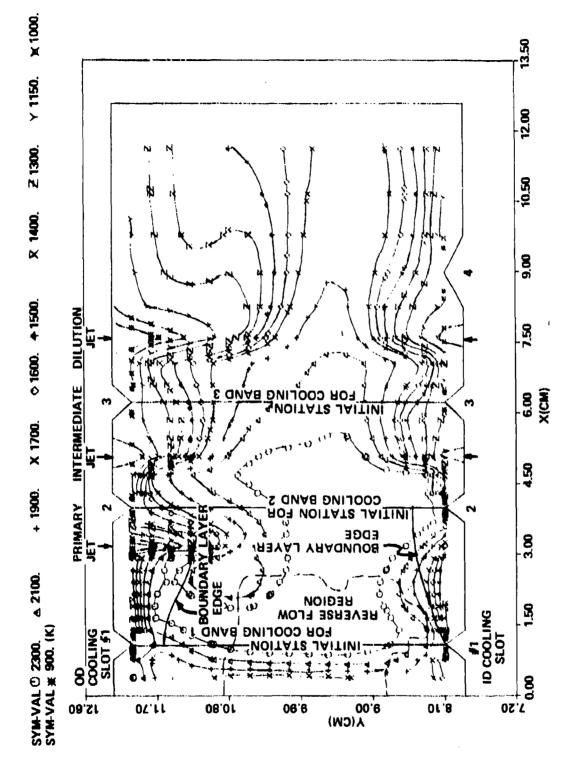
²¹ Patankar, S. V., and D. B. Spalding, "Heat and Mass Transfer in Boundary Layers", Intertext Books, London; 1970.

Here ϕ_j is a generalized variable, and d_j contains the source/sinks and the other terms in the governing equation that do not fit in the convection and diffusion terms presented in Equation 56. ψ , r, and $\hat{\mathbf{m}}$ " denote streamline, radius, and entrainment rate across the boundaries $\psi = \psi_I$ and $\psi = \psi_E$. The subscripts I and E refer to the inner and outer (external) boundaries of the domain of interest.

The numerical scheme used is a variant of the efficient numerics of Patankar and Spalding as described in Reference 21. A brief description of how the model is used for predicting liner-wall temperatures is given in the following paragraphs.

Consider a typical combustor liner and its predicted isothermal lines for an x-y plane; e.g., in line with primary jets, such as shown in Figure 7. The 3-D combustor-performance model predicted a revers flow region near the dome, as shown by broken lines. This particular combustor has three cooling slots on the OD liner wall and four cooling slots on the ID wall. cooling model is used for predicting both inner- and outer-liner wall temperature with initial conditions for the three stations shown, defined by the combustor-performance model. The number of x-y planes to be solved depends upon a particular combustion If the predicted combustor internal flow is highly three-dimensional, then one may have to solve as many planes as the number of θ -nodes used in the 3-D computation. However, as the flow field approaches a two-dimensional approximation, one need not analyze more than a few x-y planes to obtain an accurate wall-temperature prediction.

Since the present wall-cooling model is a two-dimensional model, it cannot analyze wall regions near primary, intermediate, and dilution orifices. Consequently, it is advisable to restart the model for each panel with initial conditions as given by the combustor-performance model. Care should be taken in analyzing



an Annular Combustor Along X-Y Plane In Line With Typical Isothermal Plots of Primary Jet. Figure 7.

the primary panel because of the presence of reverse-flow region. There are two possible approaches for analyzing this section. The first approach, the marching region lies between the liner walls and u>0 with exchange rate specified for u>0 line. In the second approach, one can define a boundary edge for which the edge conditions for dependent variables, including radiation flux, are defined based upon the combustor performance predictions. Then the wall-cooling model is run separately for the inner and outer primary panels.

In order to get more accurate wall temperature predictions, it is imperative to know the precise cooling slot exit conditions. In addition, one must accurately predict the effect of the splash-plate thickness on initial mixing between the coldstream and main-combustion gases. The 3-D elliptic code can be used with minor modifications to predict the development of the jets exiting from the cooling-slot metering orifices. The effect of liner-pressure drop, orifice size and spacing, slot-lip length, and height on the slot-exit profiles can be analytically predicted. The 3-D elliptic code can also be used to predict the effect of the lip thickness on the initial mixing between hot and cold streams.

TRANSITION-LINER MIXING MODEL

The overall length of a gas turbine engine that employs a centrifugal compressor as the last stage of compression can be minimized by using a reverse-flow combustor. When the engine uses an axial turbine as its high-pressure turbine, a transition liner is needed between the combustor exit and the stator inlet. The transition-liner geometry, as shown in Figure 6, is quite complicated in that combustor exit flow, with mainly axial velocity component flowing from right to left, is bent through a 180-degree turn in order to flow into the turbine stator. The radii of curvature of both the inner- and outer-liner walls vary as a function of distance along the surface.

The flow in a practical transition liner is generally stream wise with little separation. Small regions of separated flows may exist along the ID transition liner surface. But, to insure structural durability of the liner, cooling air is generally injected in these separated areas so that the local liner-temperature levels and gradients are within allowable limits. As burner-exit temperatures increase along with reduction in burner length, cooling-film bands might be used for maintaining transition liner-wall temperature characteristics at an acceptable level.

A significant fraction of the mixing of hot streaks with the cooler combustor gases takes place within the transition liner. With the advent of volume-limited turbopropulsion engines, there would be need to predict performance of the transition liner in regard to exhaust-temperature quality. In addition, the transition-liner-wall temperatures must be determined so as to estimate the liner life. A 2-D transition mixing model was therefore developed for this purpose. The program was adopted from the wall-cooling model described in the Liner Cooling Model paragraph. It solves governing equations for streamwise velocity and swirl velocity, specific enthalpy, turbulence kinetic energy, and dissipation. The effect of curvature on radial pressure gradient is taken into account. However, the pressure elliptic effects due to streamline curvature have been neglected.

GASEOUS EMISSIONS MODEL

Both the combustor-performance model and the wall-cooling model use a simple kinetic scheme in that the combustion process is described by two reaction steps, as given by Equations 18 and 19. Such a scheme is manageable for complex computer codes like the combustor-performance model. In addition, the model predicts both unburned fuel and CO which accounts for most of the combustion inefficiency. Since the engineer is generally interested in

estimating combustion efficiency of a given combustor design, the combustor performance model is adequate for the purpose. However, when there is a need for estimating the NO_{χ} emissions, one should preferably use a detailed kinetic scheme so as to predict intermediate species (such as O, N, and OH) that are considered important for the NO production. A number of calculation procedures exist for estimating the NO_{χ} levels; e.g., those described in References 22 and 23. The approach taken here is explained as follows.

The wall-cooling model was modified to incorporate the following 16-step kinetic scheme involving 11 chemical species.

$$C_{X}H_{Y} + \left(\frac{X}{2} + \frac{Y}{4}\right) (O_{2} + 3.76 N_{2}) \longrightarrow \left(XCO + \frac{Y}{2}\right) H_{2}O + \left(\frac{X}{2} + \frac{Y}{4}\right) (3.76 N_{2})_{(61)}$$

$$CO + OH \longrightarrow CO_{2} + H \qquad (62)$$

$$CO + O_{2} \longrightarrow CO_{2} + O \qquad (63)$$

$$M + CO + O \longrightarrow CO_{2} + M \qquad (64)$$

$$CO + H_{2}O \longrightarrow CO_{2} + H_{2} \qquad (65)$$

$$O_{2} + H_{2} \longrightarrow OH + OH \qquad (66)$$

$$OH + H_{2} \longrightarrow H_{2}O + H \qquad (67)$$

$$O_{2} + H \longrightarrow OH + O \qquad (68)$$

$$O + H_{2} \longrightarrow OH + H \qquad (69)$$

$$O + H_{2} \longrightarrow OH + OH \qquad (70)$$

$$H + H + M \longrightarrow H_{2} + M \qquad (71)$$

$$O + O + M \longrightarrow O_{2} + M \qquad (72)$$

²²Sanborn, J. W., R. S. Reynolds, and H. C. Mongia, "A Quasi-Three-Dimensional Calculation Procedure for Predicting the Performance and Gaseous Emissions of Gas Turbine Combustors", AIAA Paper 76-642, 1976.

Mosier, S. A., and R. Roberts, "Low-Power Turbopropulsion Combustor Exhaust Emissions, Volume 3, Analysis", Technical Report AFAPL-TR-73-36, 1974.

$$O + H + M \longrightarrow OH + M$$
 (73)
 $N + OH \longrightarrow NO + H$ (74)
 $N_2 + O \longrightarrow NO + N$ (75)
 $O_2 + N \longrightarrow NO + O$ (76)

A one-step global reaction is assumed for exidation of fuel to CO as described by Equation 56. This reaction step is similar to the first reaction of the two-step kinetic scheme used in the combustor-performance model and the wall-cooling model. The reaction step is slightly different from that proposed by Edelmen where his postulation produces H_2 instead of H_2O , assumed here. A set of four reactions are used to describe exidation of CO. Eight steps are used for reactions involving H_2 , O_2 and their dissociation products. Finally, three reaction steps are used for the NO production. Although the program uses the 16-step kinetic scheme, a more extensive kinetic scheme such as that used by Edelman can be incorporated with relative ease.

The fuel-oxidation reaction is controlled by both chemical kinetics and turbulence similar to the scheme used in the two-step kinetic scheme described in paragraph B3. The remaining 15 reaction steps are controlled by chemical kinetics, although the modified eddy-breakup model could be used for these reactions also.

The numerical scheme used in the emission model is slightly different from that used in the wall-cooling model in regard to the way the source term d_j of Equation 56 is calculated for the 11 chemical species. For each marching step

²⁴Edelman, R., J. Boccio, and G. Weilerstein, "The Role of Mixing and Kinetics in Combustion Generator NO_x", Paper presented at AICHE Symposium on Control of NO_x Emissions in Direct Combustion Power Sources, 1973.

size Δx of the parabolic program, a_j for the chemical species is computed by using the following 1-D equation

$$\frac{\partial \phi_{j}}{\partial x} = d_{j}^{*} \tag{77}$$

which is obtained by neglecting the cross-stream convection and diffusion terms of Equation 56. Equation 77 is solved for each of the species by taking a number of steps for the distance ΔX . Typically, 50 steps are used for each ΔX . With the source terms for the species now estimated, Equation 56 is then integrated for each of the species over the distance ΔX . Such a modification results in approximately 70-percent reduction in computation time as compared to the numerical scheme used in the wall-cooling model.

FUEL-INSERTION MODEL

It may be recalled that a spray-combustion model is used in the combustor-performance code. This spray-combustion model includes heating, evaporation, and combustion of the spray, as well as the spray trajectories. The code also allows for the exchange of mass, momentum, and energy between the spray and the gas phase. Since a complete solution of the 3-D combustor-performance model takes a long computation time. on the order of three hours on the Cyber 174, an inexpensive calculation procedure was needed for initial selection of the fuel-nozzle characteristics. In addition, such a procedure would allow approximate evaluation of different nozzle designs in a flow field as computed by the combustor-performance A fuel-insertion model was therefore developed for this purpose.

Fuel-droplet evaporation rate and heat-transfer rate of the droplet are calculated according to the Priem-Heidmann model as described briefly in the following paragraphs. Vaporization of the droplet $\mathbf{m}_{\mathbf{f}}$, 1bm/sec is given by

$$\dot{m}_{f} = \Lambda_{g} K P_{Vap}^{\alpha}$$
 (78)

$$Nu_{m} = \frac{2 r_{L}^{K}}{\rho_{vap}^{D}} = 2 (1 + 0.3 s_{c}^{1/3} R_{e}^{1/2})$$
 (79)

$$\alpha = \frac{P_{\infty}}{P_{\text{vap}}} \ln \frac{P_{\infty}}{P_{\infty} - P_{\text{vap}}}$$
 (80)

where $A_{\rm S}$, K, ${\rm Nu_m}$, ${\rm P_{\rm Vap}}$, ${\rm r_L}$, ${\rm \rho_{\rm Vap}}$, D, ${\rm S_C}$, ${\rm R_e}$, and ${\rm P_{\infty}}$ are droplet-surface area, burning-rate constant, Nusselt number for mass transfer, fuel-vapor pressure, droplet radius, fuel-vapor density, diffusivity, Schmedt number, Reynolds number, and surrounding pressure, respectively.

Similarly, heat-transfer rate to the liquid surface $\sigma_{_{\boldsymbol{V}}},$ Btu/sec is given by

$$a_{v} = A_{s} h \left(T_{\infty} - T_{L}\right) Z \tag{81}$$

$$Nu_{H} = \frac{2hv_{L}}{k} = 2 (1 + 0.3 P_{r}^{1/3} R_{e}^{1/2})$$
 (82)

$$z = \frac{z}{e^{\overline{z}-1}} \tag{83}$$

$$z = m_f C_{p,vap}/h A_g$$

where h, Nu_H , k, P_r , and $C_{p,vap}$ are heat-transfer coefficient, Nusselt number for heat transfer, thermal conductivity, Prandtl number, and isobaric-heat capacity of fuel vapor, respectively.

As in the spray combustion model of the combustor performance code, the spray is divided into five discrete droplet sizes. The physical and chemical properties of the jet fuels are varied as a function of the fraction evaporated, as described previously in Paragraph B5.

The following expressions for the spray SMD are currently incorporated in the code. These can be easily changed by the user if desired.

1. Simplex Nozzle.

$$SMD = \frac{225 * W_f^{0.205} (\frac{\mu}{1.5})^{0.3}}{\Delta P_f^{0.354}}$$
 (85)

2. Simplex Nozzle with Air Assist.

SMD =
$$\frac{196 \sqrt{\frac{\text{O} \cdot \text{S}}{\rho_{\text{A}}}} (11)^{0.095}}{0.438 (\frac{\text{W}_{\text{A}}}{\text{W}_{\text{f}}})^{0.1} V_{\text{aa}} [0.5 + (\frac{\text{V}_{\text{f}}}{\text{V}_{\text{aa}}})^{2} - \frac{\text{V}_{\text{f}}}{\text{V}_{\text{aa}}}]}$$
(86)

3. <u>Duplex Nozzle</u>.

$$SMD = \frac{330 W_{f}^{0.205} (\frac{\mu}{1.5})^{0.3}}{\left[\frac{\Lambda P_{p} W_{fp} + \Lambda P_{s} W_{fs}}{(W_{fp} + W_{fs})}\right]}$$
(87)

4. Duplex Nozzle with Air Assist.

$$SMD = \frac{\frac{196 \sqrt{\frac{0.8}{P_a}}}{V_a} (\mu)^{0.095}}{0.438 (\frac{a}{W_f})^{0.1} V_{aa} [0.5 + (\frac{v_f}{V_{aa}})^2 - (\frac{v_f}{V_{aa}})]}$$
(88)

5. Air-Blast Nozzle.

SMD = 1.25
$$\left(\frac{\sigma \rho_{f}}{D_{f}}\right)^{1/2} \frac{\left(1 + \frac{W_{f}}{Wa_{n}}\right)}{V_{a} \cdot \rho_{a}} + 0.73 \left(\frac{v_{f}^{2}}{\rho_{a}\sigma}\right)^{0.425} \frac{\left[1 + \left(\frac{W_{f}}{Wa_{n}}\right)\right]^{2}}{D_{f}^{0.575}}$$
 (89)

where:

 W_f = Fuel flow

 μ = Fuel viscosity

v = Fuel kinematic viscosity

 ΔP_{f} * Fuel-pressure drop

 σ = Fuel-surface tension

S = Fuel-sheet thickness

 $\rho_{\rm a}$ = Air density

 $W_a = Air-assist airflow$

V_{aa} = Air-assist air velocity

V_f = Fuel velocity

 ΔP_{p} = Primary fuel-pressure drop

 ΔP_{g} = Secondary fuel-pressure drop

W_{fp} = Primary fuel flow

W_{fs} = Secondary fuel flow

 $\rho_{\rm f}$ = Fuel density

D_f = Filming diameter

Wan = Air-blast airflow rate

III. DESCRIPTION OF COMPUTER CODES

ANNULUS FLOW MODEL

The annulus-flow model calculates flow conditions around the combustor annulus by solving 1-D fluid-flow equations and provides information regarding annulus axial and tangential velocities, heat transfer from the liner wall, flow rates, jet velocities, jet angles and discharge coefficients of the various liner orifices, as well as the overall liner-pressure drop. Coding logic is provided so that the user may analyze can, and axial-flow and reverse-flow geometries. In addition, options allow the program to calculate the pressure drop for a given inlet flow rate or inlet flow for a given pressure drop. The program will also calculate either the flow through a specified orifice row or the orifice diameters required to pass a specified-flow rate. Finally, a plot, if desired, can be made giving the flow conditions around the combustor annulus and through the liner orifices.

The function of the MAIN program (a computer listing has been provided in Appendix B) is to call subroutine COMANN, which is the main controlling routine, and to perform file manipulations in the case of an axial-flow geometry. For this geometry, one item (usually not known) is the flow split between inner and outer panels. The user inputs essentially two separate cases, one for the OD panel and one for the ID. The program will then iterate on the flow split until the inner- and outer-panel pressure drops are equal. While calculations are being performed on one panel, information about the other is stored on scratch files.

Subroutine COMANN performs the iteration logic and calls the other subroutines as required. Iteration on pressure drop or

flow rate is performed until the calculated flow through the liner orifices agrees to within 0.05 percent of the inlet flow. However, if a solution is not obtained in 20 iterations, the program will stop, as errors in the input or high annulus Mach numbers could make convergence difficult. Of particular importance is the variable RELAX, defined at card C0.31. This is a relaxation parameter used in the convergence logic and has considerable influence on the convergence rate. The simple function provided has worked moderately well for various combustor geometries; however, for complex designs or high annulus mach numbers it is anticipated that the value of RELAX will need to be reduced to obtain a solution.

The names of the remaining subroutines are descriptive of their functions. All data cards are read in subroutine INPUT and then are printed out in subroutine PINPUT. INLET calculates the inlet conditions to the combustor annulus while LENGTH and FLOW perform calculations of annulus flow conditions and orifice flow conditions, respectively. FLOW, in turn, calls JET and DCOEF which calculate the orifice jet velocity and discharge coefficient. Some attention to cards DC.34 to DC.57 in DCOEF is warranted. As there was only qualitative agreement between the measured and calculated discharge coefficients, a constant multiplier was applied to the calculated values. Line printer output is produced in PROUT while the plots are generated in PICTUR and BOXES.

3-D-COMBUSTOR-PERFORMANCE MODEL.

The 3-D performance model is a three-dimensional recirculating-flow program that is capable of analyzing a variety of combustor configurations, including can, can-annular, and annular. The deck solves for the three velocity components, U, V, and W, three species concentrations, including UHC and CO,

turbulence qualities for the K-€ viscosity model, and three radiation fluxes. In addition, the use of primitive variables makes modifications to the boundary conditions easy, allowing the user to analyze complex inlet geometries. Also provided is a subroutine for calculating the trajectories and evaporation rates of a fuel-nozzle spray.

Program MAIN (a computer listing has been provided in Appendix C) is divided into two basic sections. Up to card MA.167, the routine is concerned with reading the input data and converting it to the program's internal units which are Systeme International (S.I.). The input sequence is covered in paragraph B of Section IV so only the units will be discussed. Cards MA.7 to MA.11 are used to define seven arrays which convert lengths associated with dimensions and lengths associated with velocity, energy, mass, temperature, pressure, and angles respectively. By proper specification in the data statements, the user may employ those input units that are most convenient. The output units are always S.I. From card MA.168 on, MAIN's function is to call the other various routines in their proper sequence.

Subroutine INITIAL performs some preliminary calculations (AL.10 to AL.155), prints the input data (AL.156 to AL.258), and defines the initial conditions and some of the boundary conditions on the various arrays (AL.259 on). In section AL.48 through AL.78, two arrays, JKIN and IKIN, are defined. They merely contain flags which indicate the locations of mass injection points. Cards AL.261 to AL.272 contain logic for the restart option. If Tape 8 from a previous run is saved and then made available for use during a subsequent run, the program will read the initial and boundary conditions from it.

Subroutine ALLMOD contains several entry points which perform miscellaneous calculations pertaining, usually, to the

boundary nodes where modifications to the standard equation are in order. The cyclic nature of the boundary conditions in the hetaor K direction is evident in FMOD as well as limits to the fuel and carbon monoxide mass fractions. VELMOD allows the inlet swirl velocity to be increased gradually over a number of iterations and assures that overall continuity is maintained at the DENMOD makes alterations to the density at the boundaries to maintain the correct mass-flow rate. GAMOD specifies the wall viscosity values as calculated by the wall functions. SOMAS is used to initialize an array DIVG which is used later in the program. The largest entry point SOMOD contains logic for modifying the equation coefficients and source terms when cooling slots, walls, and droplet evaporation are present. Each variable has its own section and accounts for transfer with the walls and mass addition from the evaporating fuel. deals only with the Z-direction radiation equation and is in a section alone as the data storage is slightly different for this variable.

Subroutine AUX performs the auxilliary calculations for temperature, density, viscosity, and source terms. Entry DENS uses AU.11 to AU.56 to calculate temperature. Cards AU.52 to AU.56 limit the values calculated in order to account for disassociation and early iteration fluctuations. With known temperature, density is then determined from AU.57 to AU.108. VISCO obtains effective viscosity from turbulent kinetic energy and dissipation and calculates y+ for use by the wall function routine. SOURCE contains all calculations for source terms with the exception of the aforementioned modifications in SOMOD. Again each variable has its own section, with coding that is quite straightforward and requires no explanation.

Subroutine AUXRAD performs the same function as AUX except that it pertains only to the radiation equations.

SPRAY is used to determine the evaporation rate of the fuelnozzle spray. A large section, from SP.106 to SP.269, deals with
locating the droplet, determining free-stream conditions, and
handling the situation where the droplet approaches a boundary.
Next, various fuel- and free-stream properties are evaluated (to
SP.292). The drag forces and time step are then determined and
used to obtain new velocities and location. If the droplet is
below the boiling temperature, no evaporation occurs (SP.340 to
SP.347); but, when the boiling temperature is reached, evaporation rates are calculated, and the appropriate entries to the
evaporation array (EVAP) are made. Information concerning momentum changes due to evaporation are also stored in their respective arrays and later (SP.382 to SP.425) on a scratch file for
use when the three momentum equations are solved.

The coefficients for each variable are generated and the solution routine called in subroutine STRIDE. First, equations for U, V, and W are handled (ST.117 to ST.632), then the pressure perturbation (P') is obtained (SP.633 to ST.714) and used to correct the velocities (SP.716 to ST.753) so that mass errors are minimized. Then, the remaining variables are solved with the radiation equations having their own special section (ST.915 to ST.937).

STRAD is a subroutine used in the radiation model which performs the same function as STRIDE performed for the other variables.

SOLVE provides a solution to the equations generated in STRIDE. A full three-dimensional solution would be time consuming and would require enormous computer storage. Therefore, an approximate solution is obtained by "sweeping" through the field several times alternately solving along one direction, while holding the values in the other two fixed. The variable ICTDMA

(UV) at S0.36 is used to specify the number of such sweeps. As the program converges, and the variables assume their final values, the solution becomes more and more accurate.

LINER COOLING MODEL

This program is derived from the 2-D parabolic GENMIX program of S.V. Patankar and D.B. Spalding 21. Modifications have included the addition of a two-equation viscosity model, two-step reaction scheme, two-flux radiation model, plus subroutines for calculating wall temperatures and liquid-fuel-evaporation rates.

The basic geometry for which this program has been geared is continuous inner and outer walls or continuous inner axis of symmetry and outer wall. Other situations may be analyzed provided the proper internal modifications are made to the code.

The MAIN program (a computer listing has been provided in Appendix D) handles several functions, including input, establishment of initial profiles, logic for boundary conditions, calling the additional routines in sequence, and output. The initial section of MAIN (through MA.369) deals with input and initial conditions. Input begins at MA.44 with the case title followed by control indices and grid parameters. More computer storage has been provided than is required for the six species involved in the two-step reaction-scheme, therefore, the extra arrays are zeroed. Various other variables are initialized prior to reading the name list at MA.187. The initial profiles are read from MA.212 to MA.222 and values are assigned to all the arrays from MA.292 to MA.269. The main marching loop (MA.272) begins with the calculation of pressure, temperature, and density (through MA.472). STRIDE(1) called at MA.497 calculates the

²¹ Patankar, S. V. and D. B. Spalding.

physical dimension of y from the transformed cross-stream vari-The forward step size is next determined along with checks for specified X-locations. The boundary conditions are established between MA.528 and MA.743, and in this deck can be either an inner wall or axis of symmetry and an outer wall. Sections dealing with others are bypassed. The wall temperatures of the inner and outer walls, if required, are determined by the two call statements MA.747 and MA.748, while STRAD (MA.750) is a subroutine used to calculate the radiation flux. Duct geometry and pressure gradient occupy the next section MA.755 to MA.857 and provides two methods for pressure gradient calculation which are selected by IDPDX. When the value is 01, the program uses a guess-correction method, whereas for a value of 02, the program immediately corrects the velocity and pressure fields if the duct area and flow area differ. Entrainment rates are calculated from MA.907 to MA.934 but are not used in any calculations by this code. DROP, a subroutine called at MA.937, calculates the evaporation rates of the liquid-fuel spray. This is followed by STRIDE(2), which performs some preliminary calculations needed prior to solving the equations. The remainder of MAIN is devoted to printout with the exception of STRIDE(3), called at MA.1195 which actually solves the finite difference equations.

Subroutine AUX has two parts; the first (through AU.37) calculates the effective viscosity from the two equation turbulence model, while the second computes the source terms for each equation.

As mentioned above, DROP calculates evaporation rates. Note that the input data for the fuel nozzle is read at AUS.15. With the location of a particular droplet established (AUS.42 to AUS.68), properties of the fuel and free stream are determined (AUS.76 to AUS.94). Some preliminaries are performed before iterative loop AUS.111 to AUS.151 is entered. Calculations are performed until the guessed value of the distance the droplet

travels agrees with the calculated value. With this distance and the droplet velocity known, the time step and evaporation rate can be determined. The proper entries in the evaporation array EVAP are then made at AUS.173 and AUS.190.

STRAD performs all calculations relative to the two-flux radiation model. Modifications to the source terms due to the presence of a wall are made at GA.130 to GA.136. The central difference coefficients are then computed and solved using the standard tri-diagonal algorithm.

WTEMP uses an energy balance on the wall to determine the wall temperature. Cold-side convection, cold-side radiation, hot-side radiation, and hot-side convection are calculated in turn, and a Newton-Raphson iteration procedure is employed to solve the resulting heat-flux equation. The cold-side velocity and temperature are updated at each marching step, accounting for the heat transferred to the annulus.

STRIDE performs the bulk of the numerical calculations and has been documented in literature.

WF is used to evaluate the Couette-flow-equation solutions and to obtain wall shear stress and other transfer data.

PLOTS is a line printer plot routine.

TRANSITION LINER MIXING MODEL

This computer code is derived from the 2-D parabolic GENMIX program of S.V. Patankar and D.B. Spalding. The primary modifications include the ability to have a varying step size across the grid, since, for a given number of marching steps, the distance traveled along the outer-transition liner is considerably greater than along the inner. Other modifications include the addition of $K-\epsilon$ viscosity model.

A computer code that could handle all geometrical configurations would be greatly increased in size; therefore, this deck has been tailored to the geometry of a reverse-flow annularcombustor transition liner. Other configurations can be analyzed if the proper modifications are made to the computer code.

The MAIN program (a computer listing has been provided in Appendix E) handles several functions, including input, establishment of initial profiles, logic for boundary conditions, calladditional routines in sequence, and output. section of MAIN, through card MA.255, contains input and data initialization coding. Note that the x and r values of the boundaries are read at cards MA.64 and MA.65, but that the value of Z, the actual marching direction, is computed at MA.74 and ISC /E and IPRNT perform the functions their names suggest, determining which variables are solved for and printed. Various constants are initialized in the next few cards. MA.157 is of some significance since it is here that the name list is read, and finally the various profiles are read in and defined. Starting at MA. 256, the main marching loop begins with the calculation of pressure, temperature, and density (NA.293 to MA.315). STRIDE(1), called at MA.345, is a subroutine which extracts the physical cross-stream dimension from the transformed crossstream variable, ω. The forward step size is calculated in the next section (MA.349 through MA.403), which was necessitated by having a smaller step size at the inner boundary than the cuter, plus some checks for specified z-locations. Next, the boundary conditions are assigned (MA.406 to MA. 479), and since they are always walls in the transition liner, only those appropriate sections are entered. The actual duct area is determined in section MA.481 through MA.505, plus the area required by the flow. Should these two not agree, compensation in the pressure gradient for the next marching step will be made. The pressure gradient is calculated between MA.507 and MA.598. Two methods are provided and are selected by IDPDX. When the value is 01, the program use; a guess-correction method (MA.539 through MA.543),

whereas for a value of 02, the program immediately corrects the velocity and pressure fields (MA.521 through MA.536). The pressure gradient across the grid due to radius-of-curvature effects is calculated at MA.579 and incorporated into the axial-pressure gradient at MA.595. Statement MA.645 calls AUXO(0), which calculates the effective viscosity from the K-& model. Since there is no entrainment for the geometry employed, cards MA.646 through MA.670 are bypassed. STRIDE(2), called at MA.673, performs some preliminaries necessary prior to the equation solution. The rest of MAIN is devoted to outputs of various types with the exception being MA.902 where STRIDE(3) is called, solving the equations for that marching step.

Subroutine AUX performs two functions; it calculates effective viscosity (up to AU.37) and the source terms for the equations (AU.38 on). Subroutine STRIDE performs the bulk of the numerical calculations and has been heavily documented in literature. Subroutine WF is used to evaluate the Couette-layer-equation solutions near a wall, to extract shear stress and other transfer data needed in the solution of the equations, and finally PLOTS is a line printer plot routine.

EMISSIONS MODEL

The emission model is a 2-D parabolic program derived from the GENMIX deck of S.V. Patankar and D. B. Spalding. The principal modifications include the addition of a 16-step reaction scheme and the ability to handle cooling slots and radial injection orifices.

The MAIN program (a computer listing has been provided in Appendix F) is concerned with input, establishment of initial conditions, logic for boundary conditions calling other subroutines in sequence, and output. The coding is similar to that already described for the liner-cooling model; therefore, only

those items unique to the emissions model will be discussed. Two additional input items are (1) extra specie-input profiles are required (MA.213 to MA.217), and (2) data describing the cooling slots and radial-injector orifices is read at MA.223 to MA.275. To accompany the additional input, there is also logic for the special boundaries, conditions associated with the cooling slots and radial injections MA.562 to MA.618 and MA.659 to MA.715, respectively. When the program reaches the edge of a slot lip, a free boundary is assumed until the flow rate of the slot has been A similar procedure is used for radial-injection orifices where the boundary is assumed to be a porous wall. All the other subroutines perform the same functions as described in the Liner-Cooling Model paragraph; however, an additional subroutine, AUXS, has been added which calculates the specie source terms and writes them on a scratch file. AUXS solves the same equations as STRIDE except that cross-stream convection and diffusion are omitted. The equations are solved many times using a step size considerably smaller than the main program. In this manner, an estimation of the change in the specie value for the larger main program marching step is obtained from which an average source term over the interval can be calculated. This is then used when the complete equations are solved in STRIDE(3). first section of AUXS (up to AUS.68) performs data initialization followed by the calculation of forward and backward rate constants (AUS.70 to AUS.95). The main loop is entered next where first the source terms and then the derivatives are determined, Note that the rate expression for the global fuel reaction contains the effect of turbulence (AUS.125) and that the kinetic source term contains a number of variables each raised to a respective power (AUS.123 and AUS.124). These powers, EFU, ERO, etc., are read in through the name list in the MAIN program. A step size, such that the species values do not change excessively, is then selected using the variables TERM1 and TERM2, also part of the name list. Examination of AUS.223 shows that the maximum change allowed during the marching step is the larger

of TERM2 and TERM1 times the upstream specie value. The Equations are then solved and the process is repeated until a distance equal to the main program step size, DX, has been traversed. ISMAX, which is also part of the name list in the MAIN program, is a limit on the maximum number of these steps. The average source term over the interval is then calculated and stored on a scratch file for later use.

FUEL INSERTION MODEL

The function of the fuel-insertion model is to determine the evaporation rates and trajectories of a fuel spray in a two-dimensional flow field. Information concerning the fuel nozzle and flow field are read in, and from these the program calculates the fuel SMD and the trajectories. If desired, a plot of the droplet paths can be made and the evaporation rates saved for use in other programs.

INJECT1 (a computer listing has been provided in Appendix G) is the main program and controls input, output, and the other subroutines. Up to INJ.67 several data statements initialize some fuel and air properties needed in the evaporation calculations. Input data is read to INJ.119 followed by some preliminary calculations. Additional input is read at INJ.187 to INJ.195 if a nonuniform flow field is specified. Calculations of SMD for the particular fuel nozzle type selected begin at INJ.206 continuing to INJ.310. The next section entered (INJ.311 through INJ. 435) loops over the five droplet sizes, calculating, in turn, their trajectories. The remainder of INJECT1 provides output and Subroutine FEVAPC is used to save the evaporation rates for later use, if desired, while AIRPRP interpolates the 2-D nonuniform flow field to obtain the free-stream conditions. Subroutine EVAP performs the majority of the calculations, including the force balances on the droplets so that their trajectories and the evaporation rates can be calculated,

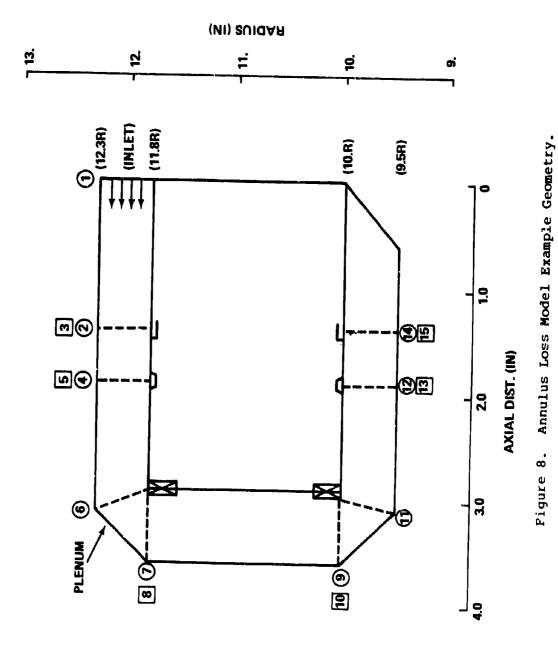
Each of the remaining routines provides some property of the fuel or air required by the calculations.

IV. ILLUSTRATIONS

ANNULUS FLOW MODEL

Figure 8 shows the annulus-loss model example geometry. It is a simple reverse-flow combustor with inner- and outer-panel cooling slots, plunged primary orifices and two dome inlets. For the purposes of analysis, the annulus was divided into elements denoted by the dashed lines. These divisions correspond to places at which mass was extracted or where the annulus was of irregular shape. The elements can be length-type for which skin-friction losses and heat transfer, etc., are calculated or flow-type for which mass extraction is calculated. Thus, the length element 2 is the annulus section between the inlet 1 and 2, and flow element 3 is the OD cooling slot.

Inspection of the input sheets, Figures 9 through 11, shows that Card 1 contains the case title and specifies some control parameters. The annulus-inlet conditions are specified on Card 2 along with the total number of elements used and the inletelement number. Card 3 is for internal liner flow only and is omitted, whereas Card 4 specifies various constants. remains to describe the plenum and liner shape and the various orifices. This is done on the second input sheet with explanations of the various items given in Figure 11. Since, for this case, the flow split between the various orifices was known and not the orifice size, the flow-element cards are of the fixedflow ratio type (FF). Had the orifice size been known instead, the fixed diameter type (FD) should have been used. If the $C_{\rm D}$ of a particular orifice row is known, it may be specified as has been done for flow elements 8 and 10. Even though these are actually annular slots in the dome, the program will still calculate an orifice diameter, which is, of course, meaningless; however, the effective and geometric areas are also provided in the output from which the correct annular-slot height can easily



```
TITLE - MUST HAVE FOR EACH CASE
                                                      78 79
                                                           80
ANNULUS LOSS MODEL EXAMPLE GEOMETRY
ANNULUS INLET FLOW CARD
  NEL NELI
 345678 11 W1 21 PT1 31 TT1
                               41 BETA151 DP/P
               1467
                       1040.
                               20,
                                       .03
DOME INLET FLOW CARD (REQUIRED FOR INTERNAL LINER FLOW ONLY)
                      31 TT
               21 PT
                              43 BETA
CONSTANTS CARD
                                                      71 IREAX
                               41CDB
                                      51 SK
                                             61<sup>RG</sup>
         11 PRIC 21 BLKF 31 TANS
                                       1.4
                                               53.3
                                                       0.0
1 Title - Run ident appears on printed output and plot
        = 1 some (or all) holes fixed, inlet flow fixed,
          iterate to get pressure drop.
          2 some (or all) holes fixed, pressure drop fixed
          iterate to get inlet flow (input Wl is first quess).
   IPIC = 0 no plot |= 1 plot drawn

    O output printed after converged solution

          - 1 output printed after each iteration) Use only to de-
         (= 2 output printed after each element
                                                  puga
   NEL = total number of element stations (card 2 only)
   MELI = element ID no. (NELEM) at annulus or dome inlet 2 and
   W, and W = air flow at inlet stations, lb/sec
   PT, and PT = inlet total pressure, PSIA
   TT, and TT = inlet total temperature, R
   Beta, Beta = swirl angle at inlat
   DP, P = total pressure drop, PSIA PSIA (first guess if ITER = 1)
           card 2 only
         = 0, smooth wall friction factor
          -1, no wall friction
         = roughness factor for rough walls
   BLKF
         = annulus effective area factor (= .83 for fully developed
           turbine flow)
   TANS = tangent of flow separation spread angle (.1 recommended)
```

Figure 9. Annulus Loss Model Input Sheet (Sheet 1 of 2)

CDB = drag coefficient of struts across annulus $(1 \rightarrow 1.2 \text{ RECM})$ SK = ratio of air specific heats,

RG = air gas constant |= 0. for reverse flow annular or can combustors | IREAX |= 1. for axial flow annular. First data set is for OD panel. Program expects a second set for ID panel

CASE TERMINATION

After last card of case:

- o In Column 1, Column 2 blank case repeated with changes, next card is title card followed by cards with changes from previous run.
- oo In Columns 1 and 2, next card is EOF to quit or new title card followed by all cards for complete new case.

Figure 9. Annulus Loss Model Input Sheet (Sheet 2 of 2)

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Figure 10. Sample Work Sheet for Program 117.

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F	F	0	0 4		W/W1	N HOLES	NHTYP	CD	59	1 SEP		
F	D	C	0 :		W/W1	N HOLES	NHTYP	CD	D HOLES	I SEP		
F	В	0	1 (ī	W/W1		1100			I SEP		
F	1	0	2 (1	W/INJ/W	V JET	ANGJ	ABETA		I SEP		

ELEMENT SPECIFICATION

Flow passage is divided into length (L) and flow (F) elements, element numbers, NELEM, can be in arbitrary order, i.e., 10, 1, 3, 4, 16, 30. The cards are stacked in order from inlet to last P because numbers are arbitrary, a new element can be inserted without renumbering other cards.

L. LENGTH ELEMENTS All Dimensions in Inches

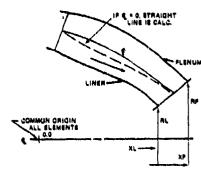
First L card is annulus inlet (CL = 0) - For both external and internal cases. Internal and external flow cases must be run amparately

For internal cases, 2nd card is dome inlet (LI) and LC cards are used with T RISE - &T due to combustion in this element (no L cards)

For external cases use only L Cards

XL, XP = X COORD to end of element L = Liner RL, XP = X COORD to end of element L = Liner
RL, RP = Radius to end of element P = Planum
(For internal flow XP, RP = OD, XL, RL = ID)
CL = Length of element (optional)
TLIN = Mean wall temp. over CL, *R
If = O then TLIN = TTI
BLKI = Prontal Area of Struts
Annulus Area

DAKI - Width of strut



F. ORIFICE FLOW ELEMENT

F Pards are inserted between L cards at points where flow is extracted. Flow conditions into r olem, are those from upstream L elem.

Types: FF = Fixed Flow Ratio, W/W1
FD = Fixed Orf. Diam. (N/W1 is First Guess)
FB = Bleed flow (not included in liner flow)

FI - Internal flow elem. (input to theme elements is obtained from an external flow solution)

W/Wl . Orifice Flow/Inlet Flow NHOLES - No. of Orifices
NHTYP - Hole Type (For CD)

1. Flush Hole, Thin Wall

2. Plunged Hole

3. Cooling Skirt

Flush Hole, Thick Wall

co input

6. Rectangular Hole

CD = DISCH Coefficient (NHTYP = 5 Only) DHOLES - Hole Diam. (For FD Only) TI SEP = 1, Separation is Reattached

VJET = Jet Injection Velocity, FPS

ANGJ = Jet Injection Angle, pag.

ABETA = Swirl Angle in Annulus Outside FI Elem.

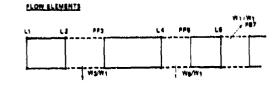


Figure 11. Program 117 Input Data Sheet Input Format for Element Cards Sheet 2.

be obtained. Other irregular shaped orifices, such as slotted-dilution holes, for example, can be handled in a similar manner. Card deck termination is specified by the double periods.

The output of the program is shown in Figures 12 through 14. Figure 12 is merely a printout of the input data. Figure 13 gives information of conditions in the annulus at the various stations the user has specified. Figure 14 has information regarding the orifices. Note that the program has calculated orifice-hole diameters and that the flow split is the same as was specified in the input. Overall output parameters such as pressure drop, corrected flow, etc., are also given. The numbers under the heading INPUT FOR SUB BOXES— are associated with the plot subroutine.

COMBUSTOR PERFORMANCE MODEL

The combustor geometry for the 3-D combustor-performance model example is shown in Figure 15. The reverse-flow annular liner has been divided into a grid network consisting of 30 nodes in the axial or X direction, 19 nodes in the radial or y direction, and 13 nodes in the tangential or θ directions. The decision of how large a θ segment to analyze is depending upon where radial planes of symmetry can be found, since the program assumes that there are cyclic boundary conditions in the θ direction. Therefore, any mass leaving the system along the K-13 plane is assumed to reenter the system through the K = 1 plane and vice versa. For this example, uniform grid spacing has been used, although this is obviously not required.

The completed input sheets for the case are shown in Figure 16. Additional input information can be found on the input sheet forms located in Appendix A. Cards 1 and 2 are titles used for printout and case identification. The grid size (30 by 19 by 13) has been entered on Card 3 along with indicators for axisymmetric geometry, K- viscosity model, kinetic and turbulence controlled

AMMULUS LOSS MODEL EXAMPLE GEONETRY

	DIMEN, AT DOWNSTREAM END OF ELEMENT CONTROLLED AND THE CONTROLLED OF TYPE COEFF FLOW / CLEMENT ELEM CONTROLLED THE ELEMENT TEMP, AREA DIAMETER GIAM OF TYPE COEFF FLOW / MG. TYPE LENGTH RADIUS LENGTH R FACTOR IN. HOLES CONTROLLED OF TYPE COEFF FLOW / CONTROLLE
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IPUT DATA — CALCULATION COMIZOLS - SONE (OR ALL) HOLES FIXED SIZE, ITERATE TO FIND PRESSURE DROF (ITER = 1) CULPUT PRINTING OCCURS AFTER FINAL SOLUTION ONLY (IDBUG = 0) GUERALL PRESSURE DROP0450 AMMULUS EFFECTIVE AREA FACTOR0450 ALR RATIO DE SPECIFIC HEATS - 1.400 ALR CAS CONSTANT - 53.300 ALR CAS CONSTANT - 53.300 ALR CAS CONSTANT - 53.300 DRAG COEFICIENT FOR INSERTED BLOCKAGE1000 DRAG COEFICIENT FOR INSERTED BLOCKAGE - 1.1000 NUMBER OF POSITION ELEMENTS - 15	IMSERT DIANETER IN.
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intes fixing control of the control	ELEMENT RI RI INMER ELEMENT TEMP RADIUS LEMCH R
SOME (OR ALL) MOLES FIXED SIZE, ITER PICTURE WILL BE PLOTTED (IPIC = 1) CUTPUT PRIMITIMG OCCURS AFTER FIMAL 3 -0450 FALS - 1400 00 FACTOR - 0.5000 SERED AMGLE - 1000 SERTED BLOCKAGE - 1.1000	ELEMENT RI IMMER RADIUS
PUT DATA — CALCULATION CONTADLS - SOME (OF ALL) MOLES FIXED: PICTURE WILL BE PLOTTED (I) CUTPUT PRINTIMG OCCURS AFTE CHERALL PRESSURE ORD*0450 AMMOLUS EFFECTIVE AREA FACTOR8300 AIR GAS COMSTANT - 53.300 AIR GAS CONSTANT - 53.300 DAMOLUS EFFECTIVE RETOR - 0.0000 DAMOLUS FACTOR - 0.0000 DAMOLUS SPECIFIC HATS - 1.400 DAMOLUS FACTOR - 0.0000	DIMEM. AT DOWNSTREAM END OF ELEMENT ACO ACCOUNTS INMER IMMER LEMETH RADIUS LEMETH RADIUS
ALCULATION CONTROLS - SON ALCULATION CONTROLS - SON OUT THE ALL PRESSURE ORDP - AMBOUNG EFFECTIVE AREA FAX MARALUS ALL ROUGHNESS AMEGIN FOR MAGE OF FICTER FOR MAGE COFFICIENT FOR MAGE TO POSITION ELEMENTHERE	T DOWNSTR RECESSORY BADIUS
CALCULATIO CALCULATIO DYERALL PR AMMOLUS ES AIR GAS CO AIR GAS CO DRAG COEFF WURBER OF	DIMEN. AT XD XD ALEM ELEM DOSTER WD. TYPE LEMGIN I
	ELER
	ALEN MO.

J	1.400	17.300	1.400	904-11	900	1960.0	000	1.000					
•							1		1.0000	120	•	00000	.1500
	006-1	12.300	3.900	11.600	900-0-	1960.0	1.000	1.000					
1									1.0000	30	~		.1500
-	100	12.300	2.500	11.800	-0.000	1960.0	1,000	1.000					
141	3.600	11.800	2.900	11.800	-0.000	1956.0	1.000	1.000					
•									-0.0000	-	'n	.5000	.2000
174	3.600	10.000	2.900	10.000	-0.000	1960.0	1.000	1.000					
•									-0.000	-	•	. 2000	2000
	8	9.500	2, 900	10.000	-0.00	1966.0	1.000	1.000					
	1.900	9.500	1.900	10.000	000-0-	1966.0	1.000	1.000					
,									1.0000	96	~	90007.	.1500
7	. 460	4.500	1.400	10.000	0000-	1960.0	1.000	1.000					
									1.0000	120	m	• .0000	.1500

SOLUTION CONVERGED, TOTAL JET FLOY- 1.6000 FLOW ERROR- -.06000 FIRST PRESSURE BROP-

Figure 12. Annulus Loss Model Output.

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ANNEUS LOSS HODEL EXAMPLE GEOMETRY

	014 HD /P101	t	.0110	.0119	1990.	.0040	-0045	.005	•0034	.0028	.003	.3025	-0032	.0033	.0622	.0021	.0017
	OYMAN HEAD,	V15 4	.174	.175	.131	.132	960.	.085	920.	.041	-054	.037	.047	• • • •	.032	.031	•05
	DEMSITY	LB /FT3	.0379	.0375	.0376	.0374	.0375	.0372	.0371	.0372	-0367	.0368	•0366	.0362	.6363	.0360	.0360
	STATIC	P514	14.53	14.52	14.56	14.56	14.59	14.60	14.61	14.65	14.63	14.65	14.64	14.63	14.65	14.65	14.65
	TOTAL PRESS,	P514	14.70	14.69	14.63	14.63	14.69	14.69	14.69	14.69	14.68	14.66	14.68	14.68	14.6	14.66	14.68
	STATIC TEMP.	•	1036.5	1046.0	1046.9	1050.5	1051.3	1054.9	1062.5	1063.3	1075.6	1076.0	1979.2	1091.0	1091.4	1100.7	1100.1
	TOTAL	a	1049.6	1049.6	1049.6	1053.2	1053.2	1061.7	2064.2	1064.2	1076.8	1076.8	1046.2	1092.1	1092.1	1101.4	1101.4
	TAMG VEL	549	70.49	10.05	70.05	69.90	64.90	69.41	70.73	20.73	82-14	12.14	13.61	15.44	17.20	81.16	61.16
	AX IAL VEL	4.65	193.66	195.57	165.88	166.46	136.86	128.05	121.94	71.57	85.90	51.49	68-89	75.04	37.49	37.41	
	F1.04	5	206.09	207.75	180.06	160.56	153.67	145.65	140.97	100.05	118.45	96.96	104.49	1111.47	40.56	89.53	11.16
1 39v	A DE		. 1306	11111	.1136	.1137	.0967	-0913	.0883	.0431	.0740	.0603	.0674	.0689	.0559	.0551	.0499
rESULTS - P.	FLOW	1978	1.600	1.600	1.360	1.360	1-120	1-129	1.120	3	901.	93.	007.	005.	.240	.249	-005
JUTPUT RES	SAFAL		29.00	19.76	22.89	22.76	27.04	28.45	30.10	44.52	43.70	57.49	50.35	47-66	65.51	44.98	69.68
8	ELEN	! :	7	ب	4	_	Į.	-4		4	-4	Ŀ	_		*		FF
	ELER	ŀ	7	~	_	•	•	•	~	-	•	0.7	11	71	13	*	12

Figure 13. Annulus Loss Model Output.

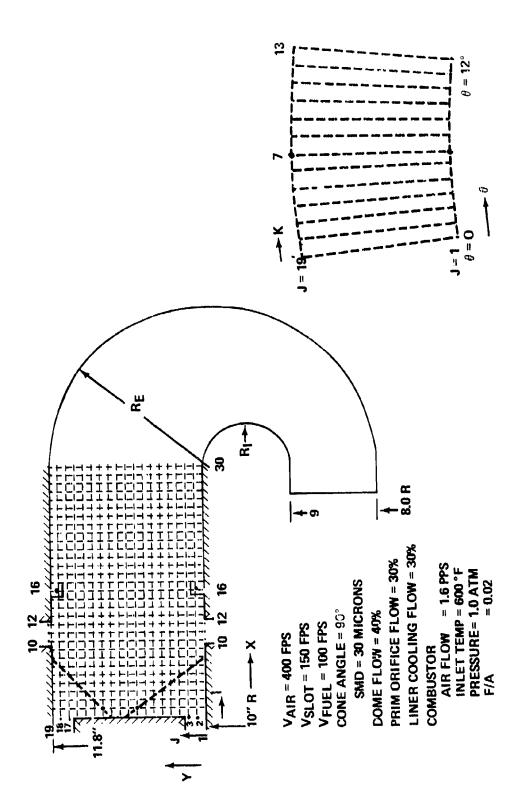
ANNUALUS LOSS NODEL EXAMPLE GEGNETRY

OUTPUT RESULTS - PAGE Z

0R1F FLOW /VIN	.1500	.1500	2000	2000	.1500	-1500
JET VELOCITY I	405-44	105.64	406.68	408.31	410.18	411.58
**************************************	2.273	4.549	7.600	19.672	12.997	15.333
PARAMETES ORIF EFF APEA	2.273	2.276	3.051	3.072	2-325	2.336
ORIFICE ORIF GEON AREA	3.321	2.955	6.102	9.146	2.684	3.776
JET AMGLE DEG	0.00	00.00	00.00	90.00	80-00	0.00
DISCH	.6847	. 7700	.5000	. 5660		. 4 13
HOLE DIAN IN.	.1877	.3542	2.7873	2.7968	.3375	.1716
**************************************	0.000	0.000	0.00	00000	0.000	0.000 6282 2.266 14.04 .0450
SEPAR SEPAR AREA FACTOR	1.000	1.000	1.000	1.000	1.000	8
PARANE NAKE AREA FACTOR	1.000				1.000	00 30.52 .12 1.000 WERRLL FLGW COEFFICIENT = WELSON FOR THE TOWN 10/5 ISCHARGE PRESSURE, PSIA = WESSURE ORDP / PT INLET OTAL GEOMETRIC AREA, INZ
DHETRIC AN EFF AREA INZ	29.53 29.58 28.94 28.94	29.75 29.75 30.81	30.70	19.39 17.39 17.11		500 30.52 .12 1.000 DVERALL FLOA COEFFICIENT (OVER TOP TOP 10.7 DISCHARGE PRESSURE, PSIA (PRESSURE DPOP / PT INLET
ULUS GE ANGA AREA INZ	37.86 37.85 37.86 37.86	37.86 40.77 51.90	51.90	43.98 32.99 36.63	30.63	30,62 LL FLG4 CORREC ARGE 9R URE 020 GEOMET
CHANNEL LIDIH IN.	.500 .500 .500	.539	.700	.539 .500	.500	.500 DVERA INLET DISCH PRESS
/*************************************	12.056 12.050 12.050 12.050	12.950 12.050 11.880	10.900	10.000 9.750 9.750	9.750	6. 6.
CLEN NEAN TYPE PADIC		¥	¥	# ~ ~	# J	u. u.
ELEM MÖ.	H N M 4	~ o ~	• •	9 7 2	E 7	5

-4.700 6.550 8.855 -8.225

Figure 14. Annulus Loss Model Output,



Combustor Geometry for 3-D Ccabustor-Performance Model. Figure 15.

A CANADA CONTRACTOR OF THE CON

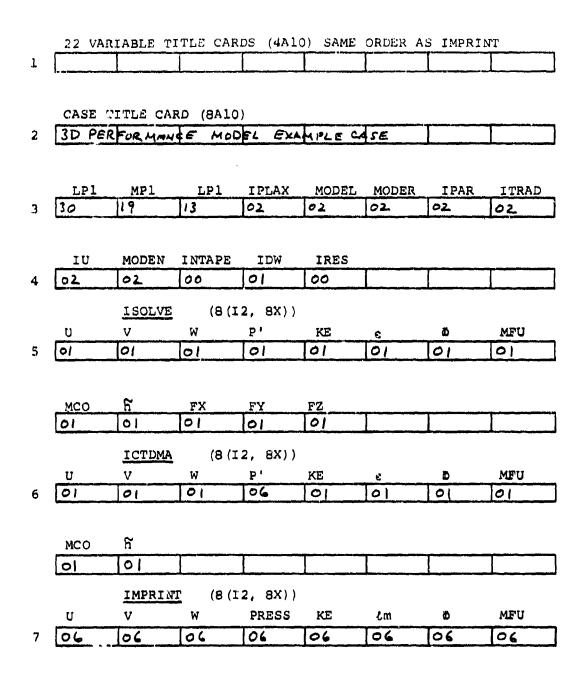


Figure 16. 3-D Combustor Performance Model (1 or 6)

	TEMP	ፍ	Favg	Fx	FУ	F z	MCO	MH20
	०६			06	06	06	06	
	W0.0	W005	14170		2200			
1	MO2	MCO2	MN2	HEFF	DENSITY	EVAP		
		<u> </u>	<u> </u>	106	106	106	<u> </u>	<u> </u>
		RELAX	ATION P	ARAMETE	<u>RS</u> (8E10.	.4)		
	บ	v	W	P'	KE	E	đ	MFU
8	.2	1.2	1.2	1.0	.5	.5	.8	. 8
	моо	ត	Das	T7.0	77 =	DDBCC	DENCIM	CGOC
	MCO		Fx	Fγ	Fz		DENGITY	·
	. 8	. 8	1.	17.]/.	.5	1.2	<u> </u>
		LAMINA	R PRAND	TI. NUMBI	ERS (8E1	0.4)		
	ט	V	W	P'	KE	€	Ď	MFU
9	1.	1.	17.	T/•	T7.	.7	7	.7
•	<u> </u>	.1						<u></u>
	MCO	ጽ						
	.7	.7	<u> </u>					
		TURBUI	ENT PRA	N.DTL NU	MBERS (8	E10.4)		
	U	V	W	P '	KE		B	MFU
10		17.	17.		T	<u> </u>	1.7	. 9
10	<u> </u>	174	17.	1:•		1 • /	1:4	· · ·
	MCO	<u></u>						
	. 9	. 9						
			(1-LP1			1 – – – – – – – – – – – – – – – – – – –		
ΤŢ	0.	1.1	1.2	.3	1.4	.5	٠. ٧	1.7
	. 8	.9	1.0	1.1	1.2	1.3	1.4	1.5

Figure 16. 3-D Combustor Performance Model (2 of 6)

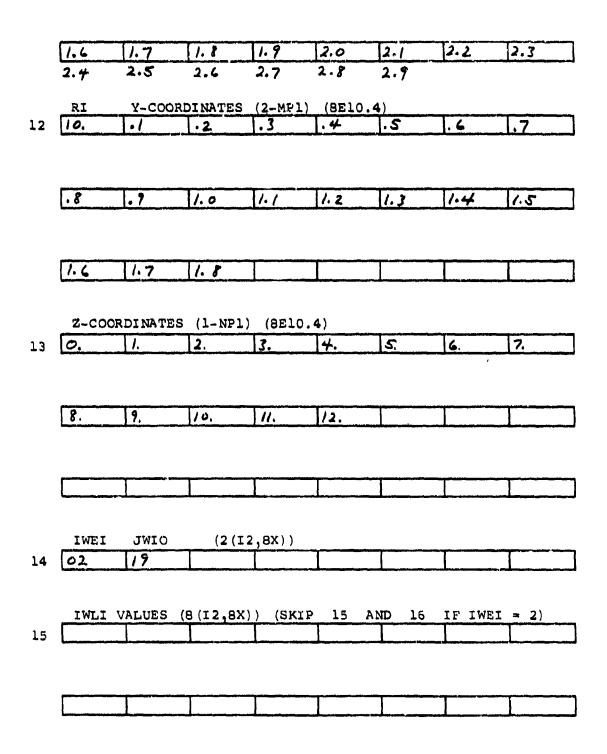


Figure 16. 3-D Combustor Performance Model (3 of 6)

Company of the newtoness

(8(I2, 8X)) JWLO VALUES 16 **PRESS** DEN ABSOR SCATR AKFAC ALFAC (8E10.4)17 1.0 .01 003 . 02 CX HY HFU FUMCO (8El0.4) 19.28 18 -49317. .00001 1.0 PREXP1 ARCON1 CRI PREXP2 ARCON2 CR2 (8E10.4)19 13.3E+14 27000. 3.0 6.0E+8 12500. 4.0 (BE10.4) Cl C2 CD AMU **ERROR** TCYLW TINLW TLIP 1.43 1.92 .09 185E-5 .01 20 1960. 1960. 1560. (2(I3, 7X), 6(I2, 8X)LASTEP IJUMP JSW1 JSW2 **NUINJ LNIVN** 999 21 150 02 50 02 06 USW VSW SWNO **AFSW** FSW TSW (8E10.4) .02133 0.0 22 400. O. 060 0, NF NZ ISPRAY TFUEL 9 23 01 540 XO YO ZO ALFA BETA DELTA THETA 1 THETA 2 24 . 05 .9 90 -90. 6.0 0.0 360. 0. RSP WF SMD VFUEL (SKIP 24 IF NFNZ = 0020. 001067 30. 100

Figure 16. 3-D Combustor Performance Model (4 of 6)

	(S	KIP CARI	S 25 -	- 30 IF	= UNIUM	00)		
	I - LO	CATION C	F COOLI	NG SLOTS	(8(I2,	8X))		 1
25	17	17	L				Ļ	
						63 (1.)		
26	02	18	F COOLI	NG SLOTS	(8 (12	, 8X))		
20		110	L					L
	AXIAL	SLOT VEI	OCITY (BE10.4)				
27	150.	150.						
	5 3 120		0077711 //					
28	O.	SLOT VEI	OCITY (BETO.4)				
20	<u> </u>	<u> </u>	<u>L</u>					
	SLOT F	LOW RATE	(8E10.	4)				•
29	.008	,008						
20			JRE (8El	0.4)				
30	1060.	1060	<u> </u>	L				
	(S	KIP CARI	os 31 -	• 38 II	UNIVN T	= 00)		
	I - LO	CATION (OF RADIA	L INJECT)8) NOI?	12.8X))		
31	10	11	12	10	11	12		
		al mr all (Danea		n=6\\ /6 /	TO 014)		
		 	F RADIA)	
32	01	01	01	19	19	19	L	
	K - LO	CATION (OF RADIA	L INJECT	TION (8)	(12, 8X))	
33	07	07	07	07	07	07		
	<u> </u>							
	والمراجع المراجع المرا	-	CITY (8					
34	400.	400.	400.	-400.	-400.	-400.	<u> </u>	L

Figure 16. 3-D Combustor Performance Model (5 of 6)

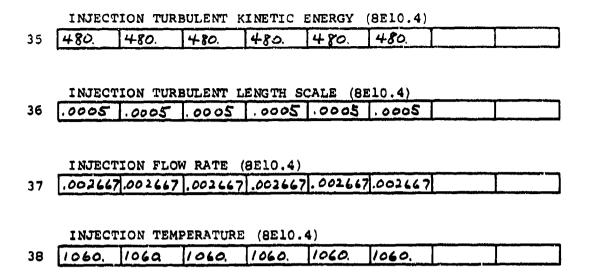
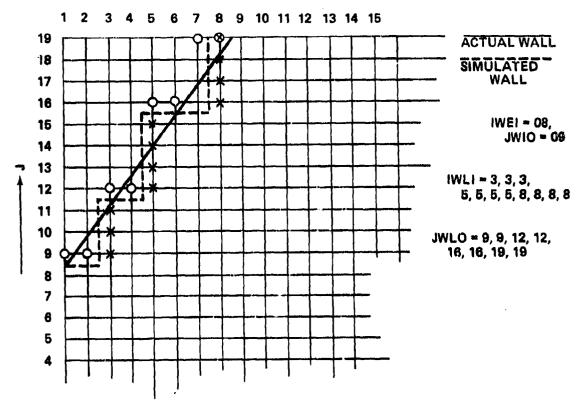


Figure 16. 3-D Combustor Performance Model (6 of 6)

combustion, relative pressure, and radiation to be included, respectively. The use of relative pressure, rather than absolute pressure, merely means that the pressure field is referenced to one particular grid node by subtracting that pressure value from the entire field. On Card 4, the user-selected-input units have been specified. The particular units employed are combinations of convenient ones and are specified by data statements in the main program, at lines MA.9 to MA.11. The user should redefine the arrays for his own input units or use S.I. by specifying IU = Specifying the perfect gas-density calculation, not printing the initial values, the inner boundary as a wall and that this is not a restart, complete the information on Card 4. In order to restart a case, Tape 8 must be saved from the previous run and be made available to the program. Card 5 indicates that all the variables are to be solved. P' is the pressure perturbation used in the solution algorithm, h is stagnation enthalpy, and F_{y} , F_{y} , and F, are the three radiation fluxes. Card 6 shows that all the variables will receive one sweep of the solution routine per iteration except P', which will have six. The solution of the equations in early iterations is not exact, but this does not present a problem since the coefficients are changing from iteration to iteration anyway. However, it is beneficial to the convergence rate to obtain a more accurate solution to the P' equation. The variables to be printed are specified on Card 7. 06 merely indicates that every 6th K-plane will be printed. relaxation parameters specified on Card 8 have been used successfully on a wide range of problems and probably need not be The Prandtl numbers and coordinates, Cards 9 through 13, are fairly self explanatory except that the first field, Card 12, is the radius of the inner boundary and that values of y(2) to y (MPL) are measured from that line. Cards 14 through 16 are used to specify an inclined wall at the inlet. Since there is none for this case, the values of IWEI and JWIO are set equal to 2 and MP1 (i.e., 19) respectively, and Cards 15 and 16 are omitted. Were there an inclined wall, Figure 17 gives the necessary information





THE ACTUAL WALL IS SIMULATED BY STAIRSTEPS ALONG THE MIDPOINTS BETWEEN NODES. JWIO IS THE J-NODE WHERE THE INCLINED WALL STARTS, i.e.,09, AND IWEI IS THE I-NODE WHERE THE INCLINED WALL ENDS, i.e.,08. IWLI IS THE 1ST I-NODE INSIDE THE SIMULATED WALL AT A PARTICULAR J-LOCATION. ELEVEN VALUES ARE REQUIRED SINCE THIS IS THE NUMBER OF J-NODES INCLUDED IN THE INCLINED WALL, J = 9 · 19, AND ARE MARKED BY - JWLO IS THE 1ST J-NODE OUTSIDE THE SIMULATED WALL AT A PARTICULAR I-LOCATION. EIGHT VALUES ARE REQUIRED SINCE THIS IS THE NUMBER OF I-NODES INCLUDED IN THE INCLINED WALL, I = 1 · 8, AND ARE MARKED BY -

Figure 17. Information Necessary to Describe an Inclined Wall.

required to describe it. Cards 17 through 20 need no further explanation other than that given in input sheet forms. A total of 150 iteration steps, along with no intermediate printout, have been specified in the first two fields of Card 21. The basic program contains provisions for only one dome inlet, specified by JSW1 and JSW2; however, the example problem has two. inlet was handled by internal modifications to the program in the Subroutine ALLMOD, a process required on nearly every combustor analyzed, as a code which makes provisions for all possible configurations would be extremely complex and lengthy. Note that each primary orifice is simulated by three nodes, making the total of radial-injection points equal to six. Inlet conditions for the dome are provided on Card 22, while Cards 23 and 24 describe the fuel nozzle. A back angle (β) of zero would have the nozzle spraying in a purely tangential and in an increasing θ Positive β would have the spray cone rotated toward the dome; therefore, a value of ..90 degrees has the spray cone directed axially along the combustor as is required. angle (δ) was needed for this example. A positive value would, however, rotate the spray cone toward the inner wall. For geometries that have the entire spray cone in the calculation domain, such as this annular one, THETAl and THETA2 never change from 0 and 360 degrees or their equivalent in whatever angular input units are selected. Cards 25 through 30 are used to describe the cooling slots, of which two were specified (NUINJ = 2 on Card 21). Note that even though the slots surround I-node 16, the I location is specified as one greater (or 17) due to internal conveniences in the program. Similarly, Cards 31 through 38 specify the radial injection points. Due to the sign convention on Vvelocity (positive is in the positive y-direction), injection points on the outer wall have a negative V-velocity component, as shown on the last three fields of Card 34.

The output of the 3-D model is illustrated in Figure 18 (7 Sheet 1 is a printout of some input data, including fuel and air flow rates, injection velocities, and other important quantities. Note that the output units here are S.I. Sheets 2 and 3 show the u-velocities at $\theta = 6$ deq (in line with the primary holes) after 150 iterations. The total error in mass, i.e., the sum of the mass error in all the grid cells, was 1.5 percent of the total flow, which was deemed accurate enough for this example. The two dome inlets J = 2-3 and J = 17-18 can be seen at I = 2. The u-velocities are calculated for slightly different control volumes than the other variables. velocity printed at I = 8, for example is actually the U-velocity that occurs at the cell boundary between I = 7 and I = 8. This displacement results in the inlet U-velocity being stored at I = 2 rather than I = 1. A small recirculation zone exists behind the dome and is terminated by the primary orifices at I = 10, 11, and 12. Small recirculation regions are also evident behind each jet at I = 14, while the presence of the two cooling slots can be seen at I = 16 and 17. Sheets 3 and 4 of Figure 18 show the fuel mass fractions for the same θ plane. The figure also shows the extremely rich regions just behind the dome at I = 2-4 near the By the time the exit plane is reached, some fuel nozzle. unburned fuel still remains. Temperature is shown in Sheets 5 and 6. The fuel-rich region behind the dome (seen in Figure 15) exists at a relatively low temperature as the amount of oxygen is very limited. Farther down the combustor where the primary jets have recirculated (I = 6.7) one sees temperatures closer to stoichiometric. The primary jets penetrate to the combustor centerline as evidenced by the temperature profile at I = 12. These jets produce a colder core with hot regions on either side that extend well past the cooling slots at I = 16. These slots provide a cool film that extends to the exit of the combustor. Sheets 6 and 7 show the evaporation rate of liquid fuel. One can clearly see the two sides of the spray cone and that some fuel is impinging on the wall at I = 9. Practically all the fuel has evaporated

2.41R - 2.41R - 6. AIR INJECTION 1.FILM COOL 1.FILM COOL 2.DILUTION 2.DILUTION 4.12 TE-05 2.296 4.18 FIJE MAZZI	HINDER H	-:	PHYSICAL IMPUT											!	
PRESTREAM PRES	FIGURE F		1.FIEL - 2.AIR -	1 E I W	TPAGE BLECU FAT D M.F.T-	FM-CA: MLAS M F FORM 1 MASS	PBGN FIGHT- *AT100 5 FLOB	RATIO		1.9280E+0 1.3928E+0 -4.9317E+0		7 E E			
	The continue of the continue	=	GEOMETRICAL I		RESSU NET-	I MASS I AXIA I SMIR	FLOR FLOR	7 PATE		1.0133E+05 9.6753E-05 1.2192E+02 0.0		î			
FILM COOLING AIR- SLOT MU	1.FILM COOLING AIR- 1.FILM COOLING AIR- 1.FILM COOLING AIR- 1.FILM COOLING AIR- 1.FILM COOLING AND SECONDARY AIR- 2.FIZE-01 2.F45E-73 0.0 3.629E-03 2.OILUTION AND SECONDARY AIR- 2.FILM COOLING AND SECONDARY AIR- 3.FILM COOLING AND COOLING AIR- 3.FILM COOLING AIR-		AIR INJECTION		HABNEL FING TH NGUL AR	1 HE 15 OF CO 1 SECTO	MT OF MBUST OR AREA	COMBUS	8	9.1440E-02 7.3660E-02 2.0940E-01 7.3626E-04					
2.0[LUTION AND SECONDARY AIR— SLOT NO. 1	2.01(UTION ANY SECONDARY AIR— 2.01(UTION ANY SECONDARY AIR— SLOT MO. 1		L-FILM COOLING		_	,	-	<u>u</u>	D-VELOC		ELOCITY	8		:	
2.01(UTION ANY SECONDARY AIR- SLOT NO 1 J K U-VELOCITY V-VELOCITY W-VELOCITY NASS FLOW (M/S)	2.01LUTION AND SECONDARY AIR— SLOT MO 1 J K U-VELOCITY V-VELOCITY W-VELOCITY MASS FLOW [W/S]			- 2	17				(N/S 4.572E		(N/S) 545E-73 545E-73	18/8) 0.0		55 FLOW 156/53 296-03	FUEL FLOW (KG/S)
1 10 1 7 2.545E-73 1.219E+02 2.545E-73 1.210E-03 1.66753	1 10 1 7 2.5456-73 1.2196-02 2.5456-73 1.0106-03 1.006-03		-	SECONDA SLOT NO	A Y A L	<u>.</u>	_		I-VER OF	3		;		.29E-03	
3 12 1 7 6.255E-73 1.219E+02 2.545E-73 1.210E-03 1.210E-	3 12 1 7 2.555E-73 1.219E+02 2.555E-73 1.210E-03 2.555E-73 1.210E-			7	91	** *			1WS	•	ELOCITY IM/S1 219E+02	M-VELGCITY (M/S) 2.545F-73	_	S FLOW KG/S1	FUEL FLOW (KG/S)
3.FUER MOZZLES- 3.FUER MOZZLES- 4.0 12 19 7 2.545E-73 -1.219E+02 2.545E-73 1.210E-03 5.545E-73 1.210E-03 5.545E-73 1.210E-03 5.545E-73 1.210E-03 5.545E-73 1.210E-03 7.0 2.545E-73 1.210E-03 7.0	3.fuer MOZZLES- 4.fuer MOZZLES- 5.fuer MOZZLES- 4.fuer MOZZLES- 5.fuer MOZZLES- 6.fuer MOZZLES- 6.fuer Mozzre 7.fuer Mozzre 7.fuer Mozzre 7.fuer Mozzr			m 4	22	•			2.545		196+02	2.5456-13		10E-03	
3.FUFL MOZZLES- 70	3.FUFL MOZZLES- XO TO ZO ALFA DETA DETA THETA! THETA? 1.545E-73 1.210E-03 XO TO ZO ALFA DETA DETA THETA! THETA? NSL WE SWD 1.27E-03 2.29E-02 1.05E-01 1.57E+00 -1.57E+00 0.0 0.0 6.28E+00 2.00E+01 4.84E-04 3.00E+01 AIR-FUEL BALANCE TOTAL FUEL FLOW RATE			o vit	3=2		r		2.545E- 2-545E-	11	196+02	2.5456-13 2.5456-13 2.5456-13		10E-05 10E-03	
XD YO ZO ALFA DETA DELIA THETA! THETA? NSL NE SWD i+27E-05 2.29E-02 1.05E-01 1.57E+00 -1.57E+00 0.0 0.0 0.0 6.28E+00 2.00E+01 4.84E-04 3.00E+01	XD YO 2.0 ALFA BETA DELIA THETAL THETAL NSL NSL NE SWO 1.27E-03 2.29E-02 1.05E-01 1.57E+00 0.0 0.0 6.28E+00 2.00E+01 4.84E-04 3.00E+01 ALR-FIJEL BALANCE TOTAL FUEL FLOW RATE		3.FUFL M022LES-	,		;	•		-3646-9		15E+02	2.5456-73		10E-03	
AIR-FIJEL BALANCE	AIR-FIJEL BALANCE TOTAL FUEL FLOW RATE		X0 Y0 (H) (4) i.27E-03 2.29E-02	7-0-1		ALFI (RAD) . STE + C	-1 -2 -1-2	6ETA (RAD) -57E+00	DELTA FRADI 0.0	THETA!	THETA2 (RAD)	135 ·	IKG/S)	SHO	VF UEL
	TOTAL FUEL FLOW RATE		ATR-FUEL BALANCE						,	}	004 387 * 0	Z-00E+01	4.84E-04	3.00E+01	3.056+01

Figure 18. 3-D Performance Model Output (Sheet 1 of 7).

The second section of the sec

		CHARGE TO THE CONTRACT OF THE	EDV 444AUP CONSTANT 11511 EDV 444AUP CONSTANT 11511 PRF-1, 1700-14 (200) FRF-1, 1700-	THE ENGINEER TISTICATION OF THE STATE OF THE	1351	1.3001fe10 1.3001fe10 1.250ee00 1.250ee00 1.4307fe00 1.4307fe00 1.4307fe00 1.4307fe00		U-VELC	U-VELOCITY(M/SEC)	SEC	
			•	•		,	ų	2		:	:
	-	•	r	۵	•	•	•	3	:	71	1
~	0.0	0.0	0.0	0.0	0.0	9-0	0.0	7.0	0.0	• .	.
•	4.4 7F + OL	\$-236 +OI	5.174 - 63	5.2 MF + 01	4.99F +01	6.39F+01	3.966.03	-1.726 • 00	3-346+00	4-546+00	126.01
• "	10+3/0-4	10-36-01	2 216 001	5. C.	5.33E+01	3 326 -01	2-635-01	6 - 22E • 00	004377	24.5	4 4 6 6 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	00000		200	1.436.01	2.0.Fee	2.37Feat	7.7.4.01	3.97F-00	1000	30.55	5. 7.Fe 30
	7.04F+30	-4.2 TE - 01	10-3:76-5-	2.765.00	1.166.01	1.62F + 51	1.586 - 01	5-156-00	9-636-00	6.94E+00	7.11E+00
	4.4 JE +00	2.556.00	1.205 - 90	1.116+30	4	9.4%	1.506+01		5.106.00	6.136.00	1.395.01
	4.578 -00	2.84. DK		-3.74F+00	-3.22F +00		-1-276+00		-5.64E+00	5.225 + 30	2.336 + 01
•		-1.35E + Ou		-2.16F+0L	10.350.5-		-5.266+01	-5-37E+01	-2.92£+01	2.546.00	4.20E+21
⇁		-2,3% +91		-4.: 7F +01	10.303.5			- 6-646-01	- 3- ZOE • 01	6.486+05	4-506+01
'		-2-8%-00	_	-1.1cE+01	-1.14.00				-6.5%*-60	6-296-00	2.156+01
•	00.370.	CO - 300-7	10-146-1	600-301-5-	16-312-4	1 226401	100.37	50.354.7	2-20-100	2014	7.63E 000
	3,166+30	8-20E-01	1.564.00	1.436.00	1.37E-C1	1.506.01	2.146.01	1.075.01	1.18F • DI	2,7%	2-325-00
•	6.3%-01	-7.136-21	6.07F +0G	1.645.01	2.28E+01	2-626-01	2.466 -01	1.045.01	1.150.01	6-12E+30	1.900.000
~	2.16E+00	1.265.01	2.546.01	3.30€ •01	3.586 •01	3.506.01	2.676.01	9.356+00	1.076.01	5-406-03	2-26.600
υ.	E-04-01	10.40	10-3-7-9	5 X Y	5-15-401	100314-4	2-695-01	00.		3	3-145-00
7 0	1.5cr 01	6.0	0.0	0.0	0.0	0.0		0.0	0.0	0.0	0.0
	51	2	11	=	2	50	77	23	23	2	2
0	0.0	0.0	0.0	0.0	0.0	0.0	6-0	0.0	0.0	9.0	7.0
N	-2.106-01	5.2%-33	4.57E+01	3.386.01	3.53£ +01	3-546+01	3.52E+01	3.466.01	3.43E+0L	3.39E+G1	3.35E+01
_	3.28£ •D0	2.76.91	2.61f +01	1,79€+01	10.369-1	1.716+61	1.75€+01	1-416+01	5.87E • 01	1.53€+01	2. UOE + 3)
٠,	4.216.00	2.3% 001	2.826.01	2.796+01	2-768-01	2.755+01	2.746.01	2.736.01	2.71F • 01	2.68E+01	2.66E+31
	20.00	X	2.226.61	2 446 401	1042447	1003607	3.900.5	101910 6	104 X4 - F	100500	101320
•	4.3.XE+00	1.286+01	2.036+01	2.52F+01	2.41E+01	2.98E.01	3.07E +01	3-126-01	16.01	3.146.61	3.146.01
-1	1.415-01	1.03.402	2.136.01	2.57.01	2.046.01	3.04E+01	3.152.03	3-22E + 0.1	3.2%+31	3.256.01	3.256.01
•	5.146+01	4.566 • 01	4.046.01	3.76E+01	3.605-01	3.5%+03	3.50€+01	3.406.51	3.46€+01	3,446+01	3.43.601
9	6.01F+01	5. 7d. • 01	5. 34E+01	\$.0%F.01	10-308-9	4-41E-01	4-44E+01	6-28E+01	· 1% · 01	4-82E+01	3.92E+01
۰,	10-416-1	1.00.00	2.130.01	2.486401	10-361-2	3.07.00	3.70€+01	3.312+01	2- 38E+05	3.426001	3.436.01
٠,			10.354	2 1 16 461	7 666 401	2.426-31	7776-01	7.776-01	2 - 406 - 01	2. 16.01	7 825443
1	10-354	1.165.01	10-376-1	2.336+01	2-545-01	2-656-01	2-70E+01	2-72E+01	2-734-43	2. 72F+ 01	2. 12E + 01
~	.3% +00	1.646.01	2.306.01	2.566+01	2.62E+01	2-64E-01	2.455+01	Z.64E.01	2-636-01	2-625-01	2.40E+01
т.	3.075+00	2.216+01	2.5% -01	2.54F+01	2-485 +01	Z-44E+0I	2.42E+01	2-40E+01	2-306-01	2-366-01	2.354+01
-	1 - ERE + 60	2. TIE + 01	2.416+01	1.476+01	1.556.01	1.56E+01	1-40F+01	1,456.01	1-725-01	1.7%.01	1.065+01
١						-	1 0 1 1 1 1				1

Figure 18. 3-D Performance Model Output (Sheet 2 of 7).

2	9	3 346 60	1000000	10.347.7	3	7	1	3-176-01			3-100-01	į	3.45E+01	3.065+01	2 6 75 4.01		10+2+1-7	2.596.01	7-345-01	١,	Z-10E+C1	1.256401		•
53	0,0	3.255401		704 31 303	Z-61E+31	2.91E+01	3.04E+01	3-165+01	3.736+01	2.456401	7000	700 2007	3.446.01	3.045+01	2.865+01			2.566+01	35E		K	3.245+01	•	
9 2	0-0	2-265+01	2.206.4.03		10. Har	2.916.01	3.0%+01	3.15.01	3.27E+01	3.475+01	3.705+01		2.14.01	3.02E+01	2.848+01	7. 726 4.01		7.500	2.35E+01	7 005 451		3.35.+01		
12	0.0	3.286+01	2.136+01	7 436		7.926+31	3.05E+01	3.146+01	3.26£+01	3.41E+01	3. 756+0	10.75	10.20	3.0 [E+0]	2.8%+01	2-725-01			2.3%101	2.01Fe01		3-24-101	9.0	
92 =	0.0	3-326+01	2.07F+01	7.445.01		10-3-6-7	3.06€ +01	3.14€+91	3.25€ +01	3.425 +01	3-82£+01	4.4.40.40.4		3-005		2.716.01			2.3×+01	L.94E+01		1043547	0.0	
-	13	=	11	~		1	:	Ē	~	=	2	•	٠,	•	•	•	4	٠.	•	ΠÌ	ľ	4	-	

U-VELOCITY (M/SEC)

FUEL MASS FRACTION

1.98E-03 1.91E-03 1.81E-03 1.76E-03 1.76E-03 1.76E-03 1.69E-03 9.69E-04 8.36E-04 7.86E-04 7.86E-04 6.98E-04 6.96E-04 0.0 4.89E-04 5.99E-04 7.08E-04 9.57E-04 9.58E-04 9.59E-04 1.93E-03 1.93E-03 1.38E-03 1.38E-03 1.38E-04 0.86E-04 0 0.0 1.26E-04 1.26E-03 1.65E-03 2.22E-03 3.06E-03 3.50E-03 3.50E-03 7.60E-03 7.50E-03 7.31E-03 1.78-03 1.78-03 5.51E-04 0.0 1.55e-02 1.26e-02 1.24e-02 1.47e-02 2.66e-02 2.66e-02 1.36e-02 2.36e-03 2.36e-03 2.36e-03 2.36e-03 1.77e-02 1.77e-02 1.39E-02 2.75E-02 3.66E-02 4.36E-02 4.44E-02 1.17E-02 8.27E-03 4.99E-02 7.91E-02 5.94E-02 5.94E-02 5.94E-02 5.94E-02 5.94E-02 0.0 1.416-62 1.616-02 3.646-02 6.76-02 6.76-02 6.406-02 7.966-02 1.356-02 7.966-02 7.966-02 7.966-02 7.966-02 7.966-02 7.966-02 7.966-02 1.426-02 5.886-02 5.886-02 8.916-02 8.916-02 1.086-01 6.166-02 7.166-02 1.396-01 1.186-01 1.186-01 1.186-02 1.976-02 1.446-02 5.286-02 5.286-02 5.286-02 1.046-01 2.226-01 1.366-01 2.436-01 2.436-01 2.436-01 2.436-01 3.936-01 3.936-02 8.836-02 0.0 3.5 / F - 0.2 7.50 E - 0.2 9.98 F - 0.2 1.76 E - 0.1 3.25 E - 0.1 3.78 E - 0.1 2.5 / F - 0.1 2.99 E - 0.1 2.99 E - 0.1 4.20 E - 0.1 3.86 E - 0.0 1.46E-02 1.31E-01 1.31E-01 1.31E-01 3.04E-01 3.04E-01 4.26E-01 2.55E-01 4.24E-01 2.55E-01 2.55E-01 2.55E-01 2.55E-01 2.55E-01 2.55E-01 2.65E-01 2.65E-01 2.65E-01 2.65E-01 0.0 1.37E-02 5.10E-02 2.06E-01 2.40E-01 2.40E-01 2.40E-01 3.26E-01 3.26E-01 3.26E-01 2.67E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01 2.77E-01

Figure 18. 3-D Performance Model Output (Sheet 3 of 7).

24	0.0 1.00E-03 5.10E-04 5.51E-04 5.51E-04 6.51E-04 1.0E-04 1.6E-	
23	1,015-03 1,015-03 1,095-04 6,905-04 6,305-04 1,305-04 1,875-04 1,8	Z
22	1, 402F-05 9, 24F-06 9, 24F-06 1, 26F-06 1, 26F-06 1, 26F-06 2, 13F-06 2, 13F-06 1, 26F-06 1, 26F-06 1, 26F-06 1, 24F-06 1, 24F-06 1, 47F-06 1, 47F-06	FRACTIO
17	0.0 1.03E-03 1.12E-03 1.11E-03 9-45E-04 4-62E-04 5-62E-04 5-52E-04 5-52E-04 5-52E-04 5-52E-04 6-52E-04 6-52E-04 6-52E-04 6-52E-04 6-52E-04 6-52E-04 6-52E-04	FUEL MASS FRACTION
50	0.0 1.02E-03 1.64F-03 1.64F-03 1.42E-03 1.42E-03 1.76E-04 5.25E-04 3.07E-04 5.25E-04 3.07E-04 1.55E-03 1.26E-03 1.26E-03 1.26E-03 1.26E-03 1.26E-03 1.26E-03 1.26E-03 1.26E-03	
\$	1.000 2.246-03 2.246-03 1.246-03 1.126-03 1.126-03 1.176-04 3.246-04 3.66-04 5.836-04 1.356-04 1.356-04 1.356-04 1.396-03	
=	0.0 9.74E-04 3.86E-03 3.10E-03 2.41E-03 1.382E-03 9.64E-04 9.74E-04 1.49E-04 1.62E-03 2.15E-03 2.15E-03 3.28E-03 3.28E-03 5.74E-04	
21	0.0 6.37E-04 6.28E-03 3.15E-03 3.15E-03 1.16E-03 1.76E-03 1.76E-03 5.65E-04 6.88E-04 1.5E-03 5.85E-03 5.82E-03 5.82E-03	29 8.92E-04 2.12E-04 1.89E-04 1.89E-04 1.89E-04 1.80E-04
16	6.00 6.00 6.00 6.00 6.00 6.00 6.00 6.00	28 9.31E-0+ 2.55E-0+ 2.46E-0+ 2.42E-0+ 2.42E-0+ 2.42E-0+ 3.42E-0+ 3.42E-0+ 4.16E-0+ 4.16E-0+ 5.65E-0+ 6.05E-0+ 6.05E-0+ 5.65E-0+ 6.05E-0+ 6.
15	1,54E-02 1,54E-02 1,75E-03 1,75E-03 2,13E-03 2,13E-03 1,16E-03 1,16E-03 3,29E-03 3,29E-03 1,16E-03 1,06E-02	27 0.0 9.51E-04 2.88F-04 2.98E-04 2.56E-04 1.89E-04 1.89E-04 1.89E-04 1.89E-04 1.89E-04 1.89E-04 1.89E-04 2.73E-04 1.89E-04 5.81E-04 7.81E
±	2.06-03 2.78E-03 2.78E-03 2.07E-03 3.01E-03 3.01E-03 3.01E-03 3.16E-03 1.35E-03 1.35E-03 1.36E-03 5.16E-03 5.16E-03 5.16E-03	26 9.69 - 04 3.318 - 04 3.46 - 04 3.46 - 04 2.78 - 04 2.78 - 04 1.29 - 04 1.29 - 04 1.20 - 04 1.20 - 04 1.20 - 04 1.20 - 04 1.20 - 04 2.31 - 04 2.32 - 04 2.32 - 04
1 = 13	7.80E-03 6.30E-03 6.30E-03 6.30E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03 7.40E-03	1 = 25 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.

Figure 18. 3-D Performance Model Output (Sheet 4 of 7).

TEMPERATURE OK

The second secon

71	5.35€+02 5.88€+02 5.48€+02	5.88E+02 5.35E+02 5.91E+02 5.93E+02	5.96 + 02 6.06 + 02 6.07 + 02 6.08 + 02 5.98 + 02 5.95 + 02	5.92E+02 5.90E+02 5.89E+02 5.89E+02 5.89E+02 5.89E+02	24 1. 966 03 7. 986 03 1. 946 03 1. 946 03 1. 476 03 1. 536 03 1. 536 03 1. 546 03 1. 566 03 1.
17	5.83E+02 5.85E+02 5.90E+02	5.96E+02 6.07E+02 6.21E+02 6.31E+02	6.31E+02 6.31E+02 6.55E+02 5.58E+02 6.58E+02 6.58E+02	6.25E.02 6.08E.02 5.96E.02 5.90E.02 5.89E.02	23 1.065 0.05 1.065 0.05 1.367 0.05 1.367 0.05 1.465 0.05 1.505 0.05 1.
0	5.89E+02 5.99E+02 6.15E+02	6.775+02 7.546+02 8.416+02 8.896+02	9. 15t 402 8.03t 92 8.35t 92 9.5 7t 402 9.90t 402	8.57£+02 7.62F+02 6.77E+02 6.15E+02 5.89E+02 5.85E+02	22 1. 096 0.00 1. 346 0.00 1. 446 0.00 1.
Φ	1.09F+03 9.38F+02 1.41E+03	1,83E+03 2,15E+03 2,31E+03 7,37E+03	1.975+03 1.206+03 1.896+03 2.026+03	2.246+03 2.116+03 1.806+03 1.346+03 3.596+02 1.096+02	21 7.52E+02 1.34E+02 1.34E+03 1.42E+03 1.47E+03 1.47E+03 1.51E+03 1.51E+03 1.51E+03 1.59E+03
an an	1.09£+03 9.62E+02 1.77F+03	2-126-03 2-276-03 2-166-03 2-096-03	2-14E-03 1-75E-03 1-53E-03 2-12E-03 7-02E-03	2-006+03 2-016+03 2-106+03 1-806+03 9-406+03 1-096+03	20 7.375-03 7.375-03 1.335-03 1.455-03 1.455-03 1.455-03 1.455-03 1.555-03 1.555-03 1.555-03 1.555-03 1.556-03 1.556-03 1.556-03 1.556-03 1.556-03 1.566-03
	1.096.03 5.586.02 1.996.03	2.25E+03 2.05E+03 2.00=+03 2.03E+03	2.006.003 2.126.03 1.506.03 2.026.03 2.226.03	2.016.03 2.016.03 2.026.05 1.956.03 9.376.02	19 7.215+03 7.215+03 1.30+002 1.34+03 1.48+03 1.48+03 1.48+03 1.48+03 1.48+03 1.56+03
H 40	1.09E+03 9.54E+02 2.09F+03	2.22F +03 2.00E+03 2.03E+03 2.20E+03	2.22E+03 2.09E+03 2.16E+03 2.07E+03 2.07E+03	2-14E+03 2-20E+03 2-0E+03 2-02E+03 9-34E+02 1-09E+03	18 1.099 1.099 1.296-03 1.296-03 1.296-03 1.366-03 1.366-03 1.366-03 1.466-
•	1.0% + 03 4.51±+02 2.03±+03	2.04E+03 2.00F+03 2.27E+03 1.75E+03	1.65E 03 2.05E 03 2.05E 03 1.85E 03 1.55E 03	2.126.03 2.126.03 2.036.03 9.326.03 1.095.03	1.7 1.7 1.7 1.7 1.7 1.7 1.7 1.7
•	1.396.05 9.486.92 1.976.33	2.006+03 2.236+03 1.936+03 1.336+03	1.45f+03 1.45f+03 1.98f+03 1.08f+03 1.08f+03	1,535+03 2,006+03 2,015+03 1,595+03 5,295+02 1,056+03	16.096.03 1.096.03 1.106
m	1.09f+03 9.32f+0? 1.78f+03	2.036+03 1.916+03 1.606+03 1.396+03	1.20f+03 5.96f+03 1.48f+03 1.07f+03	1,356 +03 1,456 +03 1,756 +03 1,657 +03 9,176 +02 1,396 +03	15 9,966,03 1,066,03 1,066,03 1,126,03 1,126,03 1,126,03 1,126,03 1,266,03
~	1.0% +03 4.7.5 +02 1.49E+03	1.70E-03 1.57E-03 1.67E-03	1.495.03 1.376.03 1.466.03 1.316.03 1.466.03	1.46E+03 1.46E+03 1.47E+03 1.47E+03 1.47E+03 1.67E+03	1.096 093 1.096 093 1.076 093 1.076 093 1.176
	1 5-30F+02 5-30F+02	1.09E+03	1.00 (1.09f +03 1.09f +03 1.09f +03 5.96f +03 5.99f +03 1.09f +03	1 = 15 1 5 5 5 6 6 5 5 5 6 6 6 5 5 5 6 6 6 5 5 6 6 6 5 5 6 6 6 5 6

Figure 18. 3-D Performance Model Output (Sheet 5 of 7).

		1.2	0.0	2.48t-Us	2 0	9	000			0-0	0.0	0.0	3.3	0.0	0.0	0.0	0.0	0.0	7-66E-07	e. 6
		11	0.0	5. TTE-0/	0.0		0	635-09	3		0.0	0.0	0.0	0-0	0.0	0.0	0.0	5.946-08	1.065-06	0.0
		10	0.0	1.02E-06	0.0	0.0			7		0-0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	7.036-07	0.0
ure %		٥	3.0	5.36E-01	3.958-07	0.0	٥٠٠		9 0			0.0	0.0	0.0	3.0	3.0	9.0	3-216-07	6-706-07	0.0
TEMPERATURE		æ	0.0	0-0	6.536-37	5.55E-07	٠.٠ د	6.0	2.0	•		9	0-6	0.0	0-0	0.0	5.826-07	6.058-07	0.0	C -0
,		۲	0.0	0.0	3.0	1-11E-06	3-325-07	0.0	0.0	2				0.0	0,0	8.69E-07	1.116-06	0.0	0.0	0.0
30 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03 1.326.03	.− u ¥	ĸ	6.0	6-0	0-0	6.0	1-356-16	9-366-34	0.0	0.0	- c	, ,			10-371 8	1.12F-06	0.0	0.0	0.0	0.0
25 26 27 26 27 26 27 26 27 26 27 26 27 26 27 27 27 27 27 27 27 27 27 27		٠,	0.0	0.0	0-0	0.0	0.0	1.166-06	2.65E-06	٥.	0.0	2 6	.	0.0	40.4	200		0	0.0	0.0
28 6.55 0.03 6.55 0.		,	0.0	6.6	0.0	0.0	0.0	0.0	5.236-06	7-24-3	a .	3 6	200	90-11-1	20110			9 0	0.0	0.0
27 8.46 8.		æ	0-0	0	0.0	0.0	0.0	0.0	0.0	2.5 K-06	1.785-05	0.0	1.36.1	an-344-7	200	, c	• •	0	0.0	0.0
26 9-077-02 1-377-02 1-377-02 1-377-02 1-577-02 1-577-03		2	•		0.0	0.0	0.0	0.0	0.0	9-0	4. 7CF-06	0-0	2.5%E-08	0.0	B. 0	9 0	5	٠ •	0.0	0.0
1 = 25 1.04f + 03 1.34f + 02 1.34f + 03 1.34f + 03 2.15f + 03 2.15f + 03 2.15f + 03 3.15f + 03 3.15f + 03 4.15f + 03 3.15f + 03 4.15f + 03					0.0	0-0	9	0.0	_	0.0 2	1 0.0	0-0	o.0	0.0	0.0	9	0.0	0.0	200	0.0 1

3-D Performance Model Output (Sheet 6 of 7). Figure 18.

EVAPORATION RATE (KG/SEC)

A TANK TERMINATED TO SERVICE OF THE PERSON O

5,5	0.0	0.0	၀	0.0	0.0	0.0	0.0	0-0	o.o	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0																				
23	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	•	0.0	0.0	0.0	0.0	0.0	0.0																		ũ	ì	
22	0.0	0.0	0.0	D-C	0.0	0.0	6.0	0.0	0.0	0.0	0.0	0-0	0.0	0.0	<u>ه-</u> د	0.0	0.0	0.0	0.0																		(KG/SE		
7.1	9-0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	3.0	0,0	0.0	0.0	0.0	0.0	2.67E-07	0.0	0.0	0-0	0.0																		N RATE	 	
20	0. 0	9.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0-0	0-0	0.0	0-0	2.97E-07	9.0	0-0	0.0	0.0																		EVAPORATION RATE (KG/SEC)	3	
2	0.0	0.0	0.0	0.0	0.0	0-0	o. c	0.0	0.0	0-0	0.0	0-0	0-0	0.0	0.0	0-0	0.0	0.0	0.0																		EX	; I	
9	0.0	0.0	e.e	0.0	0.0	0.0	0.0	0.0	0.	o.o	0.0	9.0	0. 0	0.0	0.0	0.0	0.0	0.0	9.0	2	0.0	0,0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0	0.0	0.0	0.0	0.0	o•0	0.0
17	0.0	0.0	0.0	0.0	0.0	0.0	0 0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	o-c	0.0	0.0	0.0	0.0	2	0.0	0.0	0.0	0.0	0.0	0.0	0	0,0	o 0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
91	0.0	0.0	0.0	0.0	o. 0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0. 0	28	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	6.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
15	0.0	0-0	0.0	0-0	0.0	0.0	0.0	0.0	0-0	0.0	0-0	0.0	0.0	0.0	0.0	0.0	0.0	1.745-06	0.0	23	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	o.0	0.0	0.0	0.0	0.0	0-0
*	0.0	2.386-07	D.0	0.0	0.0	0.0	9.0	0.0	0.0	0.0	9.0	0.0	0.0	0.0	0.0	0.0	0.0	2-046-07	0-0	56	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0-0	0-0	0.0	£*0
1 • 13	0-0	8.33E-07	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	1.92F-07	4.565-07	0.0	1 = 25	0.0	0.0	9.0	0.0	0.0	0-0	0	0-0	0.0	6-0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

3-D Performance Model Output (Sheet 7 of 7). Figure 18.

by T=15 with a few larger droplets persisting at T=20, where they entered from neighboring K-planes.

LINER-COOLING MODEL.

The liner-cooling model was used to predict the wall temperatures downstream of the cooling slots in the combustor shown in Figure 15. Starting with the profiles at the exit of the slot, as predicted by the 3-D performance model, the program marched up to the beginning of the transition liner. At each marching step, the program performed a heat-flux balance at the wall and, thereby, obtained the wall temperature.

The input units, required by the liner-cooling model, are S.I., and since these are the output units of the 3-D performance model, data is easily transferred. Profiles for U-velocity, temperature, turbulent kinetic energy, turbulence length scale, fuei-mass fraction, total fuel, and CO are required along with information about the flow conditions in the inner and outer annuli. Since nearly all the liquid fuel has evaporated at the point where the marching process begins, no input for the droplet evaporation is needed.

The input data sheets (Figure 19, 3 sheets) begin with two cards devoted to case identification (additional input information can be tound in the input sheet forms located in Appendix A). Next, 40 cross stream grid cells are specified. It was unlikely that this would be sufficient to obtain a grid-independent solution; however, since this was merely an example case, the maximum dimension allowed in the existing deck was selected. Axisymmetric geometry, solve species equations, two-equation turbulence model, reacting species, wall temperature, and enthalpy calculation completed the specifications on Card 2. Card 3 indicates that the various profiles will be printed every 20 marching steps. On Card 4 one sees that the marching process will start at

CINEK	GOOLING	MODEL	EXAMPLE	CASE			
	· · · · · · · · · · · · · · · · · · ·		- 	**************************************			
	TITLE (13	286)	·			,	
KPLA	1E = 7	1	<u> </u>		<u> </u>	<u></u>	<u> </u>
					(8)	(12, 8X)	
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40	01	01	00	02	02	01	01
سينيها مدانشانان							<u> </u>
			W 400413 T-111		<i>و</i>	1 m pq	
NSTAT	_	NPLOT	ITEST	LASTEP	(5	(15.5X)	
99999	00020	99999	1	99999	<u> </u>	<u> </u>	L
ΧU	XULAST	FRA	XEND	Kour	PRESS	POWER	(8E10
.03937		.02	10.	10.	101325	2.0	
NBP			T			·	(12)
NBP 02							(12)
						(8510	
	RI	RE	X ₂	RI ₂	RE ₂		
02.	RI ₁	RE;	× ₂	RI ₂	RE.,	(8E10	.4)
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02. X ₁					.,		,4) RI ₃
02 X ₁ 0.	. 254	. 29972	10.	. 254	.29972	х ₃	RI ₃
02 X ₁ 0.	. 254	. 29972	10.	. 254	.29972	х ₃	,4) RI ₃
02 X ₁ 0.	. 254	. 29972	10.	. 254	.29972	х ₃	.4)

Figure 19. Liner Cooling Model Input Sheet (1 of 3)

	NAME LI	ST					
ਰ	\$1 NPUT	KREAD	al PRE	XP1=1.	35+14	ARCON 1= 27000	\$
	CR	1 = 3.0,	CX=10	, MY	19.28		
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9	0.	Ø.					
	F2A	F2D	A'I'	TD	Twall	(8E10.4)	
10	0.	0.	589.	587.	Twall S 89.		
	NIN					(I 2)	
11	19						
	Y VALU	ES				(8E10.4)	
12							
	U VALU	ES				(8E10.4)	
13					1		
						(8E10.4)	
14							
	TEMPER	ATURE V	ALUES			(8E10.4)	
15					T		
	MFU VA	T.UWS				(8E10.4)	
16		1		1	1	(0.10.17)	
				<u> </u>		·	
	PHI VA	LUES				(BE10.4)	
17			l .			1	

Figure 19. Line: Cooling Model Input Sheet (2 of 3)

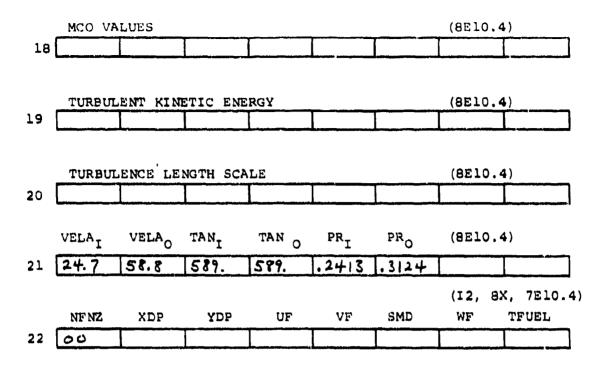


Figure 19. Liner Cooling Model Input Sheet (3 of 3)

0.03937 meter and proceed to 0.073 meter, using a step size of 0.02 times the grid height. In order to obtain the best estimation of the radiation flux, it is necessary to analyze the entire channel height, which means the inner and outer boundaries are walls. XEND and XOUT are, therefore, set to some large number. The variable POWER is used to distort the grid, since more nodes are required near the wall whose temperature is being predicted. This means, of course, that two runs must be made, one with the grid nodes concentrated near the outer wall (POWER <-1.0), and one with the nodes concentrated near the inner wall (POWER >1.0). If POWER equals 1.0 or -1.0, the resulting grid would be uniform in y.

Two straight walls require only two boundary point specifications, handled by Cards 5 and 6. The three radii specified on Card 7 are also easily understood. The name list is read next with the variables specified explained in the name list input sheet. The values on Cards 9 and 10 pertain to the free boundaries, which are not used on this program; however, entries are made for completeness. Cards 11 through 20 specify the initial profiles. The 19 points used correspond to the 19 radial nodes used by the 3-D performance model and are listed in Table 1. For this example the 3-D output was strictly used; however, it is usually the practice to combine the 3-D profiles with some additional information, if available, describing the profiles inside the slot lip. Card 21 lists data concerning the annulus flow conditions and dimensions while Card 22 is blank due to the absence of liquid fuel.

The output from the program is shown in Figure 20 (3 sheets). Sheet 1 begins with the titles, some control indices, and the values of omega for the transformed cross-stream variable. Information about the annuli is printed next along with the initial profiles. The printing of the variable arrays starts with the value at the inner boundary and continues outward.

TABLE 1. INITIAL PROFILES FOR LINER COOLING EXAMPLE.

TEMP	589	586	1135	1210	1270	1320	1355	1300	1018	908	1315	1460	1425	1385	1350	1305	1250	589	589
MCO	0	0	0.0190	0.0205	0.0198	0.0182	0.0158	0.0141	0.00976	0.00713	0.0120	0.0129	0.0166	0.0195	0.0215	0.0228	0.0227	0	0
MFU	0	0	7.85-3	5.17E-3	3.61E-3	2.53E-3	1.73E-3	1.26E-3	1.87E-3	1.86E-3	6-6E-4	1.08E-3	1.68E-3	2.41E-3	3.33E-3	4.60E-3	6.72E-3	0	0
٥	C	0	0.0273	0.0270	0.0270	0.r269	0.0265	0.0239	0.0154	0.0117	0.0233	0.0283	0.0288	0.0291	0.0294	0.0298	0.0302	0	0
130	7.62E-5	7.62E-5	2.86E-4	3.68E-4	4.22E-4	4.76E-4	4.81E-4	4.66E-4	3.11E-4	2.74E-4	4.72E-4	5.17E-4	4.87E-4	4.52E-4	4.15E-4	3.62E-4	2.87E-4	7.62E-5	7.62E-5
KE	6.27	6.27	13.5	51.9	65.7	71.7	73.3	77.5	126	27.7	123	83.3	76.8	71.5	65.5	52.3	12.9	6.27	6.27
n	45.7	45.7	26.1	28.2	25.5	22.2	20.3	21.8	40.6	53.4	21.0	15.3	16.2	19.2	23.0	25.9	24.1	45.7	45.7
Y	0.04572	0.04318	0.04064	0.03810	0.03556	0.03302	0.03048	0.02794	0.02540	0.02286	0.02032	0.01778	0.01524	0.01270	0.01016	0.00762	0.00508	0.00254	0.000.0
Node	19	18	17	16	15	14	13	12	11	10	Q	œ	7	9	5	4	m	7	гd

U-Values are for K = 7, I = 17 Other Values are for K and the avg. of I = 16 and 17.

		2096-01 6426-01 6046-01		E0-3866		3156-03 1436-02 7466-02	MINGE + C.1 MINGE + C.1 MINGE + C.1	8706-03 3756-03	0>66-62 3266-02	44716-01 6326-01	270E+00 850E+01 665E+01	3335E-05 367E-04 367E-04
		-104		9-		2	inn	· · · ·	1:5	Nem	•••	
		\$-5426-02 2-7176-01 5-2416-01 1-6066-06		***	62 03 0.0 0.0	1.8296-02 2.5326-02 2.5326-02 4.5326-02	4.5706.01 2.2776.01 3.6256.01 0.	3-2746-03 1-7946-03 0-	2-1366-02 1-0366-02	2.320E-01 1.485E-01 1.641E-01 2.320E-01	6.5876.01 1.1996.02 3.	7.6206-05 4.1738-04 3.3046-04
	-35	7.3008-02 2.5306-01 4.7046-01 1.5006-50		2 55 55	-30£-	1.4006-03 0.7586-03 2.4586-03 4.5726-02	4.570F-01 2.453F-01 4.740F-01 4.570F-01	0. 9.7415-03 11.4655-03	3. 2.1956-02 8.3436-03 0.	7-320F-01 1-550F-01 1-944E-01	4,270F+00 4,031E+00 7,074F+02 5,270E+00	7.620F-05 7.911F-04 7.620F-05
b b	F 11 4 7 F 1 F 1 F 1 F 1 F 1 F 1 F 1 F 1 F 1 F	5. W566 - 027 7. 4676 - 03 4. 1256 - 03 8. c. 705 - 03		SIF.	000	1.0296-03 2.2566-03 2.2566-03 4.3566-03	4.570f+01 4.757f+01 4.757f+01	0. 4.2916-03 1.6446-03 0.	7.2476-62 8.0076-03	2.59266-13 1.99266-13 1.99266-13 1.99266-13 1.99266-13 1.9926-13 1	6 - 2 7 0 F + CO 5 - 5 6 7 F + CO 2 - 4 6 7 F + CO 6 - 2 7 0 F + CO	7.620f -05 3.753f -06 3.065f -06 7.620f -05
	**************************************	10-36-5-1 10-36-		11.32	000	7-31466-05	10+3640° E 10+3640° E 10+3640° E	0. 4. P54E-03 9.C15E-03 5. PP9E-03	2.279E-C2 1.102F-02	2.3206-01 1.5306-01 1.6516-01 1.8536-01	6-270F+00 4-757E+G1 1-540F+G1 1-173F+01	7.6796-05 9.9306-06 4.9377-04 2.9466-04
######################################	F. I FEND 47F-71 1.00	7.3736-02 7.3176-01 3.5357-01 7.5557-01		705 PX	000	4.572F-03 6.422F-03 1.9432F-02 1.9432F-02	2.5056.01 1.8756.01 1.8756.01	5.444F-03 8.759F-04 6.275F-03	20-3965-1 20-3962-1 20-346-05	2.320E-01 1.550E-01 1.599E-01 1.699E-01	3.70f.00 3.363f.01 1.073f.601 1.649f.601	7.6206-05 3.2596-04 4.8996-04 3.3516-04
*********	40- 1 FF () 540F-91 2-0	######################################		-04.0	600	5.6516-04 5.6516-04 1.7966-03	4.570E+01 2.447F+01 1.548F+01 2.707E+01	6.2055-03 1.0675-03 4.5155-03	2.272E-02 1.287E-02 2.021F-02	1.566F-01 1.566F-01 1.506F-01	6.270F.03 2.09AF.01 4.454F.01 5.770F.01	7.6206-95 3.0248-04 5.1568-04 3.9076-04
		5.9445-04 1.4486-93 3.2926-03 3.2926-03	• mg	0 KIN 1 4F 26-01 PPFS -3-1915+09 03-0-	9 9	1.04.04 1.04.04 1.04.05 1.06.05 1.06.05 1.005	4.570F.38 2.623F.38 1.577F.03 2.478F.03	0.0548-63 1.3928-63 3.3748-03	2.046F-02 1.462F-02 1.945F-02	1.4654 1.4654 1.4614 1.5614 1.	6-276-03 1-2256-01 7-5926-01 6-7015-01	7.62CE-15 2.65ZF-04 9.014E-04 4.336E-04
***********	Sé 1885 18 1 1 1890 1890 1890 1890 1890 1890 1890 1890	2011 1100 1100 1100 1100 1100 1100 1100	PPAD 2 2-4136-C 3-1246-6	0 F[UK.13.3 0 F[UK.13.3	00. 00. 00.	24.28.44.44.44.44.44.44.44.44.44.44.44.44.44	4 - 7 7 0 6 + 6 1 3 - 2 3 1 6 + 6 1 2 - 6 3 5 6 + 6 1 2 - 2 2 2 2 6 + 6 1	0. 4-1666-03 7-5356-03	1.6746-02 1.6746-02	2-3206-01 1-8616-01 1-4266-01 1-5326-01	6.270E+00 1.038E+01 7.654E+01 7.167E+01	\$0-3151.7 \$0-3656.5 \$0-3636.5 \$0-3636.5
,	Example Ca MODEL = 2 H TA 5 9 9 0 6 + 0 2 A B C CM 1 2 - 700 6 + 0 4	3-692E-01 3-076E-01 6-062F-01	1 5 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 - 6 -	16m3-160 0.4.6e0f*	-02 4 JED (0. 1.458F-03 1.383F-02 1.12F-02	4.570E+01 3.790E+01 1.786E+01 2.078E+01	2.4288-03 2.5858-03 1.9318-03	0.200E-03 1.821E-02 1.640E-02	2.320E-01 2.053E-01 1.442E-01 1.512E-01	6-270E+00 8-665E+00 7-396E+01 7-290E+01	7-620E-05 1-524E-04 4-676E-04
	CLING MODE 1 COPUR 11 1 COPUR 11	2.961E-01 5.961E-01 5.865E-01	4FLA 2.470F-01 5.80F-01	3 [AK-10000] PRE- 9375-02 UFLUX- TAUTO- 2.6496-	•	2.9266-01 2.8576-03 1.2606-02 2.9266-02	2.102F+01 2.935F+01 2.102F+01	0.400F-04 2.446F-03 1.564E-03	0.938F-53 1.958E-02 1.498E-02	2-228F-01 2-228F-01 1-556F-01 1-538F-01	7-099E-00 7-127E-01 7-532E-01	0. 1.0245-04 4.5966-04 4.7388-64
***	MOSER 2	OMEGA	BCUNDS T	ISTES. FMI 0. XU 3.93		R15T'S	5	FUEL	00	OXYGEN	w *	N-91

Figure 20. Liner Cooling Model Output (Sheet 1 of 3).

Figure 20. Liner Cooling Model Output (Sheet 2 of 3).

0. 1.9986-03		2.750E-03 1.231E-02 2.654E-02	4.5796+01 2.5116+01 3.3056+01	2.5346-04 2.5346-05	9	1+270E-01 1+270E-01	2-146CE+00 2-144E+01 4-625E+01	3 - 36 7 E - 04 7 - 4 E 3 E - 04 6 - 5 6 2 E - 04	2.00316-03 2.0016-02 2.0016-02	6-1716-02 1-6136-03 1-3076-03	1.682E+05 1.662E+05 1.662E+05	6+3666-05 4+7226-04 8+6316-04	1.992E-03
0. 3.1256+03 -0. 0.	13	2.255E-03 1.114E-02 2.496E-02 4.569E-02	2.611F+01 2.611F+01 3.880F+01	3.677E-05 7.666E-05 7.766E-04 9.585E-05	1.316£-04 6.363£-04 6.720£-03 2.373£-04	2.31cf-01 1.261f-01 1.737f-61 2.311f-01	2.086E+65 2.679E+01 5.721E+01	1.265f-04 7.045f-04 6.013f-04	1.7626-04 2.9306-02 1.7816-02 3.6536-04	5.93CF+02 1.626F+03 1.168E+03 9.830E+03	1.662E+05 1.682E+05 1.682E+05 6.82E+05	5.740E-05 4.190E-04 9.729E-04	0. 2.9255.03 -61 C.
1.3376-01 7.3766-93 2.3346+90 -0.5576-	٠.	2000 2000 2000 2000 2000 2000 2000 200	4.649E+01 2.708E+01 4.371E+01 4.379E+01	5.143F-35 9.745E-35 1.237E-03 5.216E-06	74 24 25 10 5 7 - 815 F - 05 7 - 849 F - 03 8 - 585 F - 03	1.956-01 1.956-01 1.9197-01 1.9197-01	2.043F+00 1.944F+01 5.291E+01 3.993F+00	1 - 250E - 04 5 - 671E - 04 5 - 799E - 04 5 - 919E - 04	2.9476-05 2.9476-02 1.5106-02 2.3146-05	5.346E+02 1.574E+03 1.084E+03 5.256E+03	1.682F+05 1.682F+05 1.482F+05 1.692F+05	5.6546-05 3.5816-05 1.0356-03 2.7406-04	1.332E-01 2.340F-03 2.4P5F-00 -7.24.7F-
2-418F-02 0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-	•	2.084F-03 2.084F-03 4.28F-02	4.6448+31 2.7848+31 4.0958+93 4.6048-01	7.031F-07 1.224E-04 8.015F-34 1.855E-04	2.300E-06 9.710E-04 6.212E-03	2-3206-01 1-2556-01 1-7556-01 2-3936-01	2.021E+00 1.743F+01 6.266F+01 2.437F+0G	1.1926-04 6.1126-04 1.3756-04	3-1716-36 2-9556-62 1-7276-02 7-0756-04	5.895E+02 1.524E+03 1.159E+03 6.061F+02	1.682E+05 1.682E+05 1.682E+05 1.692E+05	5.419F-05 3.162F-04 1.133E-03 6.431E-03	PSIE- 2-416F-02 0.6-
511-64-64-64-64-64-64-64-64-64-64-64-64-64-		1.4396-03 1.4396-03 1.4056-03 4.006-02	2.636+01 2.636+01 3.4876+01 3.3296+01	1.580F-07 1.580F-04 2.390F-04 4.773F-04	3.440E-07 1.237F-03 3.529E-03 1.192E-02	2.320F-01 1.2616F-01 1.618F-01	2.676+00 1.505E+01 6.641E+01 8.518E+03	8.342F-05 5.737F-05 5.676F-04	2.945F-02 2.945F-02 2.086-02 2.084F-02	5.9256+02 1.64366+03 1.2896+03 1.0486+03	1.682E+05 1.682E+05 1.682E+05	4.450E-05 2.636E-04 1.125E-03 1.906F-06	7.705E-04 7.705E-04 0.00 0.00
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'igure 20. Liner Cooling Model Output (Sheet 3 of 3).

Since y is always referenced from the inner boundary, y(1) is always zero, so the radius of the inner boundary is printed in its place. It can also be seen that the y values are more closely spaced near the inner boundary, since this was the wall temperature that was calculated during this run. Sheets 2 and 3 of Figure 20 show a printout after 80 marching steps as indicated by ISTEP. The program has traversed to an X-location (XU) of 0.0706 meter, which is very near the end of the combustor. At this position the inner-wall temperature is 958°K. The other profiles are also printed with KE being the turbulent kinetic energy, LEN the turbulence length scale, PHI the total fuel, RAD the radiation-composite flux, and AMU(I) the effective viscosity. It should be noted that the boundary values of the radiation-composite flux are never used and are therefore left at their initial values.

TRANSITION MIXING MODEL

The 3-D performance model was used to predict the flow field up to the end of the combustor liner (Figure 15), but it is not capable of handling the geometric configuration of the transition liner. For that, the transition-mixing model (TMM) is used. Using initial profiles as predicted by the 3-D program, the TMM marches through the transition liner, thereby predicting the temperature distribution at what would be the turbine-stator inlet.

An enlarged drawing of the transition liner is shown in Figure 21. The inlet and exit planes are marked along with several intermediate ones. The location of these is a matter of user choice, but should be enough to simulate the actual linerwall geometry. The radius of curvature is constant. In this case it is 0.5 inch for the inner wall and 1.9 inches for the outer wall. The input sheets are shown in Figure 22 (3 sheets). (Additional input information can be found in the input sheet forms located in Appendix A.) Card 1 is allocated to case identification. Card 2 shows that 40 cross-stream intervals are selected along with axisymmetric geometry, K-t viscosity model, and

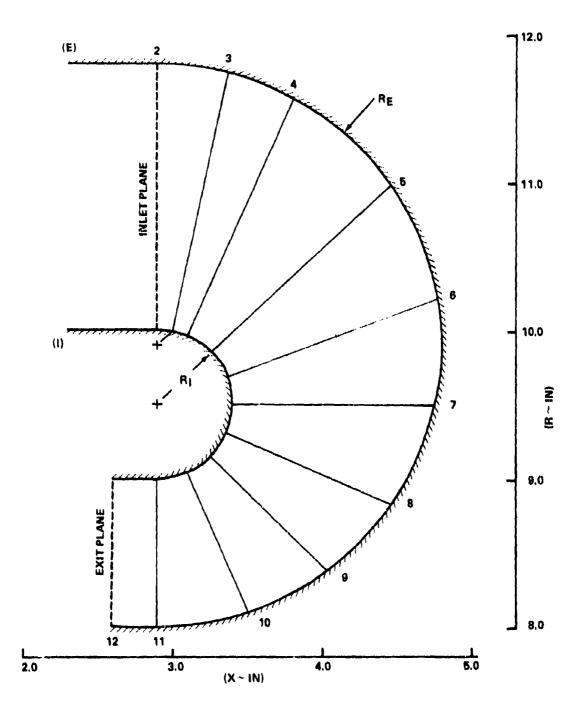


Figure 21. Transition Mixing Example Geometry.

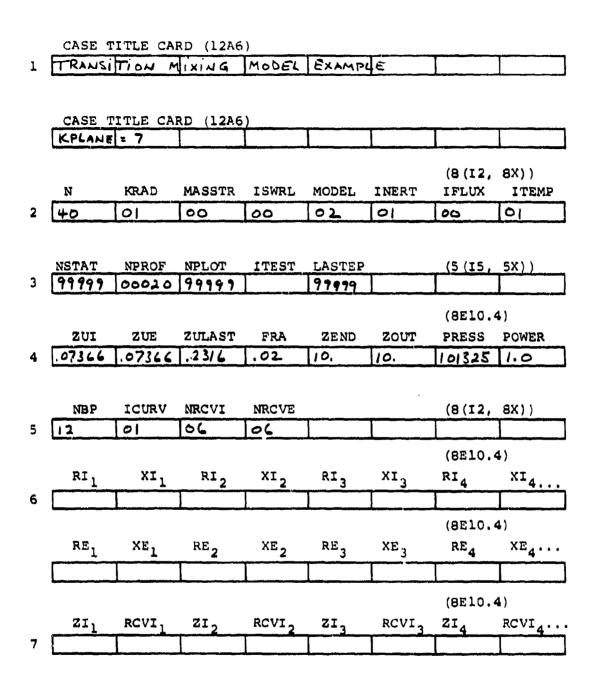


Figure 22. Transition Mixing Model Input Sheet (1 of 3)

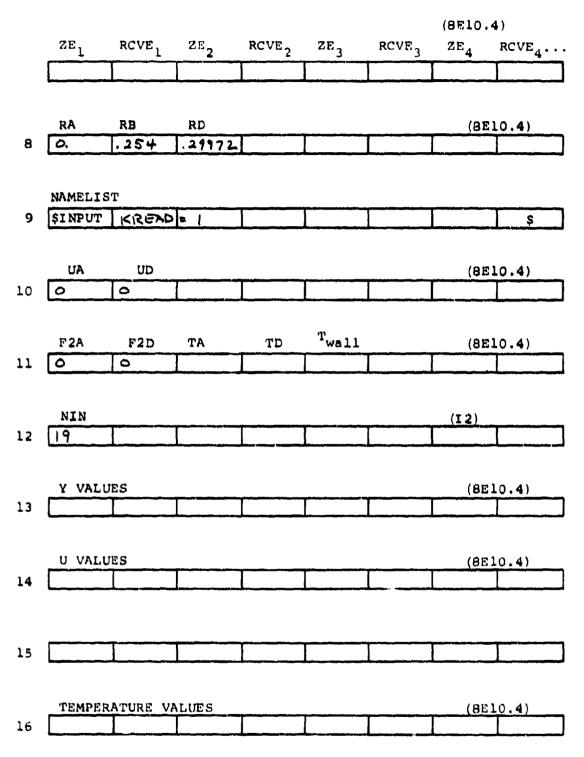


Figure 22. Transition Mixing Model Input Sheet (2 of 3)

17							
18							
19							
20	TURBUL	ENT KIN	eric ene	RGY		(8E	10.4)
21	TURBUL	ENCE LE	ngth sca	ALE		(8E	10.4)

Figure 22. Transition Mixing Model Input Sheet (3 of 3)

nonisothermal flow. Card 3 will allow a printout of the variable profiles at every 20 marching steps. The initial and final values of Z and the marching direction are placed on Card 4 along with the control on step size. Since the boundaries are always walls, ZOUT and ZEND are set to a large number while POWER equal to 1.0 forces the initial grid to be uniform in y. POWER >1.0 will distribute more nodes near the inner wall while 0 < POWER <1.0 will distort the grid toward the outer wall. Next, the number of boundary points and number of radius-of-curvature points are specified separated by a flag to indicate that radius-ofcurvature effects are to be included. Card set 6 and 7 reads the actual boundary and curvature values which are listed in Table 2. The values listed are in inches and had to be converted to meters since the TMM requires S.I. units. The initial and final values of radius-of-curvature were just chosen to be a large (1000m) number. Cards 8 and 9 are quite obvious with the name-list variables listed with the input forms. Cards 10 and 11 deal with "free" boundaries, which are not used for this program, so the values listed are only for completeness. Card 12 indicates that 19 points on the input initial profile were used and correspond to the 19 radial nodes employed by the 3-D program. The various profiles are read on Cards 13 to 21 and are listed in Table 3. These profiles are merely the exit plane profiles for $\theta = 6$ degrees (in line with the primary orifices) as obtained from the 3-D output.

The output of the TMMs is illustrated in Figure 23 (4 sheets). It begins with a list of control indices and important quantities followed by ω , the transformed cross-stream variable. The specified boundary values of X and R for the inner and outer wall along with the value of Z, the distance along the wall, are listed next. Following these are the values of radius-of-curvature and the initial profiles. Printing of the variable arrays starts with the value at the inner boundary and continues outward. Since y is always referenced from the inner boundary,

TABLE 2. TRANSITION MIXING MODEL GEOMETRY INPUT.

Point	XI	RI	XE	RE
1	0.0	10.0	0.0	11.8
2	2.9	10.0	2.9	11.8
3	3.01	9.99	3.37	11.73
4	3.10	9.96	3.80	11.56
5	3.26	9.85	4.45	10.98
6	3.37	9.68	4.76	10.20
7	3.40	9.50	4.75	9.50
8	3.37	9.30	4.45	8.79
9	3.26	9.14	4.02	8.38
10	3.10	9.04	3.51	8.10
11	2.90	9.00	2.90	8.00
12	2.60	9.00	2.60	8.00

Point	zı	RCVI	2 E	RCVE
1	0.0	39370.0	0.0	39370.0
2	2.9	39370.0	2.9	39370.0
3	3.01	0.5	3.37	1.9
4	4.27	0.5	8.19	1.9
5	4.47	39370.0	8.81	39370.0
6	4.77	39370.0	9.11	39370.0

TABLE 3. INITIAL PROFILES (SI UNITS) FOR TRANSITION MIXING EXAMPLE

Node	r	u	KE	lm	Temp.
19	0.04572	32.6	15.6	5.86E-4	879
18	0.04318	32.6	15.6	5.86E-4	879
17	0.04064	22.8	18.0	6.03E-4	1310
16	0.03810	26.3	27.0	6.16E-4	1470
15	0.03556	29.2	30.3	6.50E-4	1530
14	0.03302	30.7	30.6	6.64E-4	1560
13	0.03048	31.7	29.6	6.65E-4	1570
12	0.02794	33.0	28.7	6.59E-4	1560
11	0.02540	34.6	29.9	6.42E-4	1530
10	0.02286	37.0	61.8	4.65E-4	1470
9	0.02032	34.5	42.9	6.24E-4	1550
8	0.01778	30.6	27.0	6.58E-4	1660
7	0.01524	28.7	26.4	6.57E-4	1700
6	0.01270	27.4	27.8	6.59E-4	1720
5	0.01016	25.9	28.3	6.49E-4	1690
4	0.00762	23.6	25.3	6.21E-4	1570
3	0.00508	21.6	20.4	6.10E-4	1370
2	0.00254	33.5	16.4	5.88E-4	879
1	0.00000	33.5	16.4	5.88E ·4	879

K = 7

***	ST	1.77.5-61 1.91eF-01 2.000E-01 7.21F-01 9.542F-01 1.000E-01 1.005E-01 1.005E-				#CVE 10006+04 10006+04 44246-01 10006+04 10006+04	3E-05 PSII= 0. PSIF= 9.726E-02 9.991E-02 CSalfa= 1.000E+00 05.867E-03 5.450E-03	6.857E-03 8.000E-03 9.143E-03 1.029E-52 1.945E-02 2.057E-02 2.17F-02 2.266E-62 4.457E-02 4.571E-02 4.571E-02 3.543E-72	2.300f-01 2.394f-01 2.494f-01 2.597f-01 3.313f-01 3.475f-01 3.587f-01 3.70f-01 3.110f-01 3.063f-91 2.995f-01 2.928f-01 3.260f-01 3.260f-01 0.	2.383f-01 2.575f-01 2.710f-01 2.82nf-01 3.738f-01 4.74f-01 5.324f-01 6.190f-01 1.550f-01 3.054f-01 3.05f-01 1.550f-01 0.560f-01 0.
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Transition Mixing Model Output (Sheet 1 of 4). Figure 23.

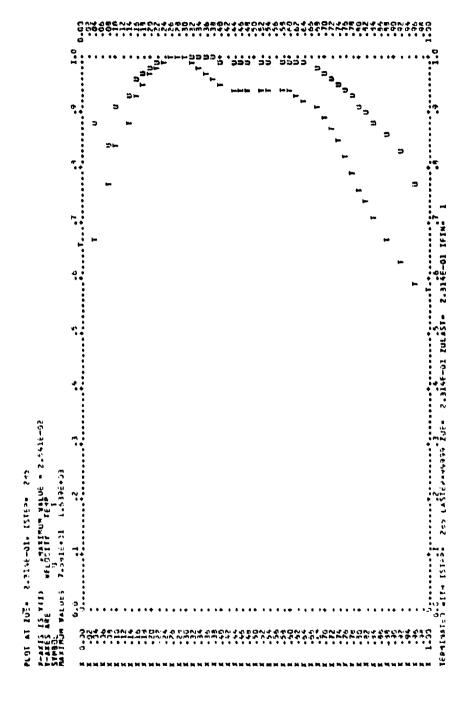
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Transition Mixing Model Output (Sheet 2 of 4). Figure 23.

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Transition Mixing Model Output (Sheet 3 of 4). Figure 23.

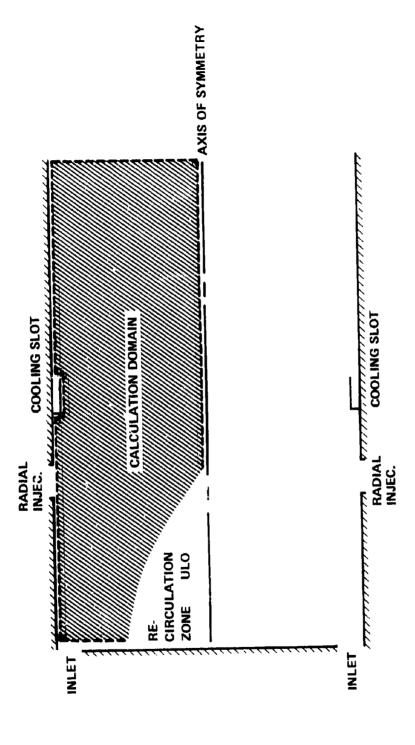


Transition Mixing Model Output (Sheet 4 of 4). Figure 23.

Y(1) is always zero; therefore, the radius of the inner boundary is printed instead. Note that the pressure variation across the grid (PRESS) is essentially zero due to the large values of radius-of-curvature (RCVI, RCVE) specified at the inlet plane. Sheets 2 and 3 of Figure 23 show the printout after 160 marching Along the outer boundary, the program has marched to 0.1639 meter (ZUE), but the inner boundary is only to 0.09497 meter (ZUI). At this point, there exists a considerable radial pressure gradient with the inner wall at 744 N/m² lower pressure than the outer. In addition, the velocity profile is distorted so that the maximum is very near the inner wall. Sheets 3 and 4 of Figure 23 show the output at the exit plane. The radialpressure gradient disappears as the radius-of-curvature effects are no longer present. A plot of velocity and temperature is The top line of the plot corresponds to the inner also made. boundary while the bottom line is the outer. However, it must be remembered that the inner boundary here is located at what would be the stator-blade tip and the outer at what would be the blade root.

EMISSION MODEL

The calculation domain that would be used by the emission model to predict the emission output of the example combustor is illustrated in Figure 24. Starting with the initial profiles near the dome, the program marches using the recirculation zone as the inner boundary. The mass and specie concentrations in the recirculation zone can be estimated or calculated by several methods, and this provides an entrainment rate and boundary conditions. Once the centerline of the combustor is reached, the inner boundary switches to an axis of symmetry. Cooling slots and radial-injection points can be handled without stopping the marching process. To input the information necessary to perform the above calculation would be quite lengthy and illustrates nothing about the emission program. Usually, the boundary along



Caiculation Domain for Predicting Emission Output of Example Combustor. Figure 24.

the recirculation zone must be handled in a manner that requires internal modifications to the program similar to the Cards MA.528 through MA.743 that are unique to each case analyzed. Therefore, for the example case (Figure 25) the program is started at the downstream edge of the cooling-slot lip and marched to the exit of the liner.

As illustrated in Figure 25, card set 1 is available for case identification. Card 2 specifies 30 cross-stream intervals. axisymmetric geometry, species, two-equation turbulence model, reaction and nonisothermal conditions, while Card 3 produces a profile printout at every 40 marching steps. The initial and final x locations are read on Card 4 and have units of meters, since all the units of the emission model are S.I. The step size was chosen to be small as is necessary with the 16-step kinetic scheme. Since the boundaries are always walls, XOUT AND XEND are set to a large number. A value of POWER equal to 1.0 provides an initial grid that is uniform in y. POWER >1.0 places more nodes near the inner boundary while POWER <-1.0 places more nodes near the outer boundary. Since both walls are straight, only two boundary points are needed, Cards 5 and 6. Cards 7 and 8 define the initial grid, inner and outer radii, and the name-list quan-Cards 9 and 10 deal with quantities at free boundaries, which are not used, so the data is included only for complete-The initial profiles are the same as those used in the wall-cooling model example. Nineteen points are used and correspond to the 19 radial nodes used in the 3-D performance model. Three additional profiles, listed in Table 4, are needed for the 16-step-reaction scheme. Since for this case there are no cooling slots or radial injections, the remaining Cards, 24 through 51, are omitted.

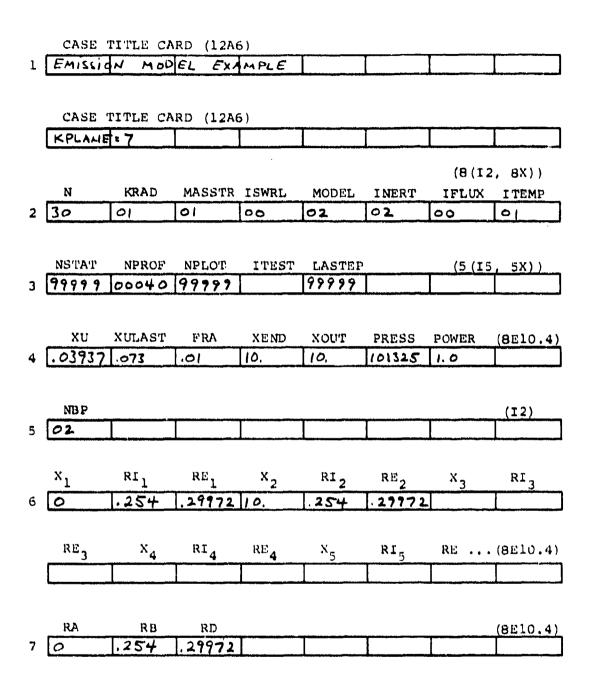


Figure 25. Emissions Model Input Sheet (1 of 4)

NAMELIS	T						
							\$
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<u> </u>	<u> </u>						
				m			
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19	00	00	00	00			

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<u> </u>			L	L	L		
U VALU	IES					(81	E10.4)
VO VAL	UES	T				(81	210.4)
	<u> </u>	l	<u> </u>	İ	L.————————————————————————————————————		
TEMPER	ATURE V	ALUES				(81	10.4)
MFU VA	LUES	1	Υ	,	Γ	(8)	(10.4)
L	l	<u> </u>	L	L	L		
MCO2 V	ALUES					(81	10.4)
	SINPUT CRI-3.4 UA O F2A O NIN 19 Y VALU V8 VALU TEMPER	UA UD O O F2A F2D O O NIN NUI 19 OO Y VALUES U VALUES VO VALUES	SINPUT KREAD: I, PREXICR CRI=3.0, CX=10, MY=19. UA UD VTA O O O F2A F2D TA O O S89. NIN NUI NUE 19 OO OO Y VALUES U VALUES V0 VALUES TEMPERATURE VALUES MFU VALUES	SINPUT KREAD= , PREXD = 2.86 CR!=3.0, CX=10, MY=19.28, ERC EH2 UA UD VTA VTD O O O O F2A F2D TA TD O S89. S89. NIN NUI NUE NVI 19 00 00 Y VALUES U VALUES TEMPERATURE VALUES MFU VALUES	SINPUT KREAD: I, PREXID: 2.PEH/6, ARC CRI:3.0, CX:10, MY:19.28, ERO:1.5, EH2O:0. UA UD VTA VTD O O O O F2A F2D TA TD Twall O S89. 589. 589. NIN NUI NUE NVI NVE 19 00 00 00 Y VALUES U VALUES TEMPERATURE VALUES MFU VALUES	SINPUT KREAD	SINPUT KREAD=

Figure 25. Emissions Model Input Sheet (2 of 4)

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19				
	MH ₂ O VALUES		(8E10	.4)
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			(OT 1 6	. 41
	TURBULENT KINETIC ENER	RGY	(8E10	1.4)
22	<u> </u>		<u> </u>	
	TURBULENCE LENGTH SCAI	LE	(8E10	.4)
23				
,				
		WING CARD SET I		
	X - LOC. OF INTERNAL (COOLING SLOTS	(8E10	(4)
24	<u> </u>		<u> </u>	
	LIP LENGTH OF INTERNAL	L COOLING SLOTS	(8E10	.4)
25				
	U - VELOCITY OF INTER	NAL COOLING SLO	TS (8Eld	.4)
26				
	IIM THE COTAGE OF TARRES	DWAT COOFTME ST	LOTS (SE10	۱
27	VT - VELOCITY OF INTE	WINT COOPING SE	1013 (861)	, , , , ,
l 4 '				

Figure 25. Emissions Model Input Sheet (3 of 4)

,	TEMPER	ATURE OF	INTERN	AL COOL	NG SLOT	'S	(8E1	0.4)
Ł								
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29							L	
r	SLOT H	EIGHT OF	INTERN	AL COOL	ING SLOT	's	(8E)	0.4)
30 (L					<u></u>
ſ	SLOT T	O METER	NG AREA	RATIO	FOR INT	SLOTS	(8E)	0.4)
31						<u></u>	L	
SKIP FOLLOWING CARD SET IF NUE = 0								
	X-LOC	OF EXTE	RNAL COO	LING SL	OTS		(8E)	0.4)
32			L		<u> </u>	L	<u></u>	<u> </u>
	LIP LE	NGTH OF	EXTERNA	L COOLI	NG SLOTS	3	(8E)	10.4)
33						<u></u>		
	U - VE	LOCITY (OF EXTER	NAL COO	LING SLO)TS	(BE:	LO.4)
34								
	V _T - V	ELOCITY	OF EXTE	RNAL CO	OLING SI	LOTS	(8E)	LO.4)
		·		,				
35				<u> </u>	<u></u>	<u> </u>		
35			<u> </u>		<u></u>	<u> </u>		
35	<u> </u>				<u> </u>			

Figure 25. Emissions Model Input Sheet (4 of 4)

TABLE 4. ADDITIONAL PROFILES FOR EMISSION MODEL.

Node	M _{CO2}	^M OX	MH ₂ O
19	0	0.232	
18	0		(
17	0.0318	0.232	0
16		0.170	0.0243
	0.0368	0.163	0.0272
15	0.0311	0.157	0.0291
14	0.0484	0.153	0.0304
13	0.0534	0.151	0.0309
12	0.0494	0.157	0.0282
11	0.0274	0.188	0.0169
10	0.0199	0.200	0.0123
9	0.0527	0.156	0.0282
8	0.0657	0.140	0.0339
7	0.0596	0.142	0.0338
6	0.0537	0.146	0.0333
5	0.0486	0.149	0.0325
4	0.0438	0.152	0.0314
3	0.0400	0.158	0.0293
2	0	0.232	
1	0	0.232	0
		 	0

The output of the emission model is shown in Figures 26 and 27. The initial printout consists of some control parameters, the value omega (the transformed cross-stream variable), and the initial profiles. The printing of the variable arrays starts with the value at the inner boundary and continues outward. Since y is always referenced from the inner boundary, y(1) is always zero; therefore, the radius of the inner boundary is printed instead. Figure 27 shows the profiles at the exit of the combustor, XU ~ 0.073 meter. The profiles of NO show small values (much less, however, than one would expect as the principal area of NO formation) occur upstream of where the emission model is started.

FUEL-INSERTION MODEL

The fuel-insertion model could have been used to predict the droplet trajectories of the nozzle in the 3-D performance model example case, Figure 28; however, since that program contains its own spray model, a simple illustrative example was selected instead. A two-dimensional grid 5.0 X 1.5 inches, with the spray originating in the lower left-hand corner and processing a non-uniform flow field, was analyzed.

Card 1 (Figure 28, Sheet 1) allows for case identification. Card 2 specifies the atomizer type, in this case an airblast nozzle with a 10 flow no. and 90-degree cone angle. The other fields are left blank as they pertain to dual orifice and/or simplex nozzles. Cards 3 and 4 are omitted as they are used to input the ΔP versus fuel-flow curve for the secondaries of a dual-orifice nozzle. Card 5 specifies some dimensions of the airblast nozzle, the filming diameter, and exit-flow area along with the airflow rate and temperature. The fuel type, flow rate, and temperature are given on Card 6, plus the flag to specify a nonuniform 2-D field. Other quantities on Card 6 are required only for other

	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	: :	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	-			1001	FUR 45.T			
6655 1.6136 • 6:	Pre F 2 - 10 - 10 - 10 - 10 - 10 - 10 - 10 -	203 203 203 203 203 203 203 203 203 203	2.000 2.000 3.000			.047F-01 1.00	0f+01 1.000	1.000f+01 1.000f+01 7.306f-32	د		
13 26	3-1966-01 6-2756-01	:			1.4255-01	777	2.354-0 2.354-0 3.454-	- TO TO THE TO T		2.010f. 5.0716. 5.0716. 5.0716.	999
15.EF	6 141-10000 976-02 Wftus-	200 1E 20-19005 E. 4.676E-00		041- 0400 x p- 3 cfx- pt - 1.328t-61 per 559- ft un (3)2.800f-03 ?.	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.030F-04 PS	11. 0. 1. 34 34 - 83	P41E- 1	1.328E-01 2.166E-03		
Kin- 1 fat	Tauth- 1.732	1.7326-62 a.1841)*	J. 6. III					*:.	•	11111 -1,4226-1	Z. 730E+04 13
•				=	_	_	111111	::		1.436£	2
*1. v·5	2.5.5 2.5 2	3.35 H - 62	3.55.6	400	200 A COLOR OF THE	200 200 200 200 200 200 200 200 200 200	200 - 30 - 30 - 30 - 30 - 30 - 30 - 30 -			\$ - 345 - 35 - 575 - 35	1. 572 5. 572 6. 572 6. 652 6.
9	1-626 * 61 2-146 * 61	 			2.62.64 2.62.64 2.62.64 2.62.64	10-35-5 2-35-5-5 2-35-6-5 3-35-6-5	2.572 4.572 3.002 6.41	***	2.53.45.5 2.53.66.6 1.53.66.6		
Ĭ	1:55 G -03 2:21 G -03	1:328. 2:746.43		****		7.07.7 1.04.0 1.74.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1	1.000 1.000	3.1386 1.7686 1.5666 1.5666	3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5.	## ## ## ## ## ## ## ##	[:H:53]
25	20-30-4-5 5-86-62 5-86-62	\$-32ef	6.3196-62 1.4366-62	****	1007 1007 1007 1007	4-15-6-02 1-00-6-02 1-00-6-02	200 P	777 313 313	4.52.43 4.526.43 3.	2.12.25. 2.12.25. 2.12.25. 2.12.25. 3.12. 3.12.25. 3.12.2	200
2	- 12 - 12 - 12 - 12 - 12 - 12 - 12 - 12	1:538-1254:1 1:538-1254:1	1:4726-22	100 mm	25.5	7-27-6-65 7-1306-65 1-4-66-62	27.7 27.2 27.2 27.2 27.2 27.2 27.2 27.2	29-3698-1 29-3698-1 29-3698-1	2.1106-62 1.3236-62	***************************************	- 30E - 3
***************************************	2-32-6-1 1-42-6-0 1-522-0	2.32 1.43 2.64 1.54 1.54 1.54 1.54 1.54 1.54 1.54 1.5	***	2-1725 1-5725 1-		2.55. 2.55. 2.55. 3.55.	1.52.0 1.02.0 1.02.0 1.02.0 1.02.0	1.2021		****	100
9 2	3.3865-62 3.0665-62	3.3866-62	3-276-02 2-936-62	2.0346-52 2.0346-52 2.0346-52	2.1845-12	3.234 2.234 2.44 6.234 6	****	777	2. 32. £ 4.2 2. 32. £ 4.2 6. 5. £ 4.2	}:3356-55 6.	3.356-02
ă					÷÷÷	***		***	444		
•	***	•••		444	•••	•••		•••	***		***
*			***	*14	÷÷÷	ėnė.	***	•••		•••	***
ā.	†•• •	†	***	***	***		•••	***	***	***	666
•	444		•••		***	•••	***	***	444	***	***
8	ăid			***	444	***	***	:44	444	•••	***
u	7.234[-0]	6.226 6.026 7.036 100 100 100 100 100 100 100 100 100 10		7.39±6.01 1.15½6.02 6.019€.01	1000	7.77 2.77 2.77 2.64 2.64 2.64 2.64 2.64 2.64 2.64 2.64	**** **** ****	1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	5.270f -5 6.270f -5	7.936.0	
# J 7	2. 1786-84 4.7886-84	7.620E-05 5.050E-04 4. E52E-04	2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3.5 3	######################################	2.44.00 3.02.00 3.02.00 3.45.00	****	\$4.5 \$2.5 \$2.5 \$2.5 \$2.5 \$2.5 \$2.5 \$2.5 \$2	3.4206-04	1. 52 6 ±1. 1. 57 6 ±1.	1.110E-04 1.720E-04 7.620E-05	\$40 \$40 \$40 \$40 \$40 \$40 \$40 \$40 \$40 \$40
~	10-3544-1	7. c. 66 - F1	7.5964-01	1,1216-61	7,4875-41	10-1117-4	10-1562.7	7.44.96 -01	1.4414.71	- : : : :	:

Figure 26. Emission Model Output.

e la se	0. 123 :44-18-300	0 11m-1000 19UF	0 1901-10000 PFI 1.324E	10 File 46 A	A 1 08 - B	94 95 29 90			1.3295-51		
	1001-37 UPL 68	•	- (7) = 51 0		2.8676-03	4.4.9F-03	1.3136-13	1.0726-02	2.444F-03	2.630F-05	7.6475+03
	Ļ	-42 43100		ii	•	• •					
1 1 1	TAUF6- 1.328	NE-02 1JEB13	<u>.</u>	o c		e e	ė	l A .;	•••		S &
91,7 *5	2-5406-61 1-5456-02 3-0746-02	1.25 - 1.	1.334-62	1.05. 1.05.	1.9425-12	2-1518-02 3-1518-02	2.33.E-03.	2.9546-02	1-195E-0?	20-3056-2	2.946 -02 2.946 -02 4.570 -02
	2.5816.01 2.6456.01	3.754.0	2.015 2.015 2.015 2.005 2.005	2.923F-8	3.234F+31 3.778F+31	4-3316-0	2.159 4.359 9.359 9.359 9.359	2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2. 2	3.356.0	3.4626 -01 3.9186 -31 3.7646 -31	2.150£.03 2.792£.03
FUEL	3.3256-05 5.0032-67 1.4646-04	1.2345-67 4.6685-67 2.0504-64	5.415.45 5.4916-45 2.4186-64	2000	4, 4245-55 1, 3336-54 6, 4315-36	9.414F-06 3.119F-06 1.134F-05	5.15 5.15 5.15 5.15 5.15 5.15 5.15 5.15	2.17F-06 1.663F-06	1.327.0 5.357.0 6.357.0 6.357.0 6.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7.0 7	1-01-6-06 6-70-6-67	5-859E-07 5-048E-06 3-402E-05
~	4.2046-04	1.05 E-05	7.578-02 6.1598-32	797	7.535-92 4.374-02 4.1556-02	4.34 5.34 5.34 5.34 5.34 5.34 5.34 5.34	9-3296-02 5-3146-02 6-7216-02	1.325 1.325	4.55	9-1256-02 7-3966-02 1-2066-04	8-851E-02 7-837E-02 3-462E-04
8	1.013E-05 1.05E-03 1.56E-03	1.356-63 1.356-63	2. 993E -05 -111E-03	4.09%-34 8.07%-34 1.45%-33	1. 3296-91 6. 1406-94 7. 6216-03	2.524F-83 3.904F-94 1.441F-03	2.7366-03 3.7026-04 4.3366-04	5.5746-63 6.3946-64	2.696-53	2.2976-03 1.6966-03 7.2816-06	1.9926-93
Graff a	2.3215-01 1.3215-01	2.3198-6 1.3778-6 1.3176-6	1.275-51 1.295-91	777	2012	1.2525-01	1.528	2000	255	2.3196-01	1-2716-01 2-30-6-01 2-31-6-01
02M	1-1926-94 3-2346-02	3.63.76-65	20-304-5 3-945-92 3-345-92		3. 959E-97 3. 950E-97	3-348-42 2-3548-42 2-3546-42	3.439E-02	2000	2.5515-02	3-3146-02	3-3-5-0-0 3-0-3-0-0 3-0-3-0-0 3-0-3-0-0 3-0-0 3-0-0-0 3-0-0 3-0-0 3-0-0-0 3-0 3
ā	9.5786-07 1.3146-03	3.7276-07 1.1466-63 1.4176-03	1.543E-06 9.995E-04 1.497E-03	5.2126 d5 6.5966 d5 1.5356 d5	1.0336-03 4.5106-04 1.5106-04	1.1275-63	1.0338-03 4.27946-04 0.4038-04	1. 45 If -05	1.7246-03	1.6356-03 2.3756-04 2.3756-07	1-1666-03 1-1636-03 6-5706-07
•	3.0336-06 1.6176-03 1.6566-03	1.346E-07	3.078 1.484 1.894 6.63 6.63	****	1.3416-03	7.553F-63 1.7217F-63 1.617F-63	2-0615-03	######################################	1.101	1.562F-63 6.365F-63	1-676-03
	2.078E-05 3.096E-05	3.0226	2.1776-65 3.7906-45	1-60£ -05 2-694£ -85 6-655£ -85	3.7205-95 2.540F-95 4.071F-95	2.324 2.324 2.324 2.324 2.324 3.244 3.244	25.5 25.5 25.5 25.5 25.5 25.5 25.5 25.5	2: 35%: -	2007 2007 2007 2007 2007	3.1.5	3-3666-05 3-0956-05 1-3616-05
~	5.434E-05 4.181E-05 4.271E-05	****	9-079E-05 3-26RE-05 5-071E-05	25.55 25.55	2.306.55	4.00 4.00 4.00 4.00 4.00 4.00 4.00 4.00	1.077 1.077 1.017 1.01 1.01 1.01 1.01 1.		5. 1536-05 2. FOLE-05 0. 7336-06	5.320E-05 3.354E-65 2.031E-06	\$-2756-05 \$-8176-05 \$-3826-06
	2-257E-19 1-663E-12 1-57CE-12	9.616F-21 9.616F-13 2.1946-12	1.040E-19 1.60%-19 2.178-17	2.632E-15 2.662E-15 3.662E-15	200-12	6.9846-12 9.1497-13 1.4407-12	4.0166-12 4.2026-13 1.0076-13	\$-5000-12 \$-5116-14 \$-5106-17	5. 07a£-12 1.316F-13 1.047F-10	4.866-12 3.4426-13 5.7626-21	3-2936-12 8-8506-13 5-6006-20
압	2.438F-07 I.203E-07	1.526-1	1000	1.524-69	5.006F-04 7.477F-06 1.496F-17	3.335F -03 5.35F -03 6.85F -03		2-1815-07 2-3-1816-07 2-4-2-18-18	5.9196-87 2.9736-09	4. 4.35-47 4. 4815-88 2. 606-13	3.4886-07 7.4176-08 1.4966-12
u.	5.5126.01 2.4538.01	1.3916.00 2.2016.01	2.295E+00 5-495E+61 2.137E+61	1.150	1.4276.01 1.4276.01 1.4276.01	1-1406 - 61 5-5546 - 61 1-1557 - 01	3.00 0.00 0.00 0.00 0.00 0.00 0.00 0.00	1.0.0.0 3.1.1.0.0 3.1.1.0.0 3.0.0.0	2000 2000 2000 2000 2000 2000 2000 200	2. 222 E-01 3. 524 E-01 4. 101 E-00	2-6676-01 2-6536-01
ž.	7.7356-04	2.15% de 7.15% de 7.5% de	1.1%E-84 7.131E-64	2000 2000 2000 2000 2000 2000 2000 200	5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5	4.045F-04	7.2.	1.10.7.7 1.10.7.7 1.10.7.7 1.10.7.7 1.10.7.7 1.10.7.7 1.10.7.7 1.10.7.7 1.10.7 1.0.7	7.300F-04 6.650F-34 1.435E-04	7.836-64	7.447F-04
~	7.4446-01	7.67% -01	7.576-01	7.55.7	7.448E-51	7.6155-01 7.5455-01 7.6625-01	7.5156-01	7.53	7.5356-01	7.446-01	7-4526-01
16.00	5.944£.62 1.513£.03 1.500£.03	5.9106.62 1.4706.63 1.5226.63	5.962E-02 1.625E-03 1.927E-63	7.926F-02 1.375F-03 1.531F-04	1.416.01 1.405.601 1.406.601	1.100 mm. 1.100	1000 1000 1000 1000 1000 1000 1000 100	1-5646-03	3.316.03	1.500f.03 -413f.03 5.407f.02	1.552E-03 1.463E-03 5.436F-03
14 1614	3.004E-05 7.274E-04 5.842E-04 8U* 7.300E-	2.175F-C4 8.45CF-64 5.75OF-64 02. ISTEP:	4.5126-04	9.047F-05 1.642F-33	1.001x-34 1.001x-33	1.002F-04 0.765F-04 2.110F-04	2. F. 3. 3. C. 0. C.	3-60 3C+2-0 3-633 5-24 6-263 5-24	9.3335-04 4.0026-04	7.4216-04 7.4216-04 2.1856-04	6.5936-04 9.0816-04
1 2187-1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	15 TELL SELECTIVE CAST STATE TO THE SELECTIVE CO. 12 CO. 1	TEAT THE BALGE	÷ 5	-62	7.114-F1 1548	7548 1 1.5306.643					

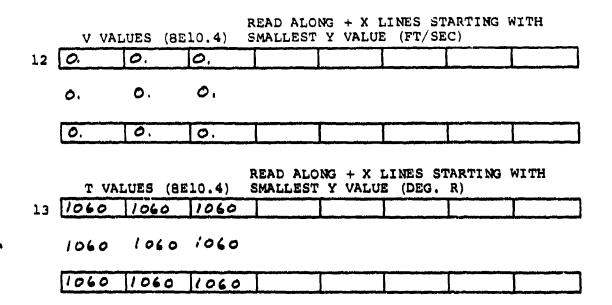
igure 27. Emission Model Output.

```
TITLE
                                                                         80
 FUEL INSERTION MODEL EXAMPLE
                                          AIR
              PRIM
                    SEC.
                                       ASSIST
              FLOW FLOW
                                       SHROUD
                               CONE
                                                 PRIM
                                                            SEC
ATOM AIR
               NO.
                       NO.
                              ANGLE
                                         EFF
                                                ORIFICE ORIFICE
TYPE ASSIST (JP4) (JP4)
                               DEG
                                                 DIA,
                                        AREA
                                                          DIA,
                                          IN<sup>2</sup>
                                                  IN
                                                            IN
              PPH/√PS1
1 \rightarrow 6 \rightarrow 11
                   21
                             31
                             90.
       1 10.
                       00001 = SIMPLEX
  *ATOMIZER TYPE:
                       00002 = DUAL ORF
                       00003 = AIR BLAST
                   00001 = NO ASSIST
 **AIR ASSIST:
                   00002 - WITH ASSIST
  *FOR ATOM TYPE = 00002 (DUAL ORIF) ONLY (LEAVE OUT FOR OTHERS)
   INPUT SECONDARY FLOW SCHEDULE
                 W<sub>S</sub> = SECONDARY FUEL FLOW, LB/HR
                ^{\Delta P}s = ^{\Delta P}sec. Orif + ^{\Delta P}flow Divider Valve, P/D
  CRACK
  POINT
   FLOW
  Wsl
            W<sub>S2</sub>
                               W<sub>S</sub>4
                     ERW
                                        Ws5
                   21
          11
                             31
                                               51
 CRACK
PRESSURE
                     \Delta P_3
                               ΔP4
                                       ΔP<sub>5</sub>
            \Delta P_2
  \Delta P_1
  *FOR ATOM TYPE = 00003 (AIRBLAST) ONLY (LEAVE OUT FOR OTHERS)
 FILMING NOZZLE
                      FLOW
                                AIR
           AIRFLOW AREA
LB/SEC IN<sup>2</sup>
    DIA
                                 TEMP
    IN.
                                  °R
                   21
           11
                             31
 0.5
          .05
                    . 2
                             1060.
```

Figure 28. Fuel Insertion Model Input (1 of 3)

```
AIR
                                      AIR
         AIR FUEL
                     FUEL
                               FUEL
                                     ASSIST ASSIST
   FUEL FLOW TEMP
                     FLOW
                               ΔΡ
                                       ΔΡ
                                              TEMP
   TYPEOPTION °R
                                               ۰R
                     LB/HR
                              PSI
                                      PSI
                                                           71
                   21
                                            51
                                                    61
   1 - 6 - 11
                            31
                                     41
6
         2 520.
                    60.
    ***FUEL )
                            ****AIR
                 00002=JP5
                                             00001=UNIFORM GAS STREAM
       TYPE
                00004=JP4
                                 FLOW
                                             00002=2-D FIELD OPTION
                                 OPTION )
                              XMAX,
                                     YMAX,
                                                   - UNIFORM STREAM
    TGAS, R VGAS,
                     PGAS,
                                                       OPTION
            11 FPS 21PSIA
                            31 IN. 4 °R 51
7
                    147.
                            5.0
                                    1.5
                                                   - Z-D FIELD OPTION
             YNOZ C PGAS
                                     Y<sub>MAX</sub>
    X<sub>NOZ</sub> C
                             X<sub>MAX</sub>
     IN.
              IN.
                    PSIA
                              IN.
                                      IN.
          CARDS 8 THROUGH 13 SKIPPED IF AIR FLOW OPTION = 00001
                                   IN = NO. OF X-DIR POINTS IN 2-D FIELD
                    (2(I2, 8X))
                                   JN = 10.
                                             OF Y- DIR POINTS
     IN
              JN
            03
   03
      X VALUES (8E10.4) X - LOCATIONS OF GRID POINTS (FT)
            .2083 .4/67
   0.
      Y VALUES (8E10.4) Y - LOCATIONS OF GRID POINTS (FT)
           1.0625 1.125
   0.
10
                          READ ALONG + X LINES STARTING WITH
      U VALUES (8E10.4)
                          SMALLEST Y VALUE (FT/SEC)
            75.
   30.
11
                    100.
    35.
                    110.
            80.
   40.
            85.
                    115.
```

Figure 28. Fuel Insertion Model Input (2 of 3)



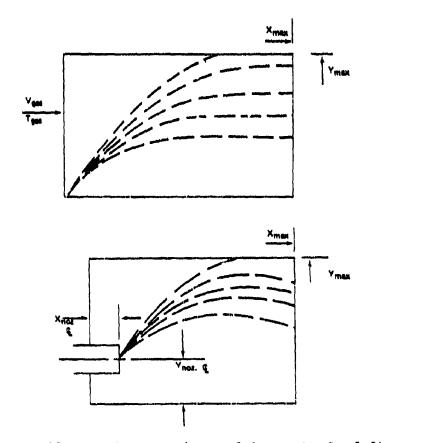


Figure 28. Fuel Insertion Model Input (3 of 3)

nozzle types. The values of Card 7 can have two meanings, depending on the type of flow field. In this case, they give the X and y location of the origin of the spray, the pressure, and limits of the two-dimensional grid. Cards 8 through 13 are required in this example, and it can be seen that only a 3 X 3 grid was used which requires 9 values of U, V, and temperature.

ξ.

The program output is illustrated in Figures 29 and 30. The first items printed are some of the input quantities, along with the specific gravity and viscosity of the specified fuel. The fuel ΔP and velocity are given next, along with the calculated value of SMD. For each of the five droplets, the locations are then given at the point that selected fractions of the fuel that had evaporated. In this case, droplets 1 and 2 evaporated within the specified boundaries. Figure 30 shows the trajectory output for each of the five droplets. The output consists of a pair of lines, the first giving the X and Y location of the droplet and the second giving the diameter, temperature, velocity, and fraction evaporated.

AIRBLASI ATGMEZER, COME AMGLE - 90.0 WITHOUT AER ASSIST FILM DIAZEE AIRFLOW, FIDM AREA, 135, .5000 .0500 .7003 1060.0000 FILM IGHT FEWEL PPH BELP DELPSH ISH - 2 2 9.70.00005 00.00000 -0.00000 ARBITRARY FLOW OFFIGHA 3 START, V START, P GAS, P MAX - .20000 .20000 VISC FUEL . 2492E+61 CFNF1STMFS .42652 IN .50199 TH .64632 IM .36662 IM .48158 18 *1 19905. 3.000 EFF. AIR VELOCITY. *1 17604. HI 99635 45777 EM #1 1201 FM #1 TI267. #1 9576+ . .564.T7 TM .66714 ER #1 696E9* 1.39646 . 52334 . 64542 .77486 .87766 1,00161 1.14124 .65474 .14473 1.01970 . 50324 1.19730 -43062 1.34616 1.56262 PPH (2)-VFUEL-1 E- .95 X1, X2. I HAS EVAPORATED 11, 12. 11, 12-X1, 12. ZI . K2. #1: #2= K1, F2-11, X2. X1. K2. x1, x2. 11. 12. A1. X2-*11. KZ-XI, XZ-80.00 0.00 0.00 .8260E+00 (DMLS) ATRIFUEL PASS RATIO-D# 0PLET 1 E* .10 DROP1FT 1 E. .20 DEGP1ET 1 E. . 30 DROPLET 1 6. .40 DROPLET 1 E- .60 DROPLET 1 E. .70 DROPLET 1 E. .80 DROPLET 2 6. . 10 DEGP. ET 2 6- .20 MOPLET 2 Es .30 DROPLET 2 6- .40 DAGPLET 2 Fo. 50 Deaplet 1 E- .50 1 Es .90 41.20 DELTA P (13*
DELTA P (23*
DELTA P (93*
SNO* 41.20 DROPLET CROMET DROPLET

0600 -0.00000 -0.00000 1.50000

FUEL THSERTION HODE: EXAMPLE

Figure 29. Fuel Insertion Model Output.

.70746 ER

1.4.389

. 72219 IN

3.02491

11. XZ

*I 06884.

1.63664

x1, 12• x1, x2•

DROPLET 2 E= .00
DROPLET 2 E= .70
DROPLET 2 E= .90

#1 £74£7.

3.56925

DROPLET 2 E- .95 XI, K2-DROPLET 2 HAS EVAPLRATED .e1133 su

.68633

11. K2.

DROALET 3 6- .10

8 - 20 / VOLUME	20 - 40 / VOLUME	340 HA / 04 - 05	90 - 80 / ADE: MAE	80 - 100 / VOLUME
	38.397	44.434	56.737	78.277 HICROMS
B TF V/ E+100 /	1 001.3 At 41 0	F 16 VF E-156 /	N 15 WE F0350 ?	H T W E4100 /
22.	02. 02.	92,		02. 02.
26. 520. 74. 0. J	34. 520. 74. 8. 7	47, 526, 14, 0, 7	.31 .30	.9 .7926 .97
26. 576. 62. 0. /		.27 .27	-	74. 547. 54. 0. / .34 .34 .37
26. 617. 54. 1. / .31 .30		40, 557, 60, 0, / .31 ,30	-	70. 564. 54. 6. /
20. 559. 48. C. /		49, 574, 55, B. /	-	79. 582. 50. 6. /
26. 697. 45. 4. /		46. 503. 51. 0. /	-	79. 598. 47. 0. /
26. 729. 42. 7. /		49. 610. 49. 1. /	-	79. 614. 46. 1. /
26. 756. 40. 11. /		44. 627. 47. 1. /	-	79. 629. 45. 1. /
25. 779. 40. 16. /			-	.01 .03
25. 797. 40. 22. /		.5> .44 49. 857. 44. Z. /	-	.00 .67
.54		.36	-	12.
E4. 4114 472 E4.		69.	-	1.09 .75
24. 622. 41. 34. / .64 .44		49. 684. 43. 3. / ,65 .51	-	10. 681. 46. 3. / 1.18 .78
23. 931. 42. 46. /		49. 697. 43. 4. /	-	10. 491. 47. 4. /
22. 636. 43. 45. /		44. 792. 43. 5. /	-	40. 701. 49. 4. f
21. 844. 44. 513. /		44. 719. 43. 6. /		70. 710. 50. 5. /
21. 649. 45. 56. /		40. 724. 43. 7. /	_	1.47 .07 79. 719. 51. 6. /
20. 853. 46. 60. /		,83 ,54 40, 739, 43, 4, 7	-	1.56 .89 79. 727. 53. 7.7
.93 .48 .48		.04 .61	-	1.66 .91
99. 27 278				1.70
1.03		.47 .45 .45 .		1.06 .17
18. 864. 48. 72. / 1.06 .49		48. 764. 45. 13. / 1.0? .66		79. 748. 57. 10. / 1.96 .97
17. a67. 49. 75. /		48, 771, 45, 34, 7 1,67	_	76. 754. 59. 11. /
16. 679. 56. 78. /		46. 778. 46. 16. /	-	78. 760. 60. 12. /
16. 673. 51. 81.7		46. 704. 47. 17. /	_	78. 765. 62. 13. /
1,23 .50 15. 875. 52. 83. /		1.17 .70	_	2.25 1.02 78. 770. 63. 14. /
1.28 .50		17. 194. 44. 21. 4	_	2.35 1.04
			-	ffe ff2: W2+ 32+ f

Figure 30. Fuel Insertion Model Output.

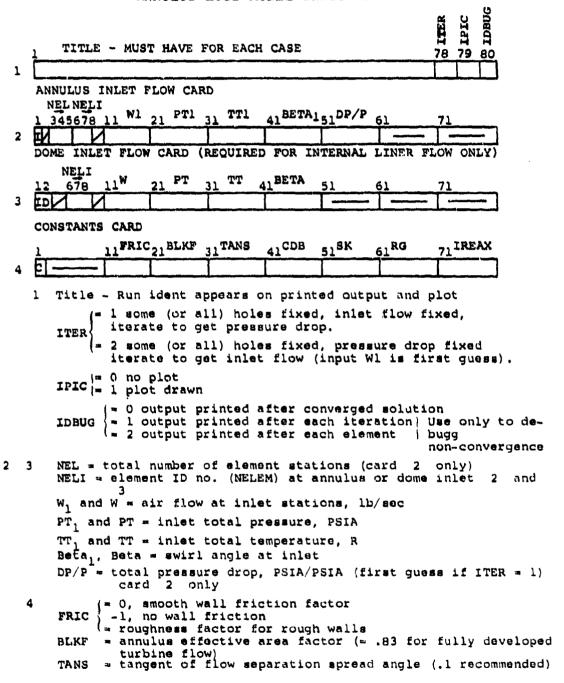
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APPENDIX A INPUT SHEETS

ANNULUS LOSS MODEL INPUT SHEET



CDB = drag coefficient of struts across annulus $(1 \rightarrow 1.2 \text{ RECM})$ sĸ = ratio of air specific heats,

RG = air gas constant

= 0. for reverse flow annular or can combustors

IREAX = 1. for axial flow annular. First data set is for OD panel. Program expects a second set for ID panel

CASE TERMINATION

After last card of case:

- o In Column 1, Column 2 blank case repeated with changes, next card is title card followed by cards with changes from previous run.
- oo In Columns 1 and 2, next card is EOF to quit or new title card followed by all cards for complete new case.

			NELEM									
ſ	ijŢ	Ţ	,		XP	RP RP	XL XI, XL NHTYP NHTYP	RL RL	CL CL CL	T LINER T LINER T RISE T RISE I SEP I SEP I SEP	BLK I	DBK I
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PROJEAM 117 INPUT DATA SHEET

INPUT FORMAT FOR ELEMENT PARDS - SHEET 2

	:	11:1	.EM	ı		UMBERS MUST	HAVE					
_1	3	1	4	5	11	21		41	51	61	71	76
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٤.	1	0	0	2	ХP	R.P	xt.	RL	CL.	T LINER	BLK I	DBM I
L	c	0	0	3	30	R.P	XI,	RL	្រះ	T RISE		
F	r	0	0	4	M/MI	N HOLES	NHTYP	CD		I SEP		
r	Þ	o	0	3	W/W1	N HOLES	NHTYP	CD	D HOLES	I SEP		~-
F	8	O	1	O	W/ WL		40,10			I SEP		
F	1	0	2	0	W/INJ/W	V JET	ANGU	ABETA		1 359		

ELEMENT SPECIFICATION

Flow passage is divided into length (L) and flow (F) elements, element numbers, NELEM, can be in arbitrary order. i.e., 10, 1, 3, 4, 16, 30. The cards are stacked in order from inlet to last P because numbers are arbitrary, a new element can be inserted without renumbering other cards.

L. LENGTH ELEMENTS All Dimensions in Inches

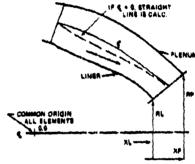
First L card is annulus inlet (CL = 0) - For both external and internal cases. Internal and external flow cases must be run separatuly

For internal cases, 2nd card is dome inlet (LT) and LC cords are used with T RISE - AT due to combustion in this element (no L cards)

For external cases use only L cards

XI, XP - X COORD to end of element L - Liner RL, RP - Radius to and of element P - Planum (For internal flow XP, RP - OD, XL, RL - ID)
CL - Length of element (optional)
TLIN - Mean wall temp, over CL, "R
If - O then TLIN - TT1

M.KI - Frontal Area of Struts Annulus Area DBKI - Width of atrut



THE PROPERTY OF THE PARTY OF

F. ORIFICE FLOW ELEMENT

F Cards are inverted between L cards at points where flow is extracted. Flow conditions into F elem. are those from upstream L elem.

Types: FF * Fixed Flow Ratio, W/Wl
FD * Fixed Orf. Diam. (W/Wl is First duess)
FB * Bleed flow (not included in liner flow)
FI * Internal flow elem. (input to these elements is obtained from an external flow solution)

W'W1 - Orifice Flow/Inlet Flow NHOLES - No. of Orifices NHTYP - Hole Type (For CD) 1. Flush Hole, Thin Wall 2. Plunged Hole

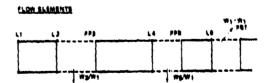
- cooling Skirt
- Flush Hole, Thick Wall CD Input
- 6. Roctangular Hole

CD = DISCH coefficient (NHTYP = 5 Only) DHOLES - Hole Diam. (For FD Only) USER = 1, Separation is Reattached

VJET = Jet Injection Velocity, FPS

ANGJ = Jet Injection Angle, Deg.

ABETA = Swith Angle in Annulus Outside FI Elem.



3D COMBUSTOR PERFORMANCE MODEL

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<u> </u>	<u> </u>	L	<u> </u>	L	<u> </u>	(8E1	0.4)
Cl	C2	CD	AMU	ERROR	TCYLW	TINLW	TLIP
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3D COMBUSTOR PERFORMANCE MODEL INPUT SHEET DESCRIPTION

Card	Set		Description
1		Each car dimension change.	nd is a heading for a particular three- onal array that is printed out. These never
2		Case tit	tle card
3		MPI - NPI - IPLAX - MODEL -	- Number of grid nodes in axial (x) dir Number of grid nodes in radial (y) dir Number of grid nodes in tang. (z) dir Ol For plane geometry - C2 For axisymmetric geometry - Ol For laminar viscosity
		MODER -	 02 For K-E viscosity model 01 For kinetic controlled combustion 02 For kinetic and turbulence controlled combustion
		IPAR -	- 01 For absolute pressure - 02 For relative pressure
		ITRAD -	- 01 No radiation - 02 With radiation
1			 Ol Input units are international system (i.e., meters, kilograms, degrees kelvin, newtons, joules, radians, seconds or com- binations thereof) O2 User selected input units
		MODEN -	 Ol Density is fixed at the value of "Den" on Card 17
		INTAPE -	- 02 Density calculated from perfect gas law - 00 Initial conditions not printed - 08 Initial conditions printed
		-	- 00 Inner boundary is axis of symmetry - 01 Inner boundary is wall
			- 00 This is a new case - 01 This is a restart of previous case
5		variable	n proper field indicates that this particular e will be solved for; an 00 indicates that not be.
6		Indicate routine	es the number of "sweeps" made in the solve for each variable.

7 An Ol indicates that this variable will be printed, an 00 indicates that it will not be. Relaxation parameters for each variable. 9 Laminar Prandtl numbers for each variable. 10 Turbulent Prandtl numbers for each variable. 11 X-coordinates (LPI values) 12 RI - Radius of inner boundary Y-coordinates as measured from inner boundary (MP1-1) values. Since Y(1) is always 00, RI is read in its place. 13 - coordinates (NPI values) 14 - I-node at which inclined wall ends IWEI - J-node at which inclined wall starts JWIO - Starting I-nodes of the calculation domain 15 IWLI when inclined wall is present 16 JWLO - Ending J-nodes of the calculation domain when inclined wall is present 17 PRESS - System pressure - The value of density if option MODEN = 01 DEN is selected - Absorption coefficient in radiation model ABSOR - Scattering coefficient in radiation model SCATR - Internally defined turbulent kinetic AKFAC energies are AKFAC times the appropriate velocity squared - Internally defined turbulent length scales ALFAC are ALFAC times the appropriate distance 18 CX - Carbon atoms in fuel molecule - Hydrogen atoms in fuel molecule HY HFU - Heat of formation of fuel FUMCO - Initial value assigned to McO 19 PREXPI - Preexponent of 1st reaction ARCONI - Activation energy divided by gas constant of 1st reaction (E/R) - Constant in turbulence controlled reaction CR1

rate for 1st reaction
PREXP2 - Preexponent of 2nd reaction

ARCON2 - Activation energy divided by gas constant of 2nd reaction (E/R) CR₂ - Constant in turbulence controlled reaction rate for 2nd reaction 20 Cl Turbulence model constant C2 - Turbulence model constant CD - Turbulence model constant - The value of the viscosity if option model AMU = 01 is specified. Also the laminar viscosity used in the "wall functions" - Program will terminate if total error in ERROR mass becomes less than this value TCYLW - Temperature of cylindrical portion of combustor wall - Temperature of inclined wall portion of TINLW combustor and of dome. TLIP - Temperature of cooling slot lip. 21 LASTEP - Maximum number of iterations - Number of iterations between array IJUMP printout JSW1 - J-node at start of dome inlet JSW2 J-node at end of dome inlet NUINJ - Number of axial injection points (cooling slots) NUINJ - Number of radial injection points 22 USW - Axial velocity of dome inlet VSW - Radial velocity of dome inlet SWNO - Ratio of tangential to axial velocity at dome inlet - Flow rate of fuel and air through dome inlet AFSW FSW - Flow rate of fuel through dome inlet TSW - Temperature at dome inlet 23 - 00 No liquid fuel nozzle NFNZ - 01 Liquid fuel nozzle present ISPRAY - Droplet evaporation routine is called every ISPRAY iterations TFUEL - Initial temperature of liquid fuel 24 70 - X-location of origin of fuel nozzle spray YO - Y-location of origin of fuel nozzle spray ZO - 2-location of origin of fuel nozzle spray ALFA - Nozzle cone angle BETA - Nozzle back angle DELTA - Nozzle down angle THETAl - Initial spray cone segment angle THETA2 - Final spray cone segment angle

RSP - Number of spray cone rays WF - Fuel flow rate SMD - Sauter mean diameter VFUEL - Initial fuel droplet velocity 25 I node location of cooling slots 26 J node location of cooling slots 27 Cooling slot axial velocity 28 Cooling slot tangential velocity 29 Cooling slot mass flow rate 30 Cooling slot temperature 31 I node location of radial injection 32 J node location of radial injection K node location of radial injection 33 34 Radial injection velocity Radial injection turbulent kinetic energy 35 Radial injection turbulence length scale 36 37 Radial injection mass flow rate 38 Radial Injection temperature

LINER COOLING MODEL INPUT SHEET

		2A6)					
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	<u> </u>		<u></u>	<u> </u>	L	<u> </u>	<u> </u>
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עע	XULAST	FRA	XEND	יניטסא	PRESS	POWER	(8E10
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LINER COOLING MODEL INPUT SHEET DESCRIPTION

Card Set		Description
1	Case t	itle cards
2	N KRAD	- Number of cross stream intervals - 00 For plane geometry 01 For axisymmetric geometry
	MASSTR	- 00 Species equations not solved 01 Species equations solved
	ISWRL	- 00 Always
		- 01 Laminar viscosity 02 Two-equation K-E viscosity model
	INERT	
	IFLUX	
	ITEMP	
3	NSTAT	- Number of steps between printout of output variables
	NPROF	
	NPLOT	
	ITEST	
	LASTEP	- Maximum number of marching steps
4	XU	- Initial X-location
	XULAST	- Final X-location
	FRA	- Fraction of grid height to be used as step size
	XEND	
		- X-location of end of outer wall
		- Pressure
	POWER	- Control for node spacing
5	NBP	- Number of boundary pairs
6	×i	- X-Location at which boundary is specified
	RI,	- Inner boundary radius
	REi	- Outer boundary radius
7	RA	- Radius of axis of symmetry
	RB	 Inner boundary radius at initial X-location
	RD	- Outer boundary radius at initial X-location

```
Namelist, see page 158 for variables
 9
              - Axial velocity at "free" inner boundary
              - Axial velocity at "free" outer boundary
       UD
              - Fuel mass fraction at "free" inner boundary
10
       F2A
              - Fuel mass fraction at "free" outer boundary
       F2D
              - Temperature at "free" inner boundary
       TA
       TD
              - Temperature at "free" outer boundary
       TWALL - Wall temperature
11
              - Number of points on input initial profile
       NIN
12
       Y-values of input initial profile (NIN values)
       U-values of input initial profile
13
14
       Blank card(s)
15
       Temperature values of input initial profile
16
       MFU values of input initial profile
17
       Total fuel values of input initial profile
       M<sub>CO</sub> values of input initial profile
18
19
       KE values of input initial profile
       (Read only if KREAD = 1)
20
       /m Values of input initial profile
       (Read only if KREAD = 1)
       VELA<sub>I</sub>
21
              - Inner annulus velocity
       VELA<sub>O</sub>
              - Outer annulus velocity
       TAN I
              - Inner annulus temperature
              - Outer annulus temperature
       PRI
PRO
              - Radius of inner plenum
              - Radius of outer plenum
22
       NFNZ
              - 00 No fuel nozzle
                01 Fuel nozzle present
              - X-location of fuel nozzle
       XDP
              - Y-location of fuel nozzle
       YDP
              - Axial velocity of fuel droplets
       UF
       VF
              - Radial velocity of fuel droplets
       SMD
              - Sauter mean diameter
       WF
              - Fuel mass flow rate
       TFUEL - Fuel temperature
```

LINER COOLING MODEL NAMELIST INPUT

VBL	Value	Description
IUTRAP	2	Test for negative U's, see STRIDE(2)
ULIM	0.05	Entrainment control
PEILIM	0.01	Max. fractional mass flow change per step
AFAC	0.2	Relaxation on duct area deviation
AEXDLM	0.02	Max. duct area fractional deviation per step
NOVEL	2	01-U not solved for, 02-solve for U
ARCON1	28500	Activation energy divided by gas constant for fuel reaction
PREXP1	5E + 15	Preexponent for fuel reaction
CR1	6.0	Eddy breakup constant for fuel reaction
ARCON2	12500	Activation energy divided by gas constant for CO reaction
PREXP2	6E + 8	Preexponent for CO reaction
CR2	4.0	Eddy breakup constant for CO reaction
CP	1048	Specific heat
IPDDX	1	01 - Std genmix pressure grad. calculation 02 - "Grid filling duct" version
Cl	1.42	Turb. Constant
C2	1.92	Turb. Constant
CD	0.09	Turb. Constant
C2VT	0.36	Turb. Constant
AKFAC	0.03	Factor for internally generated kinetic energy profiles, KE = AKFAC*U
ALFAC	0.02	Factor for internally generated length scale profiles, fm = ALFAC*AY
PREF		Turbulent Prandtl numbers
CX	1.0	Molecular carbon value of fuel
HY	4.0	Molecular hydrogen value of fuel
HFU	-49317	Heat of formation of fuel
MODER	2	1 - Kinetic only, 02 - Kinetic + Diffusion
ITHIN	1	Thins output profiles by printing every ITHIN value
KREAD	0	0 - K & E profiles generated internally 1 - K & /m read in
URAT	0.83	Cooling slot velocity shape factor
ABSOR	0.1	Absorption coefficient in radiation model
EMISW	0.8	Emissivity of liner wall

TRANSITION MIXING MODEL INPUT SHEET

	CASE T	TITLE CAL	RD (12A6)				
1								
	CASE 1	TITLE CAL	RD (12A6	<u>}</u>		<u> </u>		I
		<u> </u>		L	<u> </u>	L		
							(B (I2,	8X))
	N	KRAD	MASSTR	ISWRL	MODEL	INERT	IFLUX	ITEMP
2								
2	NSTAT	NPROF	NPLOT	ITEST	LASTEP	,	<u>(5 (15,</u>	5X))
3		<u> </u>	<u></u>	<u> </u>	<u> </u>	<u> </u>		L
							(8E10.4	4)
	ZUI	ZUE	ZULAST	FRA	ZEND	ZOUT	PRESS	POWER
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							10.1-0	6 44. \
	NBP	ICURV	NRCVI	NRCVE	T		(8(12,	BX))
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	RI	хı	RI ₂	XI ₂	RI ₃	XI3	RI ₄	XI ₄
6								
						·	(8E10.4	4)
	RE ₁	XE ₁	RE ₂	XE2	RE ₃	XE ₃	RE4	XE ₄
					Τ	 _	1	 _
	L	<u> </u>	<u> </u>	<u>L</u>	<u></u>		<u></u>	A.,
							(8E10.	
	zi ₁	RCVI	zı ₂	RCVI ₂	ZI ₃	RCVI ₃	^{ZI} 4	RCVI4
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		<u> </u>		<u> </u>		·!		مستحيين ومسيدا

						(8E10.4)	
ZE ₁	RCVE ₁	ZE ₂	RCVE ₂	ZE ₃	RCVE ₃	ZE ₄	RCVE ₄
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RA	RB	RD				(8E	10.4)
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NIN						(12)	
						<u> </u>	
Y VALU	ES	,	·			(8E	10.4)
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TEMPER	ATURE V	ALUES		,	 _	(8E	10.4)
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### TRANSITION MIXING MODEL INPUT SHEET DESCRIPTION

Card Set	Description
1	Case title cards
2	N - Number of cross stream intervals KRAD - 00 For plane geometry 01 For axisymmetric geometry
	MASSTR - 00 Always ISWRL - 00 Always MODEL - 01 Laminar viscosity 02 Two-equation K-E viscosity model
	INERT - 01 Always IFLUX - 00 Walls are adiabatic 01 Wall temperature is specified
	ITEMP - 00 Isothermal 01 Enthalpy solved
3	'-TAT - Number of steps between printout of output variables
	NPROF - Number of steps between printout of output variables and profiles
	NPLOT - Number of steps between line-printer plots
	ITEST - 00 No extra printout 01 Extra printout
	LASTEP - Maximum number of marching steps
4	ZUI - Initial Z-location on inner boundary ZUE - Initial Z-location on outer boundary ZULAST - Final Z location FRA - Fraction of grid height to be used as step size
	ZEND - Z-location of end of inner wall ZOUT - Z-location of end of outer wall PRESS - Pressure POWER - Control for node spacing
5	NBP - Number of boundary pairs ICURV - 00 No radius of curvature effects 01 Radius of curvature effects
	NRCVI - Number of radius of curvature points specified on inner boundary
	NRCVE - Number of radius of curvature points specified on outer boundary
6	RI _i - Inner boundary radius XI _i - Inner boundary X-location RE _i - Outer boundary radius XE _i - Outer boundary X-location
	1 2222 20411417 1 204121011

7 ZI; - Z-location on inner boundary at which radius of curvature is specified RCVI, - Radius of curvature of inner boundary - Z-location on outer boundary at which radius of curvature is specified RCVE, - Radius of curvature of outer boundary 8 - Radius of axis of symmetry - Inner boundary radius at initial Z-location RD - Outer boundary radius at initial 2-location 9 Namelist, see page 164 for variables 10 - Axial velocity at "free" inner boundary UA - Axial velocity at "free" outer boundary UD - Fuel mass fraction at "free" inner boundary 11 F2A - Fuel mass fraction at "free" outer boundary F2D - Temperature at "free" inner boundary TA TD - Temperature at "free" outer boundary TWALL - Wall temperature 12 NIN - Number of points on input initial profile 13 Y values of input initial profile (NIN values) 14 U values of input initial profile 1.5 Blank card(s) 16 Temperature values of input initial profile 17 Blank card(s) 18 Blank card(s) 19 Blank card(s) 20 KE values of input initial profile (Read only if KREAD = 1) 21 £m values of input initial profile (Read only if KREAD = 1)

### TRANSITION MIXING MODEL NAMELIST INPUT

VBL	Value	Description
IUTRAP	2	Test for negative U's, see STRIDE(2)
ULIM	0.05	Entrainment control
PEILIM	0.01	Max. fractional mass flow change per step
AFAC	0.2	Relaxation on duct area deviation
AEXDLM	0.02	Max. duct area fractional deviation per step
NOVEL	2	01 - U not solved for, 02 - solve for U
ARCON1	28500	Activation energy divided by gas constant for fuel reaction
PREXP1	5E + 15	Preexponent for fuel reaction
CR1	6.0	Eddy break-up constant for fuel reaction
ARCON2	12500	Activation energy divided by gas constant for CO reaction
PREXP2	6E + 8	Preexponent for CO reaction
CR2	6.0	Eddy break-up constant for CO reaction
CP	1255	Specific heat
IDPDX	01	01 - Std genmix pressure grad. calculation
IDEDA	0.1	02 - "grid filling duct" version
C1	1.42	Turb. Constant
C2	1.92	Turb. Constant
CD	0.09	Turb. Constant
CZVT	0.36	Turb. Constant
AKFAC	0.03	Factor for internally generated turb.
		kinetic energy profiles, KE = AKFAC*U2
ALFAC	0.02	Factor for internally generated length scale profiles, $\ell m = ADFAC*\Delta Y$
PREF		Turbulent Prandtl numbers
CX	1.0	Molecular carbon value of fuel
HY	4.0	Molecular hydrogen value of fuel
HFU	4E + 7	Heat of combustion of fuel
MODER	2	01 - Kinetic only, 02 - Kinetic + Diffusion
ITHIN	ī	Thins output profiles by printing every
	-	ITHIN value
KREAD	0	00 - KE & /m profiles generated internally 01 - KE & /m read in

#### EMISSIONS MODEL INPUT SHEET

	CASE	TITLE CA	RD (12A)	5)			<b>,</b>	<del></del>
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	Metal M	ATD ID (NE)	NDr om	# m ts csm			4 m. 4 m. m.	
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4	<u></u>	L	<u></u>	<u> </u>		<u></u>	J	L
	NBP	-	بيرية والمتالك المرابات المرا				·	(12)
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	RE3	×4	RI ₄	RE4	x ₅	RI ₅	RE	(8E10.4)
	13.5	n n	n n					
7	RA	RB	RD				<b>T</b>	(8E10.4)
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	F2A	F2D	AT	TD	^T wall		(8)	E10.4)
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	Y VALU	JES					(8)	E10.4)
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22	L	<u> </u>						
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23								
		CV.	IP FOLLO	WING CA	5D CWM 1	F NUI =		
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24	<u></u>	C. OF I	NIERNAL	COOLING	STOYS		(8E10	, , 4)
24			<u> </u>	L	L			
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	VT - V	ELOCITY	OF INTE	RNAL CO	OLING SI	OTS	(8E10	.4)
27								

	TEMPER	ATURE OF	INTERN	AL COOL	NG SLOT	'S	(8E1	0.4)
29	FLOW R	ATE OF 1	NTERNAL	COOLIN	3 SLOTS		(8E1	0.4)
2 J L								
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30 L								
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31		,						
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32								
_	LIP LE	NGTH OF	EXTERNA	L COOLI	NG SLOTS	<u> </u>	(9E1	0.4)
33[	LIP LE	NGTH OF	EXTERNA	r coori	NG SLOTS		(911)	0.4)
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33 <b>[</b>								
_	U - VE	LOCITY		NAL COO	LING SLO	D'A'S	(8E1	
_	ŭ – VE	LOCITY	OF EXTER	NAL COO	LING SLO	D'A'S	(8E1	.0.4)
34[	ŭ – VE	LOCITY	OF EXTER	NAL COO	LING SLO	D'A'S	(8E1	.0.4)
34[	ŭ – VE	LOCITY	OF EXTER	NAL COO	LING SLO	D'A'S	(8E1	.0.4)
34[	ŭ – VE	LOCITY	OF EXTER	NAL COO	LING SLO	D'A'S	(8E1	.0.4)
34[	ŭ – VE	LOCITY	OF EXTER	NAL COO	LING SLO	D'A'S	(8E1	.0.4)

FLOW RATE OF EXTERNAL COOLING SLOTS (8E10.4)  SLOT HEIGHT OF EXTERNAL COOLING SLOTS (8E10.4)  SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  2  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	1	RATURE O	F EXTERN	VAL COOL	ING SLO	TS	( <b>8</b> E	10.4)
SLOT HEIGHT OF EXTERNAL COOLING SLOTS (8E10.4)  SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  2  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	6							
SLOT HEIGHT OF EXTERNAL COOLING SLOTS (8E10.4)  SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  2  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)								
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SLOT HEIGHT OF EXTERNAL COOLING SLOTS (8E10.4)  SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  2  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	FLOW I	RATE OF	EXTERNAL	COOLIN	G SLOTS		(8E	10.4)
SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	7					<u></u>		
SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)								
SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)								
SLOT TO METERING AREA RATIO FOR EXT SLOTS (8E10.4)  SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	SLOT	HEIGHT O	F EXTER	NAL COOL	ING SLO	TS	(8E	10.4)
SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	8							
SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)						· —		
SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)								
SKIP FOLLOWING CARD SET IF NVI = 0  X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	SLOT	ro METER	ING AREA	RATIO	FOR EXT	SLOTS	(8E	10.4)
X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)	9	<u> </u>						
X - LOC OF INTERNAL RADIAL INJECTION (8E10.4)  U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)		• 	MID BUT	OWT NO. O	יישט ממא	TU MUT	- 0	
U - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  V - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)  VT - VELOCITY OF INTERNAL RADIAL INJECTION (8E10.4)								
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## EMISSIONS MODEL INPUT SHEET DESCRIPTION

Card Set	Description
1	Case title cards
2	N - Number of cross stream intervals KRAD - 00 For plane geometry 01 For axisymmetric geometry
	MASSTR - 00 Species equations not solved 01 Species equations solved
	ISWRL - 00 Swirl velocity not solved
	MODEL - 01 Laminar viscosity 02 Two-equation, K-E, viscosity model
	INERT - 01 Species are inert 02 Species will react
	IFLUX - 00 Wall adiabatic
	01 Wall temperature specified ITEMP - 00 Isothermal 01 Enthalpy solved
3	NSTAT - Number of steps between printout of output variables
	NPROF - Number of steps between printout of output variables and profiles
	NPLOT - Number of steps between line printer plots
	ITEST - 00 No extra printout 01 Extra printout
	LASTEP - Maximum number of marching steps
4	<pre>XU - Initial X location XULAST - Final X location FRA - Fraction of grid height to be used as</pre>
	XOUT - X location of end of outer wall
	PRESS - Pressure POWER - Control for node spacing
5	NBP - Number of boundary pairs
6	X, - X location at which boundary is specified - Inner boundary radius - Outer boundary radius
7	RA - Radius of axis of symmetry RB - Inner boundary radius at initial X-location RD - Outer boundary radius at initial X-location

- 8 Namelist, see page 174 for variables 9 - Axial velocity at "free" inner boundary - Axial velocity at "free" outer boundary UD VTA - Tang. velocity at "free" inner boundary VTD - Tang. velocity at "free" outer boundary 10 F2A - Fuel mass fraction at "free" inner boundary F2D - Fuel mass fraction at "free" outer boundary - Temperature at "free" inner boundary TA - Temperature at "free" outer boundary TD TWALL - Wall temperature 11 NIN - Number of points on the input initial profile NUI - Number of cooling slots on inner boundary - Number of cooling slots on outer boundary NUE - Number of radial injection points on NVI inner boundary NVE - Number of radial injection points on outer boundary 12 Y values of input initial profile (NIN values) 13 U values of input initial profile 14 V_g values of input initial profile 15 Temperature values of input initial profile 16 Mpr. values of input initial profile M_{CO2} values of input initial profile 1.7  $M_{CO}$  values of input initial profile 18 19 Moy values of input initial profile MH20 values of input initial profile 20 21 Mug values of input initial profile 22 KE values of input initial profile (Read only if KREAD = 1)
- 24 to 31 Information pertaining to cooling slots on inner boundary

Im values of input initial profile

(Read only if KREAD ≈ 1)

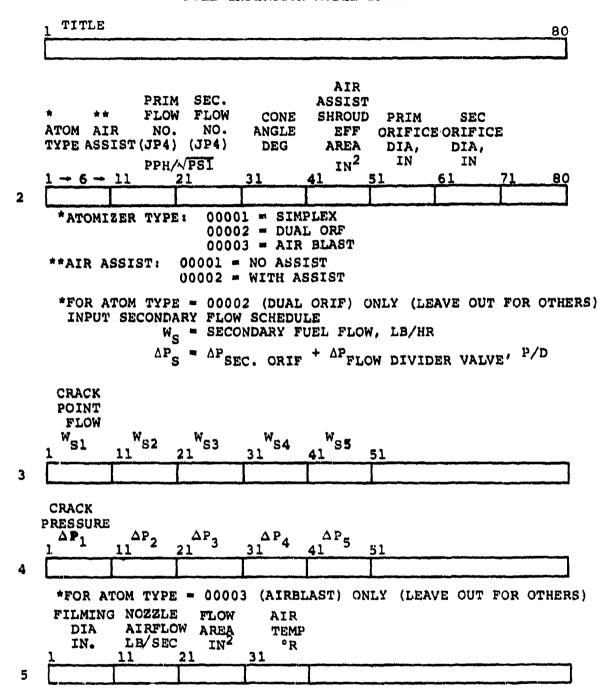
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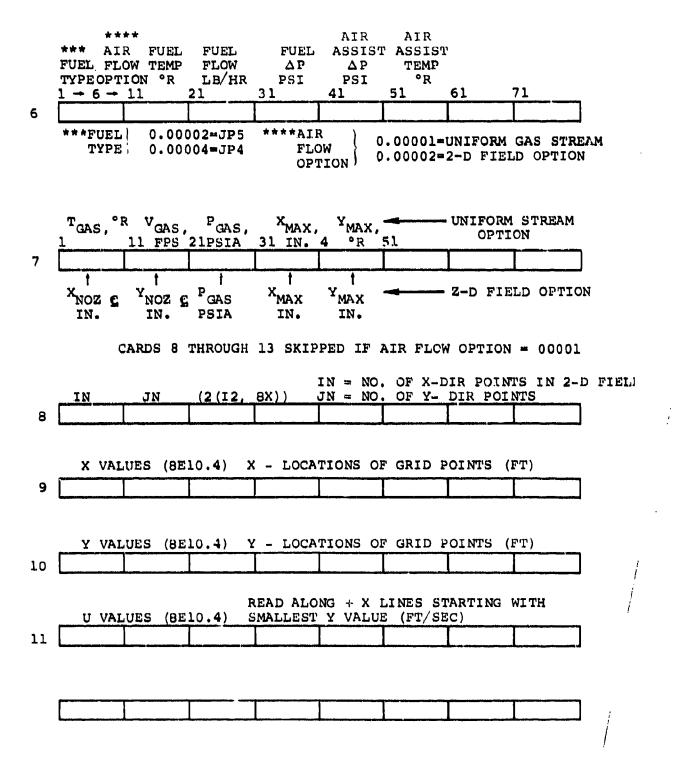
- 32 to 39 Information pertaining to cooling slots on outer boundary
- 40 to 45 Information pertaining to radial injections on inner boundary
- 46 to 51 Information pertaining to radial injections on outer boundary

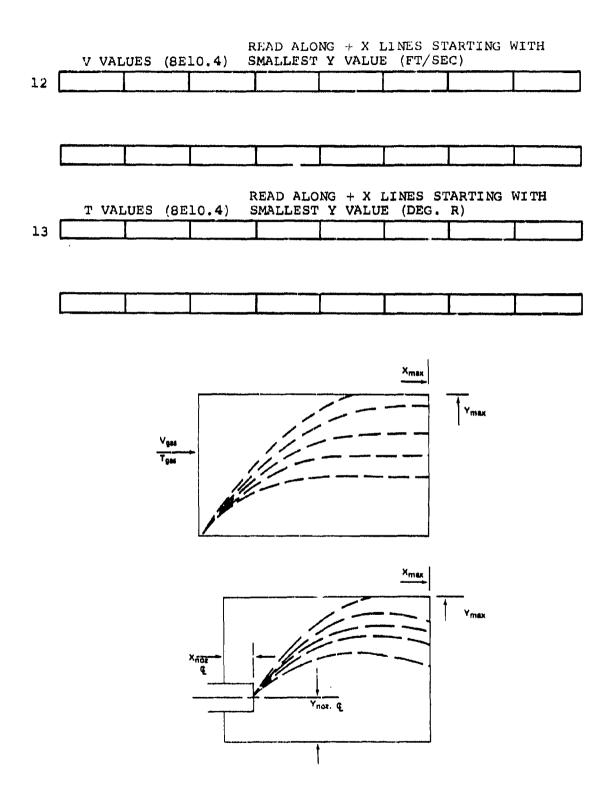
### EMISSIONS MODEL NAMELIST INPUT

VBL	Value	Description
IUTRAP	2	Test for negative U's, see STRIDE(2)
ULIM	0.05	Entrainment control
PEILIM	0.01	Max. fractional mass flow change per
		step
AFAC	0.2	Relaxation on duct area deviation
AEXDLM	0.02	Max. duct area fractional deviation per
		step
NOVEL	2	01 - U not solved for, 02 - Solve for
		U
ARCON1	28500	Activation energy for fuel reaction
PREXPl	5E + 15	Preexponent for fuel reaction
CRl	6.0	Eddy breakup constant for fuel reaction
CP	1048	Specific heat
IPDDX	1	01 - Std genmix pressure grad. calculation
		02 - "grid filling duct" version
Cl	1.42	Turb. Constant
C2	1.92	Turb. Constant
CD	0.09	Turb. Constant
C2VT	0.36	Turb. Constant
AKFAC	0.03	Factor for internally generated kinetic
		energy profiles, KE = AKFAC*U
ALFAC	0.02	Factor for internally generated length
PREF		scale profiles, /m = ALFAC* <u>A</u> Y Turbulent Prandtl numbers
CX	1.0	Molecular carbon value of fuel
HY	4.0	Molecular hydrogen value of fuel
HFU	- <b>49</b> 317	Heat of formation of fuel
MODER	2	1 - Kinetic only, 02 - Kinetic + Diffusion
ITHIN	î	Thins output profiles by printing every
******	<b>-</b>	ITHIN value
KREAD	0	0 - K & E profiles generated internally
		1 - K & /m read in
URAT	0.83	Cooling slot velocity shape factor
TERM1	0.1	Control on specie equation step size
TERM2	1.E-4	Control on specie equation step size
ISMAX	500	Maximum specie equation steps
EFU	1.0	Power on fuel in fuel reaction rate
E ₀₂	0.5	Power on O2 in fuel reaction rate
EH ₂ O	0.5	Power on $H_2^2$ O in fuel reaction rate
ERO	2.0	Power on density in fuel reaction rate
EPR	0.0	Power on pressure in fuel reaction rate
BFR	0.0	tower ou bressare in rast resection face

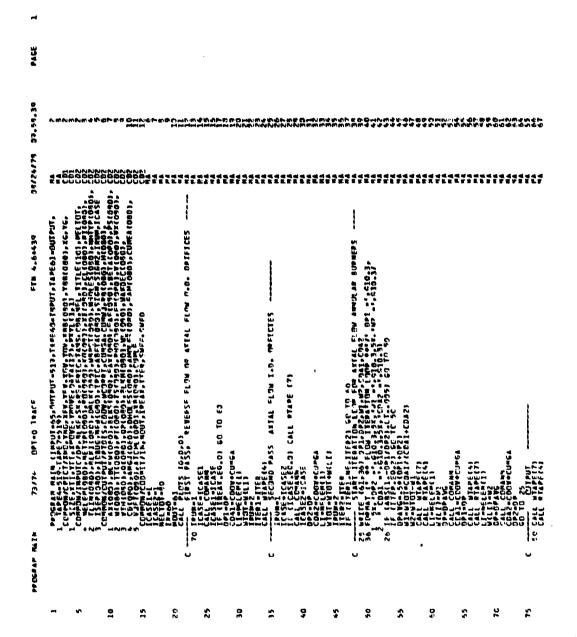
#### FUEL INSERTION MODEL INPUT



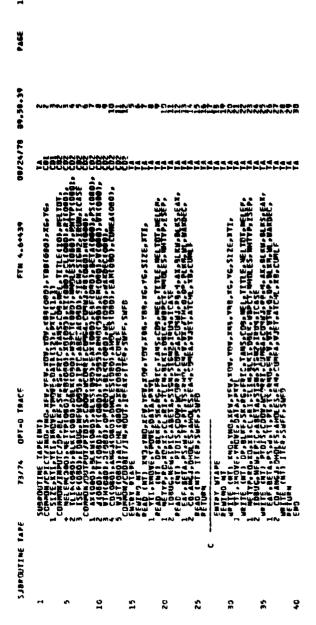




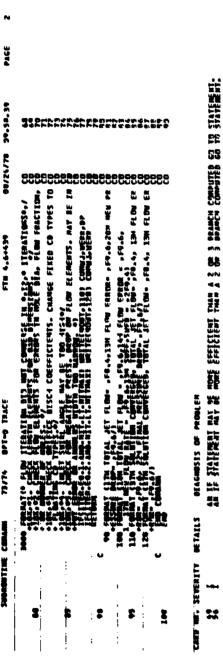
# APPENDIX B LISTING OF ANNULUS LOSS MODEL

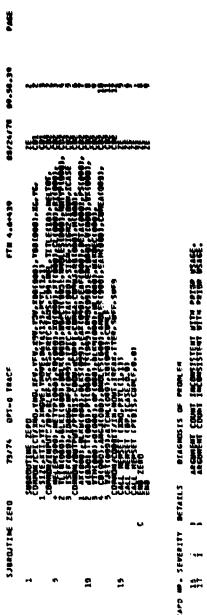




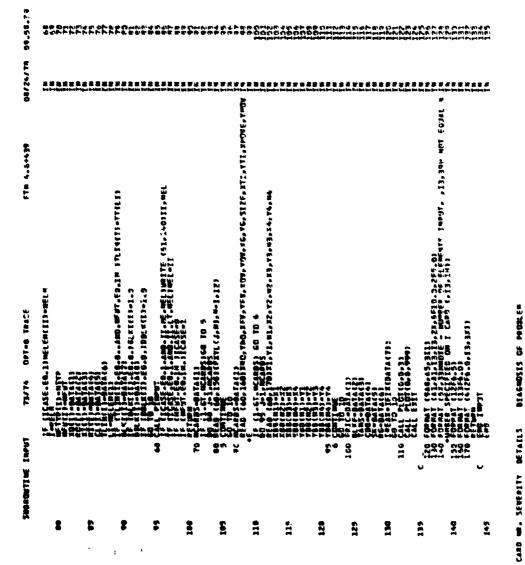


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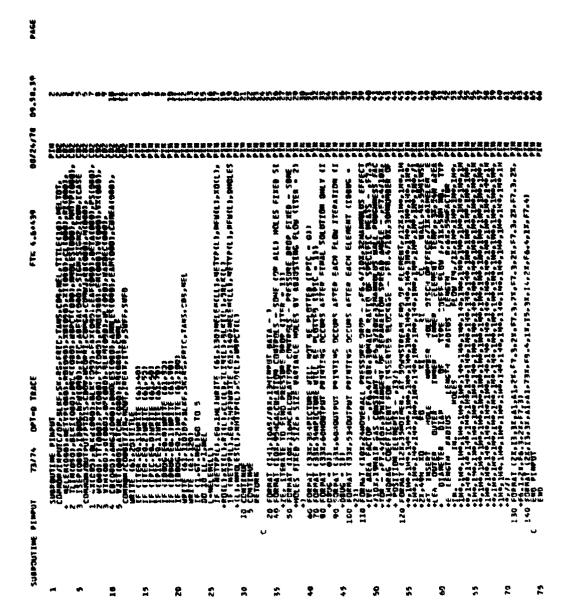


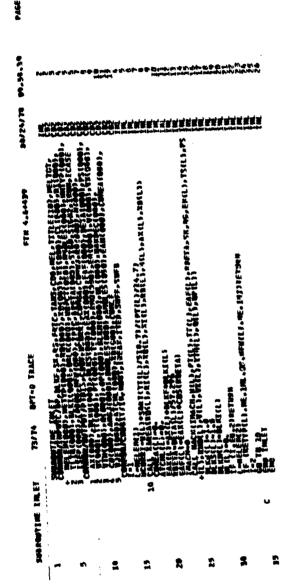


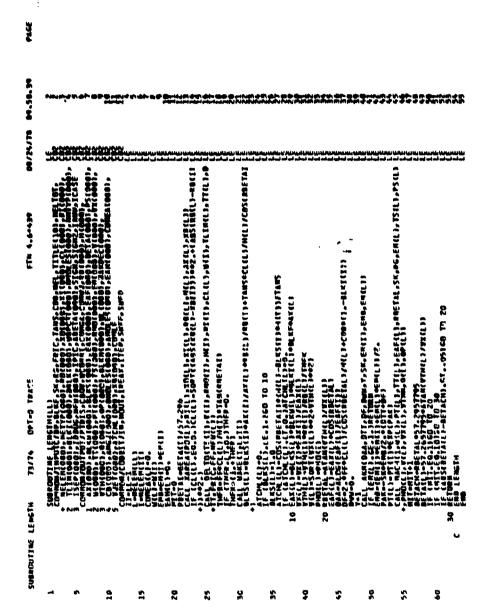
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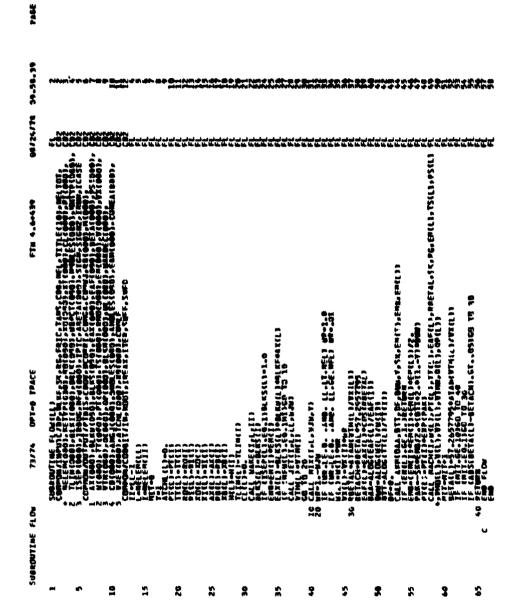
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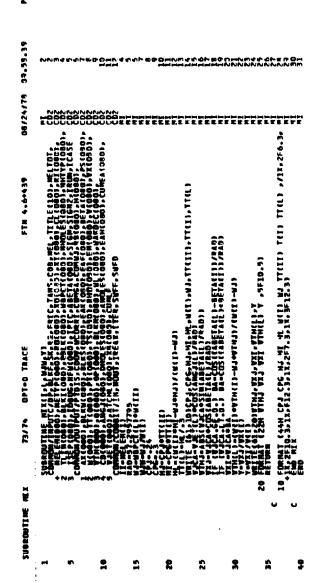




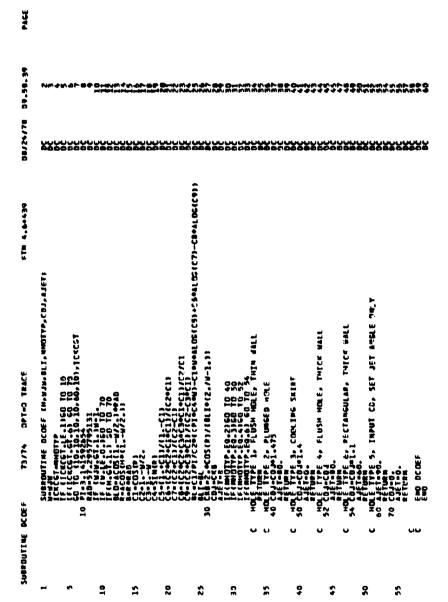


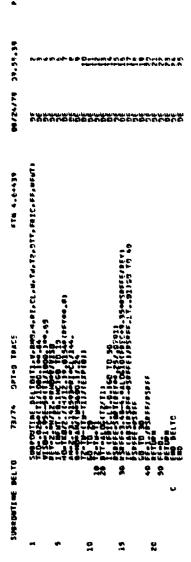
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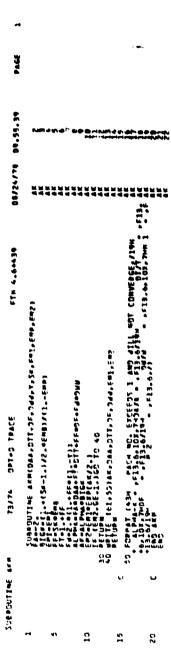


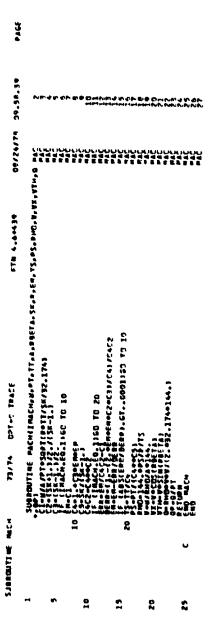


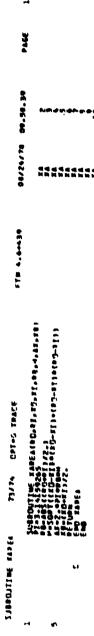
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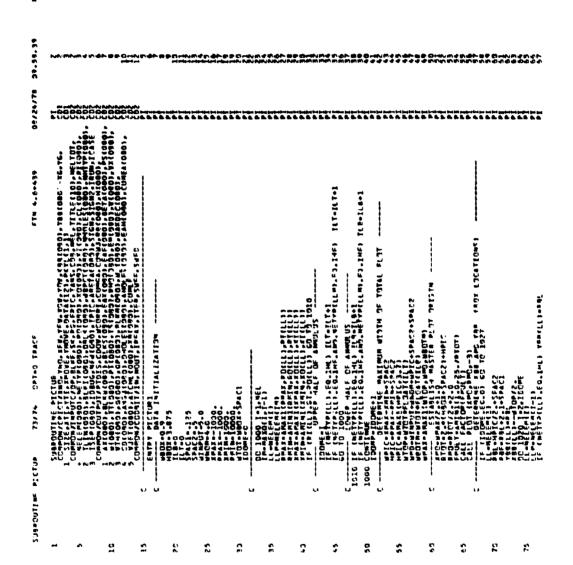


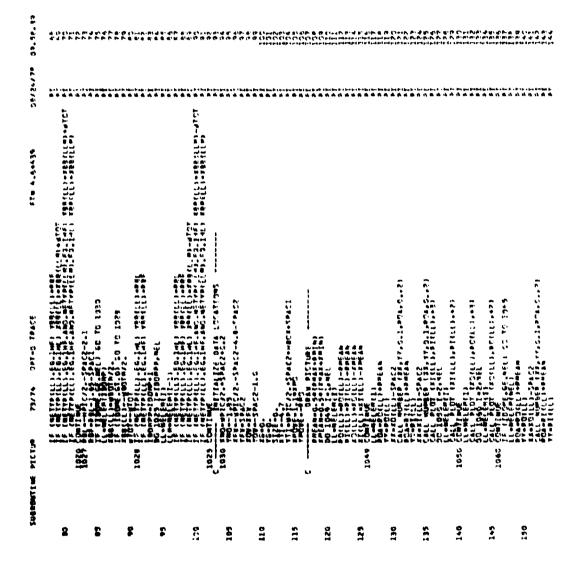




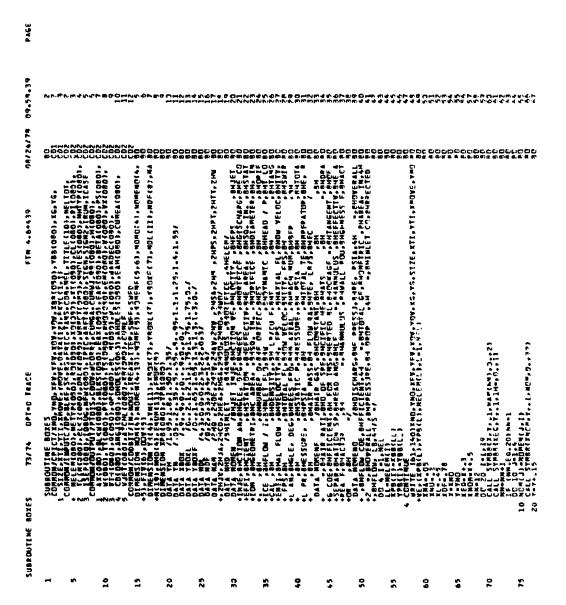








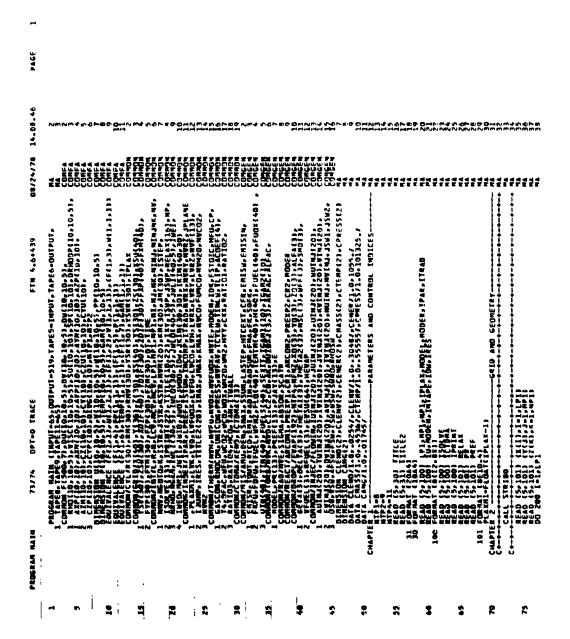


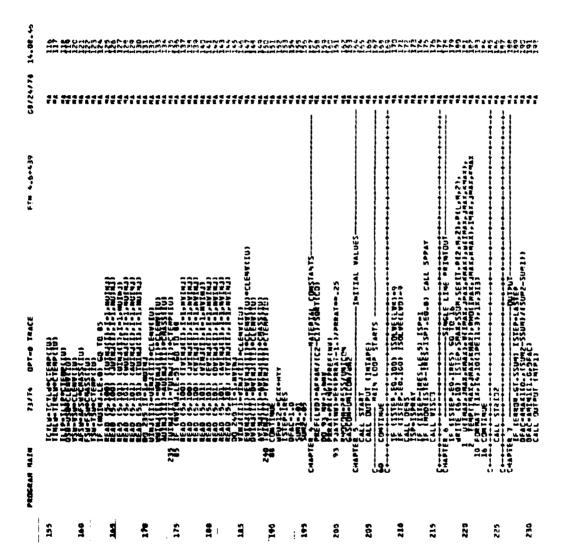


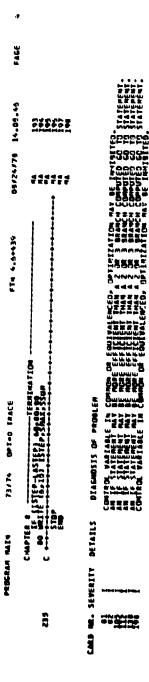
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APPENDIX C
LISTING OF 3-D COMBUSTOR PERFORMANCE MODEL



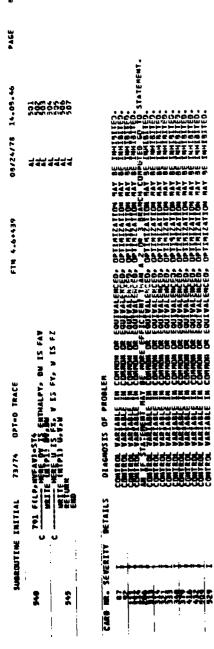


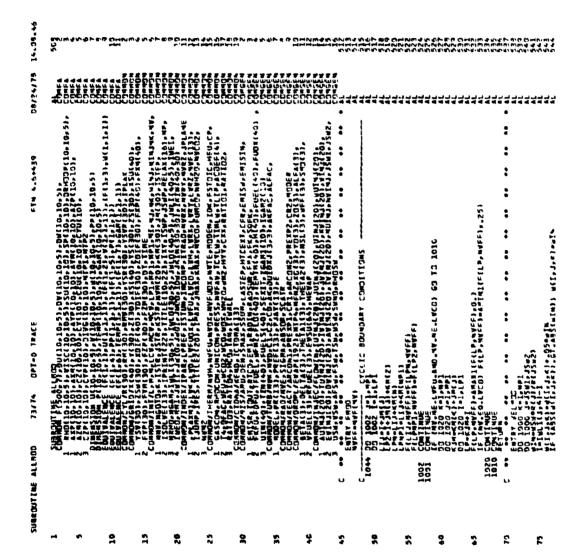


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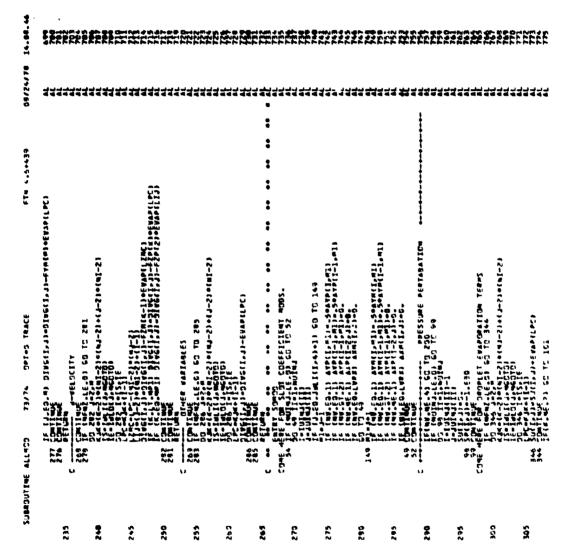
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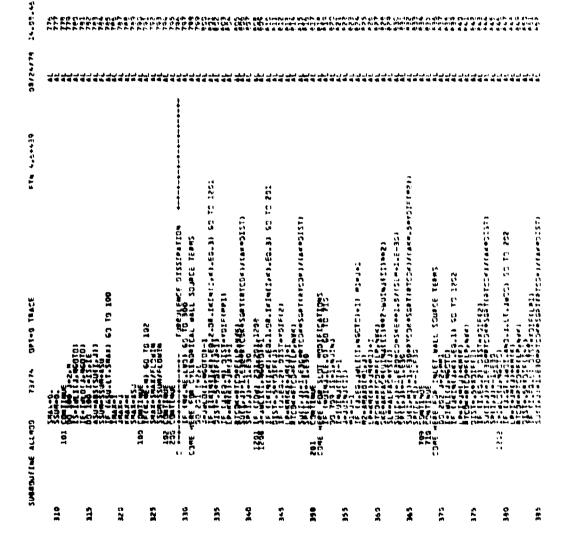
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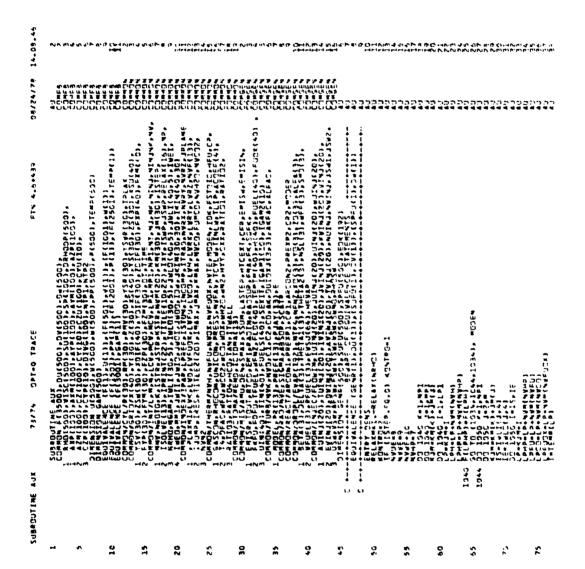
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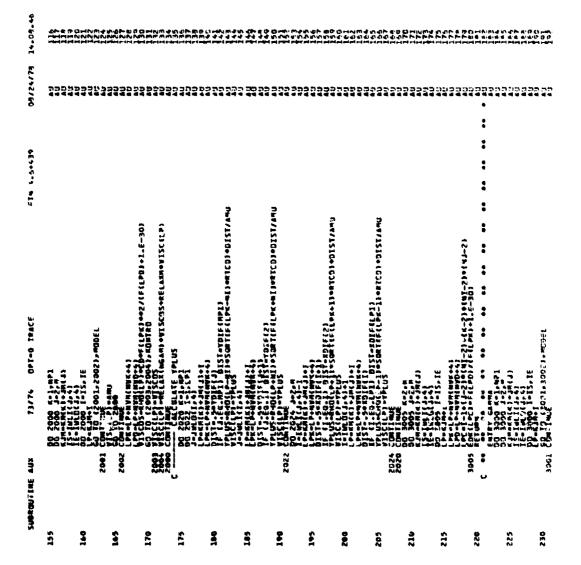
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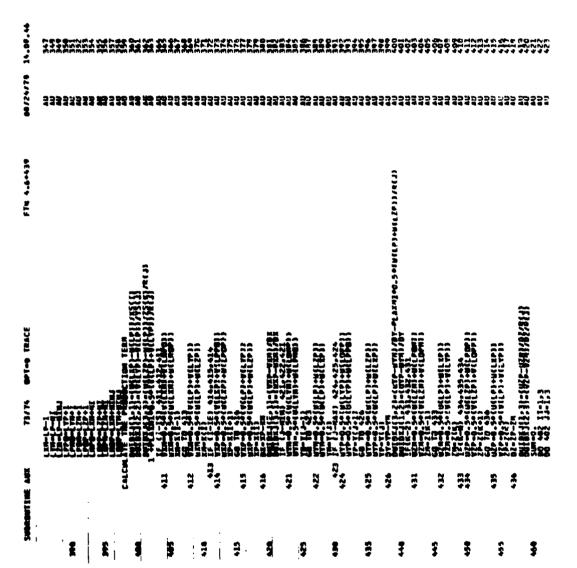


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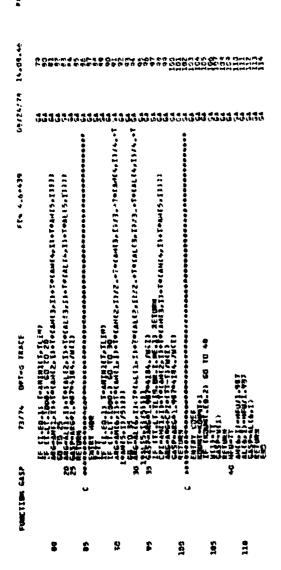


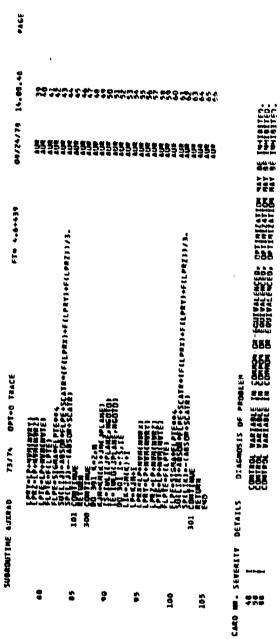
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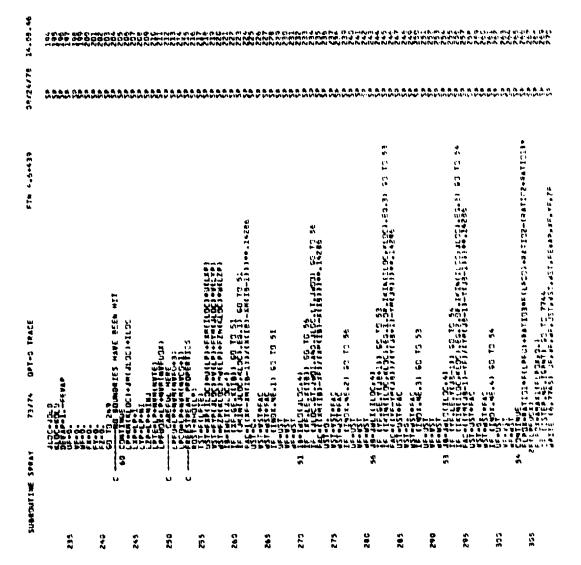




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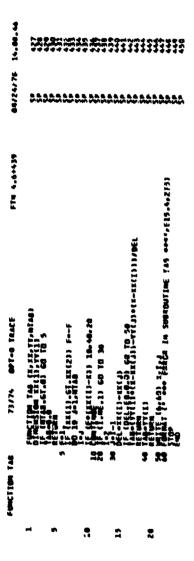
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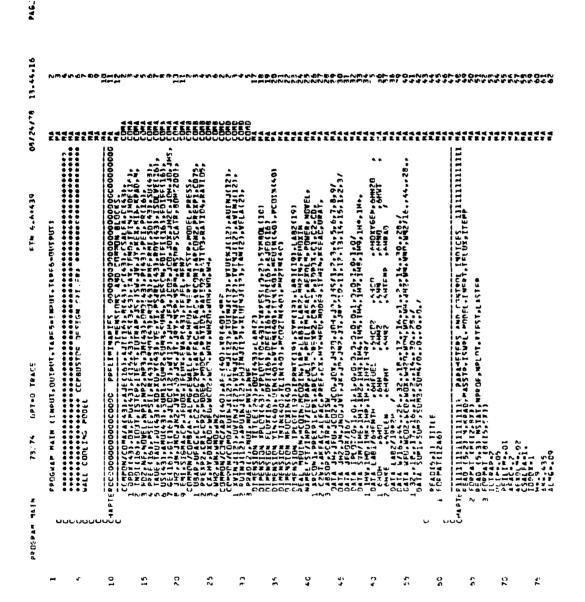
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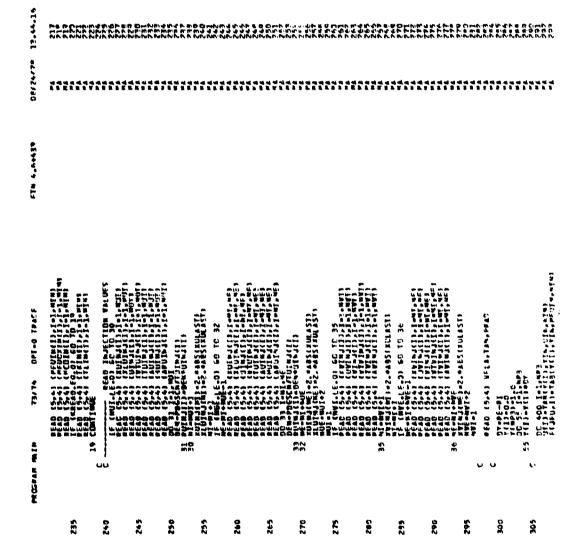
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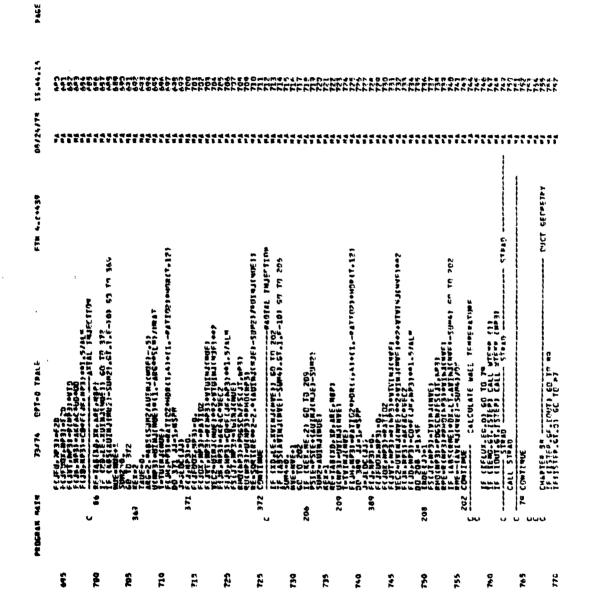
## APPENDIX D LISTING OF LINER COOLING MODEL





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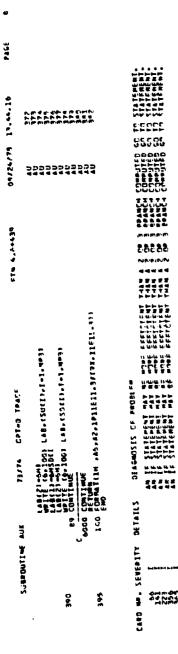
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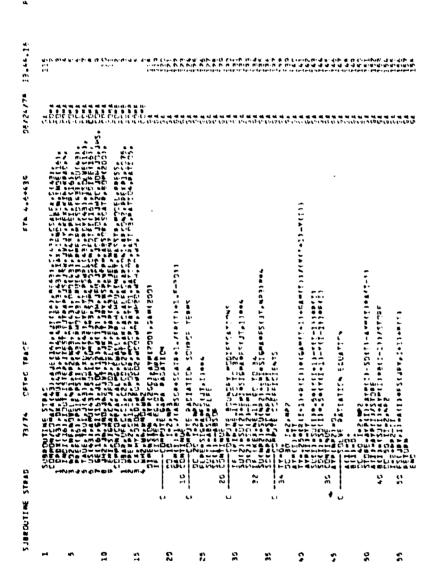


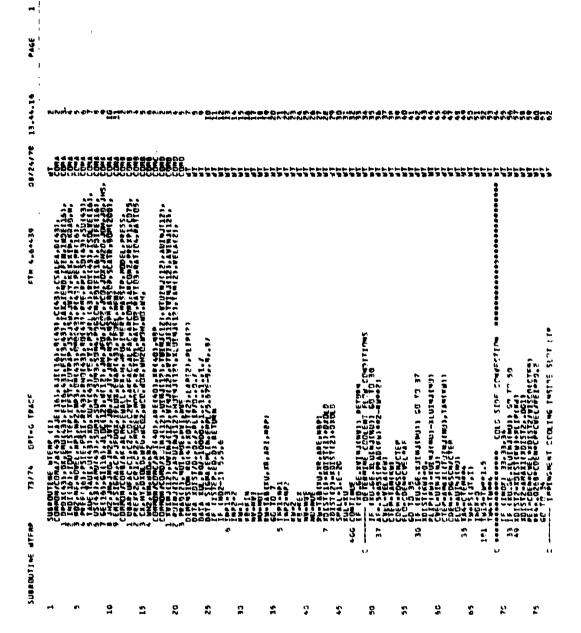
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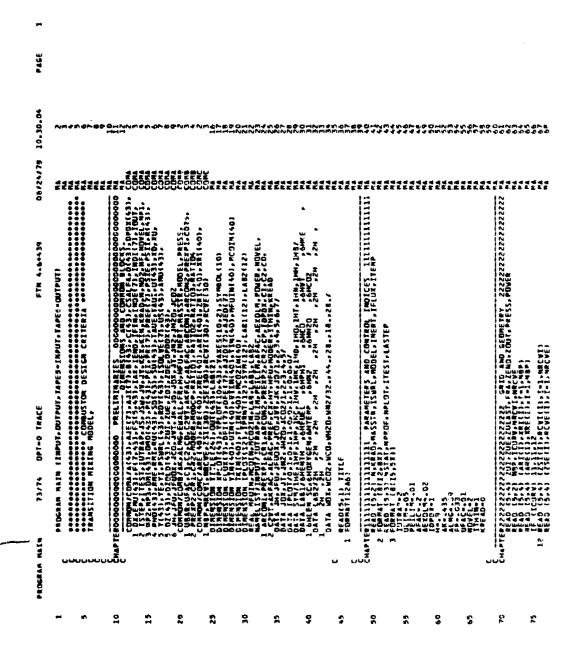
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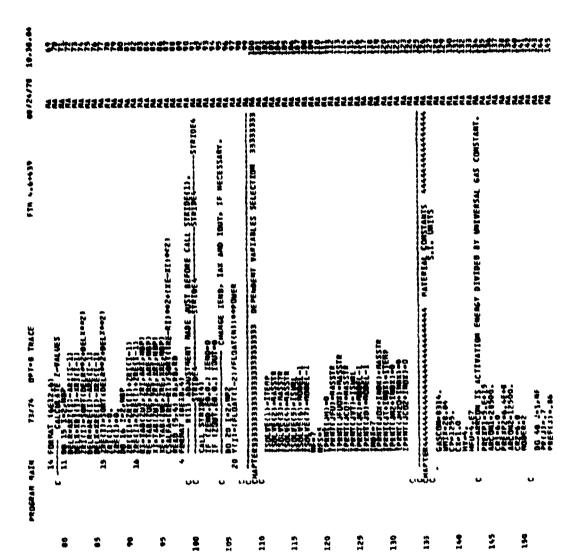
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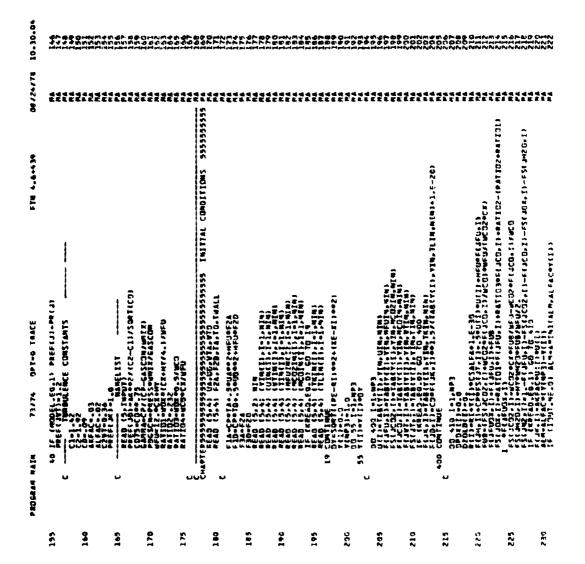
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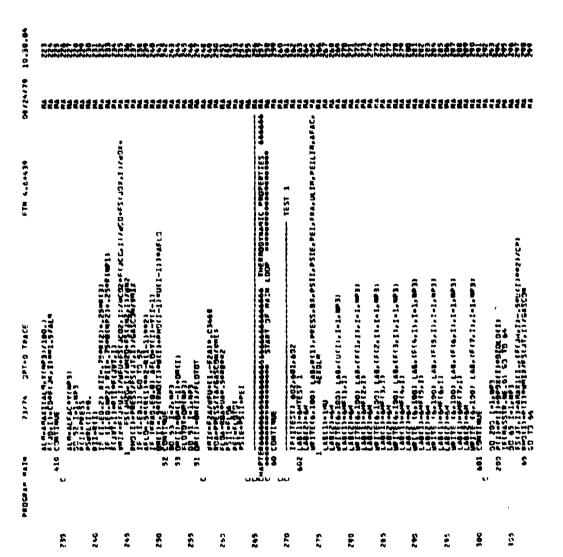


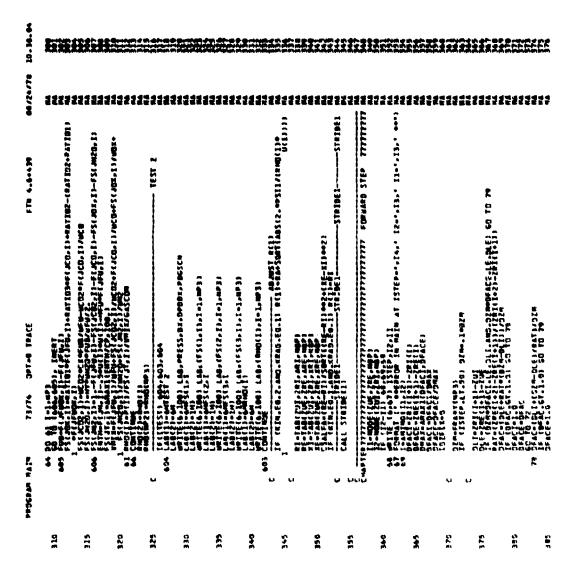
## APPENDIX E LISTING OF TRANSITION MIXING MODEL

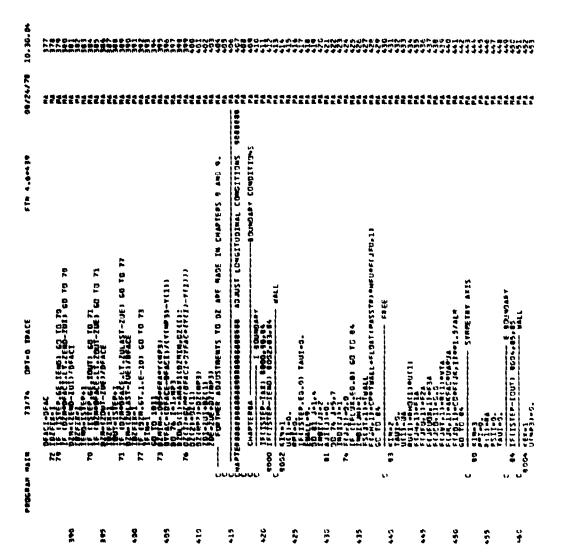


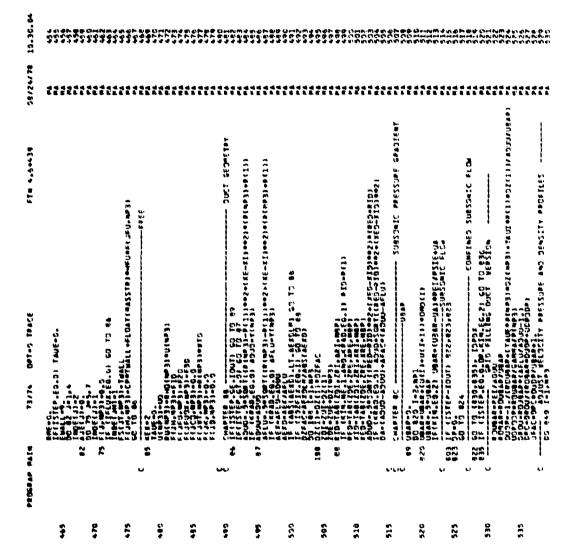




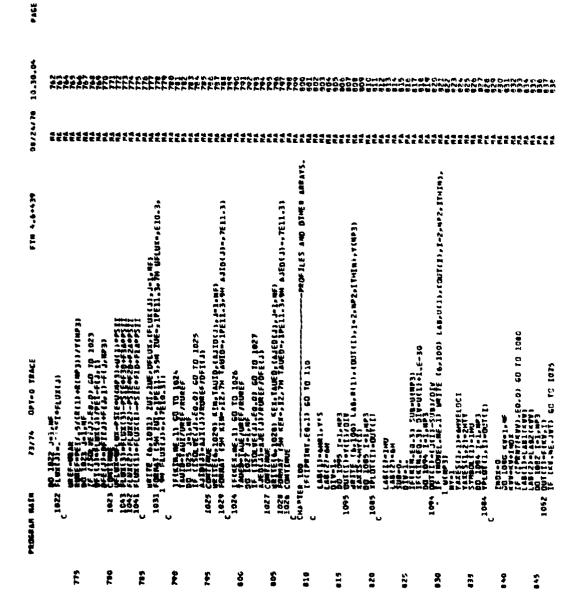




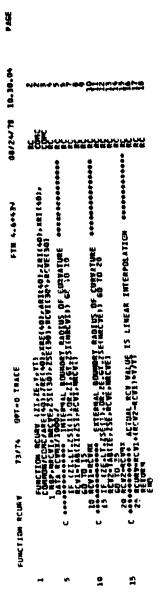


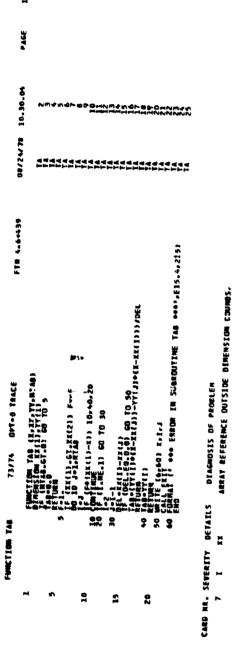


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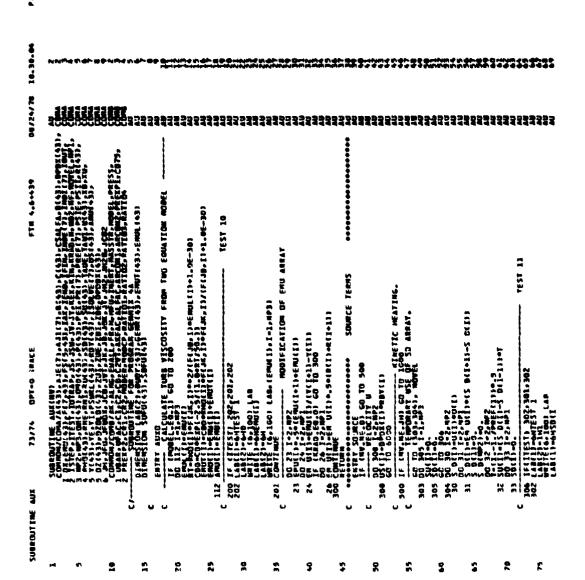


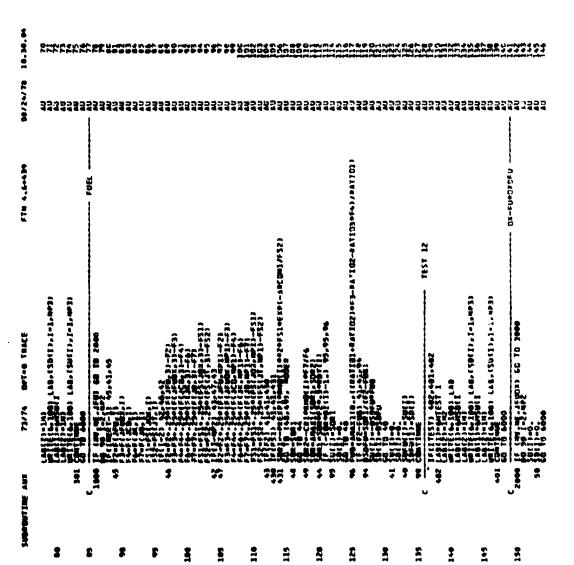
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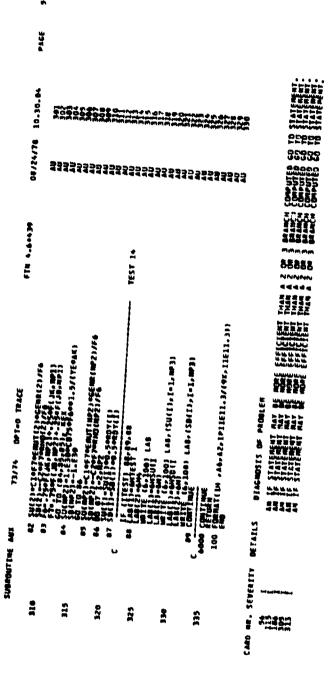






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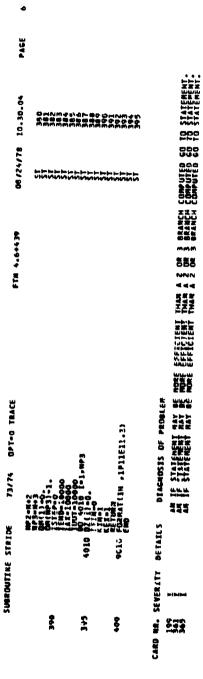
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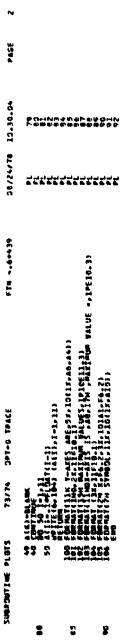
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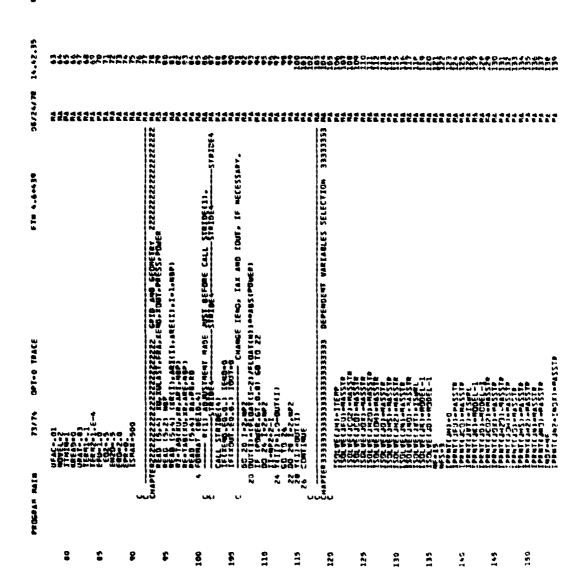


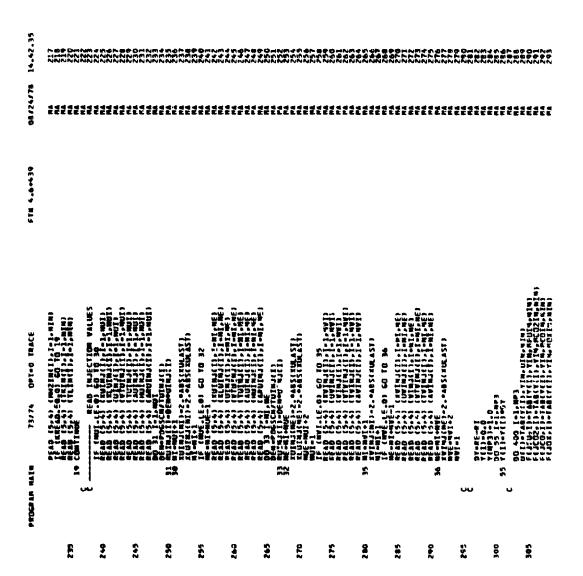
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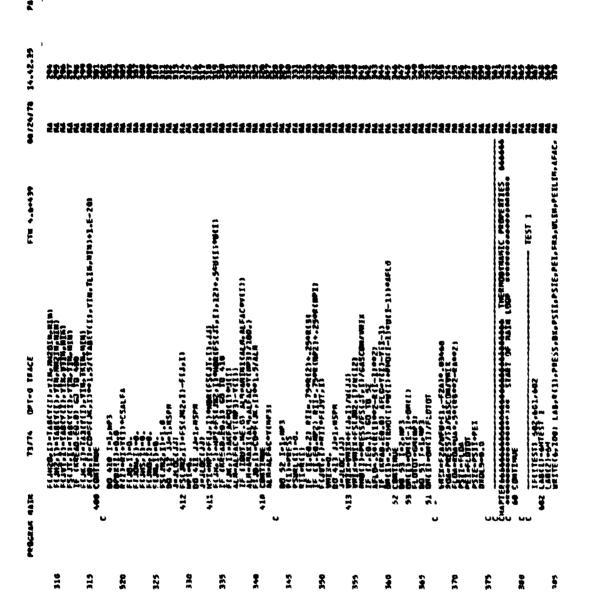


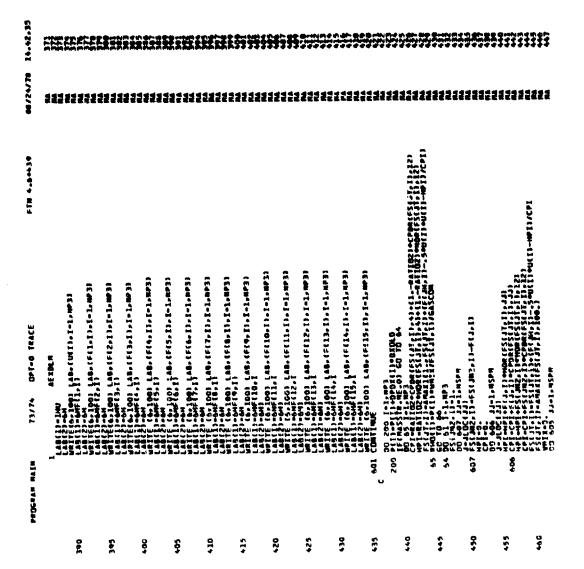
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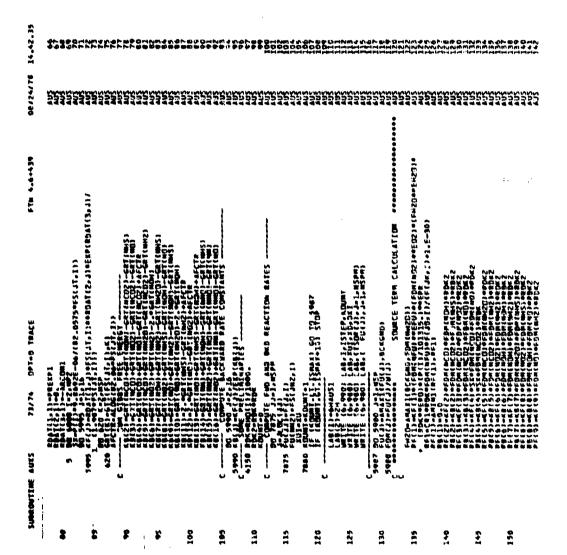
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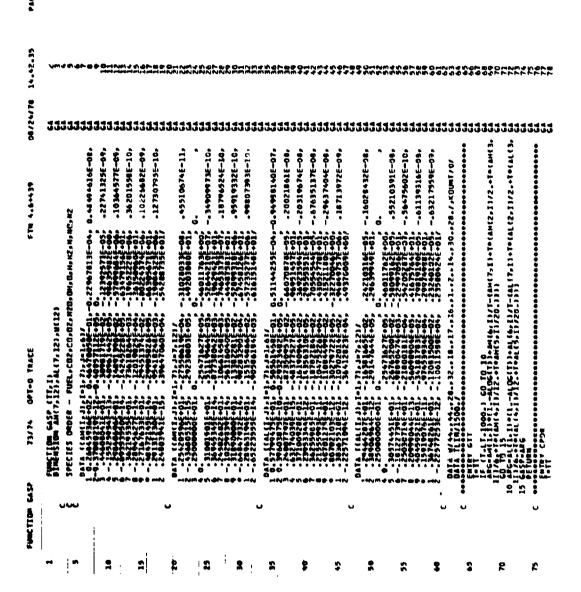
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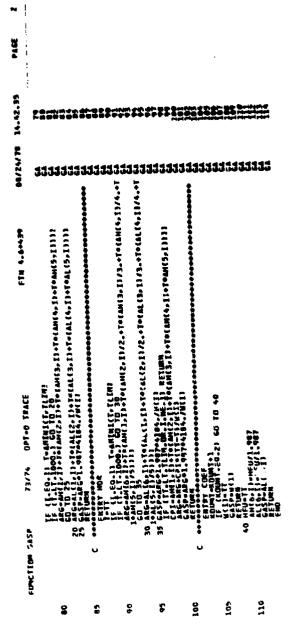
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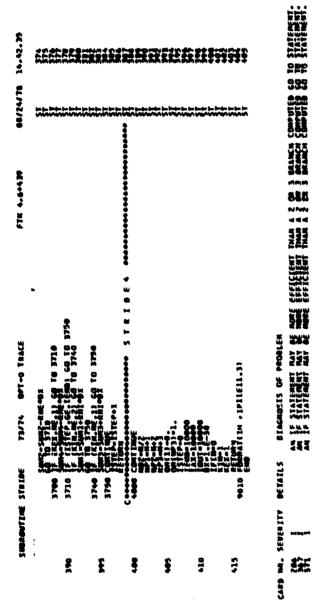
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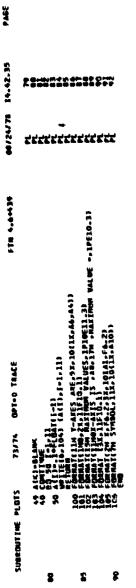
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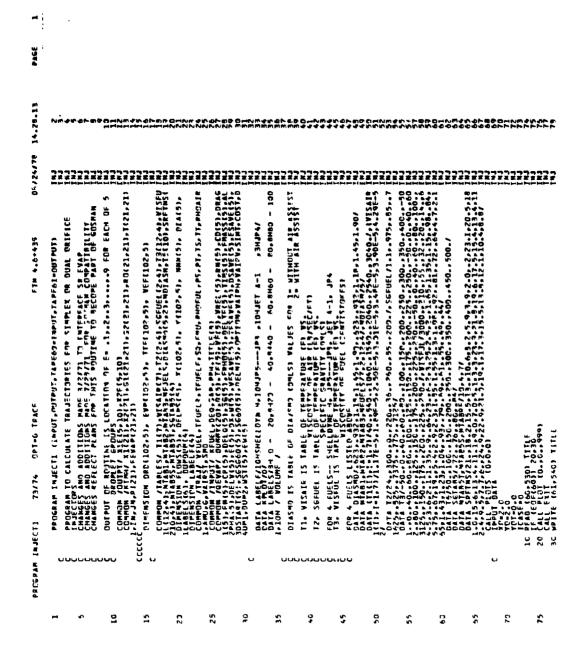
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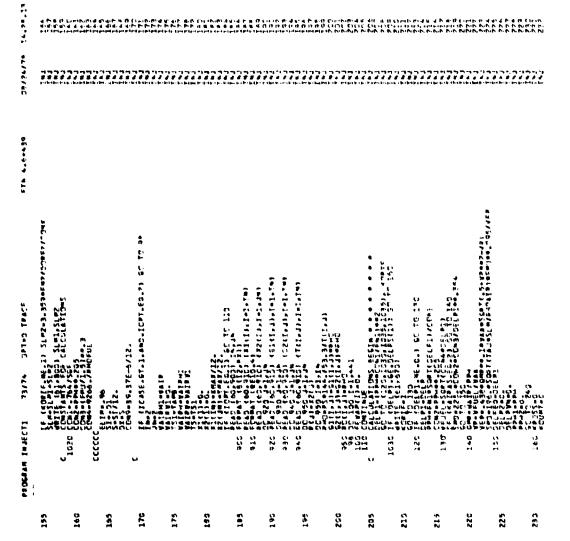




## APPENDIX G LISTING OF FUEL INSTRUCTION MODEL



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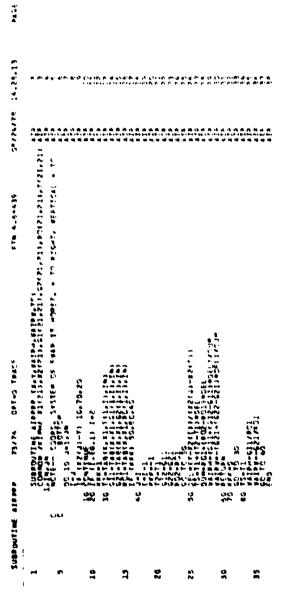
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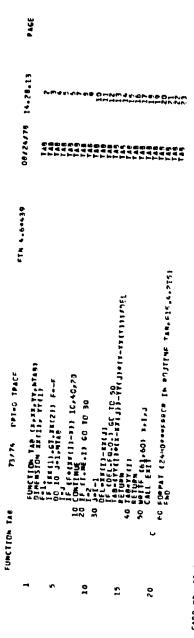
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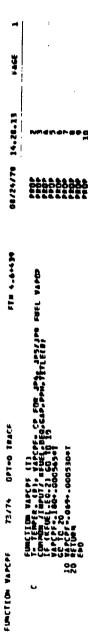




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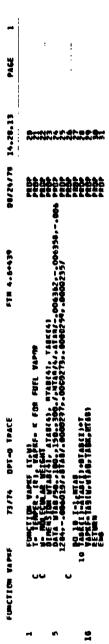
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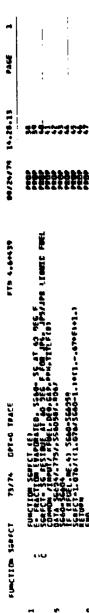
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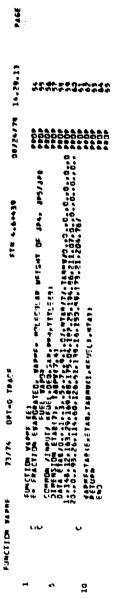
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